ECHNICAL MANUAL <u>D</u>Z 22 \bigcirc <u>D</u>Z



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The LOV fryer

Introducing the Low Oil Volume Fryer

The Low Oil Volume (LOV) fryer is a McDonald's-only, feature-laden version of the RE fryer introduced in 2006. The enhancements found on the LOV fryer include:

- Low volume frypot —30 pounds (15 liters) rather than 50 pounds (25 liters) of oil.
- Automatic top-off the fryer automatically maintains an optimal oil level with a reservoir in the cabinet.
- M2007 computer a sophisticated controller with multiple levels of programming.

• Automatic filtration — the fryer performs hands-free filtering at prescribed cook cycle counts or at prescribed times.

• **Oil savings** — The combination of a low-volume fry vat and oil automatically kept at a optimal level, reducing oil usage.

A similar fryer, the Protector, is available for the general market. It has the LOV's auto top-off feature and the on-board oil reservoir, the smaller fry vat and the oil savings associated with smaller vat and the top-off feature.

Filtering using the CM7 computer on a Protector fryer is manual.



The Protector Fryer





The solenoid tree and the pump, which move oil from the reservoir to the frypots, are visible above.

The LOV Systems

Auto Top Off

The core of the system is an automatic top-off board, which senses when the oil level is low and fills the pot to the top line.

The oil level is monitored by an RTD sensor in the frypot at the upper oil level. The oil is moved to the pot from a reservoir, called a JIB (Jug In Box), to the frypot with a small pump.

A circuit board, the ATO (Automatic Top Off), is located inside a box behind the JIB. It monitors the oil-level RTD and activates the pump when it senses an oil temperature drop of 60°F (33°C) below setpoint, indicating the oil has moved away from the sensor. The oil is pumped into a solenoid tree and the ATO opens the solenoid for the frypot that needs oil.

Oil is pumped into the tank until the ATO detects a temperature within $55^{\circ}F(30^{\circ}C)$ of setpoint.

The system is not suited to filling the frypot when it is empty and there are safeguards to prevent it from activating when the fryer is cold and the oil is resting at the lower position. The system is not active until the oil in the frypot reaches 300°F (149°C). That temperature is monitored by the probe. The activation of the system is handled by the fryer's computer. In the McDonald's system that is the M2007. The automatic top off system is also inactive during filter cycles.

The system works the same in McDonald's gas and electric LOV systems and in the Protector fryer, which is made for the general market.

The level of the reservoir, or JIB, is monitored by the ATO and the M2007 computer. If a low oil condition is not rectified in 6 minutes, the low JIB light is illuminated on the front of the fryer.



The ATO board controls the top off of the fry pots.



The reservoir, or JIB, rests behind the right door of the fryer. A light on the front of the fryer illuminates when the jug is empty.



The ATO board is positioned in a box with the transformer, which provides power for the board. The box also may have a power switch, which allows the system to be shut off (*switch removed in later models*).



Oil trickles into the frypot from a port behind the elements in electric fryers. In gas fryers, it comes from a port on the foam deck. This part of the system is not designed to fill up the vat.

Troubleshooting the Top Off System

Problem	Probable Cause	Fix
JIB light won't illuminate.	 Auto top off power switch is off. (switch removed in later models) No three-phase power in the contactor box/component box supplying the ATO box. Failed transformer in ATO box. Loose wire. 	 Verify that the auto top off power switch is switched on. The switch is located behind the JIB on the left side of the auto top off control box. <i>(switch removed in later models)</i> Ensure power is present Check transformer output; replace if necessary. Check connection between JIB LED and J6 on ATO board.
Only one vat tops off.	 Failed solenoid. Loose wire connection. 	 Check power to pump. A hot pump suggests a failed solenoid. Check wiring harnesses on ATO board and solenoids.
Wrong vat tops off.	 Wired wrong. Flex oil lines incorrectly connected. 	 Check wiring. Correct flex line connections.

Problem	Probable Cause	Fix
No vats topping off.	1. Auto top off power switch off. (removed in later models)	1. Verify that the auto top off power switch is switched on. <i>(removed in later models)</i>
	2. ATO board power loss.	The switch is located behind the JIB on the
	3. Failed of over lightened pump.	2 Check colonoid to app if functioning
	5. Probe temperature lower than	properly.
	setpoint.	3. If the solenoid is working, ensure that the
	6. Oil viscosity too thick.	screws on the bottom of the pump are not
	7. Failed solenoid.	too tight. Loosen the screws. If loosening
	8. Failed ATO board.	the screws doesn't fix the problem, replace
		the pump.
		4. Ensure transformer in ATO box is
		transformer to ATO board Ensure all
		harpesses are plugged securely into place
		5 Check to see that frver is heating Frver
		temperature must be at least 300°F
		(149°C). Check probe resistance. If probe
		is bad, replace the probe.
		6. Ensure oil viscosity is thin enough to pump.
		7. Power to the ATO board has been cut off.
		Restore power to the board and cycle all
		computers off and on to readdress system.
		8. Check for proper voltages using the pin
		position chart found on pages 40-41 at
		the back of this manual. If AIO found
		delective, replace ATO board.

Auto Filtration (MIB and AIF)

The auto filtration system is controlled by the M2007 computer, the AIF (Automatic Intermittent Filtration) board and the MIB (Manual Interface Board). The filtration is made hands-off by linear actuators operating the drain and return valves.

The computer is programmable, allowing filter cycles to be launched after a set number of cook cycles and a prescribed elapsed time.

The system can be set to lock out automatic filtration during busy times, such as the lunch rush.

The fryer prompts for filtration by flashing a blue LED on the front and a text prompt on the computer. The operator can say no; cooking can continue.



An AIF board is mounted under each fry vat.

A Yes response leads to communication between the MIB and the AIF boards. The MIB is the more robust board. It controls and oversees the filtration; the AIF board operates the actuators, which open and close the valves.

The MIB is in the fryer cabinet and partially covered by a sheet metal cover. The reset button and the LED display are visible. Buttons behind the cover allow limited manual operation of the system and its valves. The cover should be reinstalled after service.

The LED displays codes that can be used to diagnose failures (see chart on page 44).

(1) Responding Yes to the Blue LED filter prompt, sets in motion a filter cycle that lasts about as long as a cook cycle. Communication between the M2007 computer, the manual interface, or MIB board, and the automatic intermittent filtration, or AIF board, handle the process. (2) Linear actuators open and close the drain valve and return valve, (3) emptying and refilling the frypot.











Manual — Used to toggle between automatic and manual filtration mode. *The unit must be in manual mode for the other MIB buttons to operate.*

Select — Used to scroll through the vats, which are shown numerically in the LED.

Drain — Used to open and close the drain valve of the vat indicated on the display. When pressed an LED on the button indicates activity: slow blink, awaiting response from AIF; LED illuminated constantly, drain open; no illumination, drain closed; rapid blink, no response from AIF.

Return — Used to open and close the return valve on the vat indicated on the display. It also controls the pump. When pressed an LED on the button indicates activity: slow blink, awaiting response from AIF; LED illuminated constantly, drain open; no illumination, drain closed; rapid blink, no response from AIF. The pump turns off before closing the return valve; the return valve opens before the pump is turned on. The mode display on the face of the MIB board displays a range of letters, which indicate activity or an error.

These codes are listed on the next page.



The MIB is mounted behind the left door. See arrow.

Error Codes

1-8— Numbers corresponding to the vats.

A — Auto mode, auto filtration enabled.

C — Closed valve, display alternates between C and vat number. LED blinks.

d — Drain issue; display alternates between d and vat number.

E — Actuator circuit not sensing actuator; display alternates between E and vat number.
(Ensure actuator is plugged in and in home position.)

 \mathbf{F} — Incomplete filtration; \mathbf{F} alternates with \mathbf{n} when the MIB doesn't receive a complete filtration response from an AIF.

L—Loading; loading fryer configuration. Shown during initial startup, rare otherwise.

n — Network error; **n** alternates with **r**, indicating a time-out on reset; **n** alternates with **F**, indicating an incomplete filtration response (see **F** above); **n** alternating with a vat number and a drain or return LED blinking; time-out error opening or closing a valve.

O — Open valve; **O** alternates with vat number and blinking LED.

P — Pan switch; filter pan is not in place or not sensed. Auto Filtration disabled.

U — Fry battery not configured; the MIB board is looking for a message from an M2007, allowing it to initialize the battery.

r - Reset; **r** alternating with a vat number indicates that the MIB board is resetting. If **r** is displayed without alternating with a vat number, a problem may exist with the MIB board itself.

Manual Draining, Filling, Filtering with MIB



- 1. Press the M button, which switches the board to manual. The display becomes the number of the vat to be controlled manually.
- 2. Press the vat selector button until the desired vat number is displayed.
- 3. Press either the drain or return button to drain or return oil to the vat displayed. Pressing both allows filtration.
- 4. Pressing the M button again returns the board to automatic mode.

Troubleshooting the Manual Interface Board (MIB)

Problem	Probable Cause	Fix
Auto filtration won't start.	 Ensure MIB is not in manual mode. Ensure MIB cover is not pressing against buttons. Filter relay failed. 	 Ensure MIB is in "<i>R</i>" automatic mode and press the reset button. Remove and replace cover. Replace 24VDC filter relay (807-4482).
MIB doesn't display A or vat number.	 An error has occurred and dis- played character indicates error. 	 Check MIB Diagnostic codes, page 44 of this manual.
No power at MIB.	 Transformer failed in left compo- nent box. 	 Check output on left transformer in left component box; should be 24VDC. If not, replace the transformer.
MIB error will not clear.	 Power surge or other electrical problem. 	 Press the reset switch, top right corner of the MIB, to reinitialize the CAN system. The reset takes about 20 seconds per vat. The MIB display should return to "<i>R</i>", though it may take more than one minute to do so.
MIB alternating "n" and "r".	1. Network error on the CAN bus communication.	 Ensure the CAN bus system is terminated at BOTH ENDS (on the M2007 connector J6 and on the ATO board connector J10) with a resistor equipped 6-pin connector. Ensure all 6-pin CAN connectors are tight between the M2007 (J6 and J7), MIB (J1 and J2), AIF (J4 and J5) and ATO (J10) boards. Check continuity between each color wire on the CAN connectors into J7 on the far right computer and J10 on back of the ATO board (black to black, white to white, and red to red), and ensure there is no continuity between different color wires (black to red, red to white, and white to black). Ensure black computer locator wires are connected from ground to correct pin position (see diagram 805-1656 on page 35 of this manual). Ensure all boards have the corner ground wire attached and tightened. The locator pin in J2 of the AIF board is either loose or in the incorrect position. See the charts on pages 45-46 of this manual for proper pin position. In early units, it is possible that the resis- tor could short. Disconnect power to the unit, unwrap the resistor leads, and ensure they are not touching.

MIB displays incorrect number of vats.	1. 2. 3.	Network is not terminated correctly. Wiring harnesses are loose or damaged. Locator pin issue.	 1. 2. 3. 	Ensure the CAN bus system is terminated at BOTH ENDS on the M2007 connector J6 and on the ATO board connector J9) with a resistor equipped 6-pin connector. In early units, it is possible that the resistor could short. Disconnect power to the unit, unwrap the resistor leads, and ensure they are not touching. Unplug and reseat all wiring harnesses in CAN system. Check resistance between pins 2 and 3 on the CAN network connec- tors. If checking with resistor at the end, reading should be 120 ohms. The locator pin in J2 of the AIF board is either loose or in the incorrect position. See the charts on pages 45-46 of this manual for proper pin position.
M2007 display shows Filter Error.	1.	A filter error has occurred. It can be caused by a clogged filter pad, clogged filter pump, filter pump thermal overload or an actuator failure.	1.	Follow the on-screen directions according to the flowchart on page 27 of this manual to clear the error. The underlying problem must also be corrected.

Troubleshooting the AIF System (AIF)

Problem	Probable Cause	Fix
Actuator doesn't function.	 Actuator unplugged. AIF board failure. Actuator is bad. 	 Ensure actuator leads are plugged into AIF board (J1 for FV, J3 for DV). Check the power on the connector of the problem actuator while manually opening or closing the actuator. Pins 1 (black) and 4 (white) should produce +24VDC when the actuator is opening; -24VDC should be read from Pins 2 (red) and 4 (white) when the actuator is closing. If either voltage is missing, the AIF board is likely bad. Test the actuator by plugging into another connector to open or close.If the actuator operates, replace the board. If proper voltages are seen at the connector and the actuator doesn't operate, replace the actuator.
Wrong vat drain opens.	 Actuator is plugged into wrong connector. Locator pin is in wrong position. 	 Ensure the actuator is plugged into the correct connection (J1 for FV, J3 for DV). Ensure the locator pin is in the proper position in plug J2. See charts on pages 38-43 of this manual for proper pin position.

M2007 Computer

Overview



The M2007 computer retains the one-button ease of the M2000 and M100B, combining it with the utility of 40-product menu capability. It will operate with electric and gas fryers, and both full- and split-vat.

On single product vats, press any of the cook cycle buttons to begin cooking. On multi-product vats, press a product button and then a cook cycle button under the display showing the desired product name.

For example, a typical the M2007 computers on a 3-vat fry station will display FR FRIES. Pressing one of the cook cycle buttons will begin a cook cycle for French fries.

The chicken/filet station will usually display dashed lines [----]. Pressing the product button assigned to McChicken, for example, will cause $\Pi \subseteq \Box \sqcup \Box \ltimes \Box$ to be displayed. Then, press a cook cycle button beneath the word $\Pi \subseteq \Box \sqcup \Box \ltimes \Box$ to start a cook cycle for McChicken.



Product Buttons



Cook Cycle Buttons

Navigation

The menu on the M2007 uses \checkmark and \checkmark buttons to navigate the various menus and submenus.

When programming, the left screen shows a menu or submenu item. The right screen is for data entry. Data is entered with alpha-numeric characters, scrolling through lists or by toggling between choices (see diagrams on previous page).

During programming if a button is not pushed within one minute, the computer returns to operation mode.

Cook Cycle and Selection Buttons

The \checkmark and \times buttons are dual-function buttons shared with the number 1 and 2 buttons. They are located directly below the LED displays (see diagrams on previous page). Use these buttons to select or cancel functions. The \times button is used to back out of and quit submenus.

Filter, Temperature, and Info Buttons

The < FLTR and FLTR > buttons (see diagram) are used to filter the left and right vats of a split vat fryer on demand, while the right FLTR > button is used to filter a full vat on demand. The FLTR buttons, if pressed once, will display the amount of cook cycles remaining until a filtration prompt. When the FLTR button is pressed twice, the date and time of the last filter will be displayed.

Temp Button

The TEMP button, if pressed once while the fryer is on, displays current vat temperature on both sides. If the TEMP button is pressed twice while the fryer is on, it shows the setpoint temperatures of the vats. If the fryer is off, the display shows the current versions of software.

Info Button

The INFO button, if pressed once when the fryer is on, shows the recovery time for each vat from the last test. Recovery displays the time required for the fryer to raise the temperature of the oil 50°F (28°C) between 250°F (121°C) and 300°F (149°C). If the INFO button is pressed and held for three seconds it shows information such as usage, filter statistics and last cook cycles.

Basic Operation

Cook Channel Filter, Temp, Info, and Selection Buttons **Programming and Navigation Buttons** \$\$\$ \$\$\$ Frymaster V 2 FLTR TEMP INFO FLTR 2 1 LOV (I)ABC DEF GHI JKL MNO PQR STU VWX YZ-* ON/OFF ON/OFF Product Buttons Start Two-Button Cook Cycle (Multi-Product Mode) **Turn Fryer ON** Press product key Press right key for full bearing icon for desired pot; press key on desired 2 product. Press cook side on a split pot. channel button to begin **Turn Fryer OFF** cook cycle. Press right key for full Change From Dedicated pot; press key on desired to Multi-Product Mode side on a split pot. Press and hold Cook **Check Frypot Temperature** Channel button under Press Temp key once. 2) displayed menu item for TEMP Displays show frypot approximately 3 seconds temperatures. until beep is heard. Display changes to dashed **Check Frypot Setpoint** lines. Press Temp key twice. TEMP Displays show frypot **Change From Multi-Product** setpoint temperatures. Mode to Dedicated Mode **Cancel Duty or Remove** Press product key bearing Alarm icon for desired product. Press key under active 2) (2) Press cook channel button display. under display showing desired item until beep is Start One-Button Cook Cycle heard (approx 3 seconds). (Dedicated Mode) Press key under display showing 1 desired item.

Cooking With Multi-Product Display



- Dashed lines appear 1 in both displays.
- Press a product 2 button.
- Vat with appropriate 3 setpoint displays:

skip to step 5.

Vat with inappropriate 4 setpoint displays:

> If this occurs, change setpoint by pressing the button assigned to the product.

When the chevrons appear, immediately press and hold cook button until a beep is heard (approximately three seconds).



1

Press a cook channel 5 button to begin cook cycle.

NOTE: If error REMOVE DISCARD appears, press and hold cook button under message to remove error message.

ME EK **Display alternates** 6 between MCCK and remaining cook time. If a duty is required for this menu item, duty is 7 displayed when it is time to perform a duty, such as shake. Press cook 8 (2)► channel button under duty display to cancel alarm. Pull is displayed PLILL 9 when the cook time is complete; an alarm sounds. Press cook 10 2 channel button under pull display to cancel alarm. Dashed lines reappear 11 under active display at the end of the cook cycle.

אב.ק

DUTY



ME CHICK

MEEK

Cooking With Dedicated Display



- 1 A menu item, such as FR FRIES shows in display
- FR FRIES

1)

- 2 Press a cook channel button to begin the cook cycle.
- 3 Display alternates between abbreviated product name and remaining cook time. ► CIS → ► C:34
- 4 Duty is displayed when it **DUTY** is time to shake the fry basket.
- 5 Press cook channel button to cancel alarm.
- 6 Pull is displayed when the cook cycle is complete.
- 7 Press cook channel button to cancel alarm.

(1)	
$\underline{\bigcirc}$	9

1)

PLILL

- 8 Q7 is displayed and alternates with FRIS. As the quality time counts down.
- **9** Pressing the cook channel button now will launch a cook cycle and end the quality countdown.
- **10** QA is displayed when the quality time has elapsed.
- **11** Pressing the cook channel button restores the display to FR FRIES and the unit is ready for cooking

- Q7 FRIS
- Q1 FRIS









Changing from Breakfast Setup to Lunch



Change both displays to FR FRIES

Changing from Lunch Setup to Breakfast



The following chart maps the menu options available in the M2007 computer and indicates the location of more information on each menu item within the *LOV Fryer Installation and Operation Manual*. For more information, consult the indicated section.

M2007 Menu Items	Location in IO manual
Filter Menu	4.11
[Press and hold FLTR ►]	
— Auto Filter	
Maint Filter	
Dispose	
— Fill Pot from Drain Pan	
- Fill Pot from Bulk	
Programming	
Level 1 Program	4.12
[Press and hold IEMP an	a INFO buttons, 2 beeps, displays Level 1]
Product Selection	
— Temp	
Cook ID	
—Qual Tmr	
Duty Time 1	
AIF Clock	4.12.2
— Disabled	
Enabled	
Deep Clean Mode	
High-Limit Test	4.12.4
Hi-Limit Test 2	
Fryer Setup	
Level 2 Program (Manager Lev	/el)
[From Level 1, press and	hold TEMP and INFO buttons, 3 beeps, displays Level 2]
Prod Comp Sensitivi	ty for product 4.13.1
E-Log Log of last 10 er	ror codes 4.13.2
Passwords Change	passwords 4.13.3
— Setup	
— Usage	
Get Mar (to be r	removed in v. 48)
Alert Tone Volume and	1 Tone
-Volume 1-9	
Tone 1-3	
-Filter After Sets num	ber of cooks before filter prompt 4.13.5
Filter Time Sets amo	unt of time between filter cycles 4.13.6
Tech Mode	
[Press and hold ◀ and ►	for 10 seconds, 3 beeps, displays CODE , enter 1650]
Clear Passwords	
Clear Signature	
-Filter Pad Time	
-Service Required (to be	Introduced IN V. 48)
Info Mode	
Full/Split Vat Configuration	
Filter Stats	
Review Usage	
Last Load	4.14.3

Loading and Updating Software

Loading Software from an SD card to MIB and AIF boards

To update MIB or AIF software in the field follow these steps:

- 1. Switch all computers to OFF. With the computer displaying **OFF**, press the TEMP button to check current M2007/MIB/AIF software version.
- 2. Remove the two screws on the right side cover plate of the MIB board.
- 3. With the MIB displaying **A** insert the SD card with the new software, with the card contacts facing out and the notch on the bottom left, into the slot on the right side of the MIB board.
- 4. Once inserted, watch for a period in the display to appear on the bottom right of the MIB display, indicating the software is being downloaded. If a period does not appear, the software on the card and on the computer may be the same version, or the boot loader software missing or corrupt. It will not update. If this happens, contact Frymaster.
- 5. The period blinks several times while loading. Wait for a minimum of two minutes and the period in the display stays off.
- 6. Remove the SD card from the MIB.
- 7. If only updating the MIB or AIF boards remove power from the MIB by carefully removing the16-pin harness behind the MIB board or the five-pin control power cord on the rear of the unit. If updating all the software update the MIB and then the M2007 and then remove all power from the fryer using the five-pin control power cord on the rear of the unit.
- 8. Restore power to the MIB to reboot the system.
- 9. A successful upgrade is confirmed by a "cLc" display on the MIB board upon restart followed by "r, 1, r, 1, r, 2, r," etc., ending with *R*. If this does not happen, try reloading the software.
- 10. Verify software upgrade by pressing the TEMP button with the computer OFF to check the updated MIB/AIF version.



Insert the SD card with contacts facing the front of the fryer.



Remove the SD card using the fingernail slot on the top of the card.

Loading Software from an SD card to an M2007 Computer

To update M2007 computer software in the field, follow these steps:

- 1. Switch all computers to OFF. With the computer displaying **DFF**, press the TEMP button to check current M2007/MIB/AIF software version.
- 2. With the computer displaying **DFF**, remove the two screws on the left side cover plate of the M2007 board.
- 3. With the computer folded down and the MIB displaying *R*, insert the SD card, with the contacts facing down and the notch on the bottom right (see images below), into the slot on the left side of the M2007.
- 4. Once inserted, **FUUPD** appears on the left display and **SCCRCOK** appears on the right. Numbers count up on the right display.
- 5. The display then changes to **FULORD** on the left; numbers count up on the right.
- 6. The computer displays **OBFCRC**. If updating ATO software the computer will display **FUU RTO** on the left and will count down from 2500 on the right.



Insert the SD card with contacts facing up.



Remove the SD card using the fingernail slot on the top of the card.

- 7. When the update is complete the M2007 displays **DONE** on the left and **RM SDCRD** on the right.
- 8. Remove the SD card using the fingernail slot on the top of the SD card.
- 9. If updating the M2007 or ATO board, remove power to the M2007 by removing the 20-pin J2 plug on the rear of the computer, or remove power to the fryer to reboot the computer. If updating all the software update the MIB and then the M2007 and then remove all power from the fryer using the five-pin control power cord on the rear of the unit.
- 10. Restore power to the M2007 There is short delay prior to the computer powering up and displaying **DFF**.
- 11. Repeat steps 1-10 for all computers.
- 12. With the computer displaying **OFF**, verify software update by pressing the TEMP button to check updated M2007/MIB/AIF version.
- 13. If the software is adding fields that require passwords, enter Level 2 mode and change passwords.

M2007 Troubleshooting

Problem	Probable Causes	Corrective Action	
	A. Computer not turned on.	A. Press the ON/OFF switch to turn the computer on.	
	B. No power to the fryer.	B. This fryer has two cords: a computer power cord and a main power cord. If the computer cord is not plugged in, the computer will not activate. Verify computer power cord is plugged in and that circuit breaker is not tripped.	
No display on computer.	C. Computer has failed.	C. Swap the computer with a computer known to be good. If computer functions, replace the computer.	
	D. Damaged computer wiring harness.	D. Swap with a harness known to be good. If computer functions, replace the harness.	
	E. Power supply component or interface board has failed.	E. If any component in the power supply system (including the transformer and interface board) fail, power will not be supplied to the computer and it will not function.	
Computer locks up.	Computer error.	Power cycle the computer using the master switch on the component box next to the fuse.	
M2007 display shows FILTER BUSY.	Another filtration cycle is still in progress.	 A. Wait until the previous filtration cycle ends or an error is cleared to start another filtration cycle. B. Press reset button on the MIB board and wait at least 60 seconds. Computer should clear and return to normal operation once complete. 	
M2007 display shows REMOVE DISCARD.	In non-dedicated mode a product is dropped that has a different setpoint than the current vat temperature. Reset the setpoint of the before trying to cook prod		
M2007 display shows CHK PRN .	 A. Filter pan is not fully set into fryer. B. Missing filter pan magnet. C. Defective filter pan switch. 	 A. Pull filter pan out and fully reinsert into fryer. B. Ensure the filter pan magnet is in place and if missing replace. C. If the filter pan magnet is fully against the switch and computer continues to display chk pan, switch is possibly defective. 	

Problem	Probable Causes	Corrective Action	
M2007 display is in wrong temperature scale (Fahrenheit or Celsius).	Incorrect display option programmed.	M2007 computers may be pro- grammed to display in either Fahr- enheit or Celsius. Press and hold • and • simultaneously until code appears. Enter 1658. The com- puter displays OFF. This toggles the temperature from F° to C° or vice versa. Turn the computer on to check temperature and see the temperature scale. If the desired scale is not displayed, repeat.	
M2007 display shows HOT HI 1.	Frypot temperature is more than 410°F (210°C) or, in CE countries, 395°F (202°C).	This in an indication of a malfunc- tion in the temperature control circuitry, including a failure of the high-limit thermostat.	
M2007 display shows HI- LIMIT.	Computer in high-limit test mode.	This is displayed only during a test of the high-limit circuit and indicates that the high-limit has opened properly.	
M2007 display shows LOW TEMP .	Frypot temperature is between 180°F (82°C) and 315°F (157°C).	This display is normal when the fryer is first turned on while in the melt cycle mode. To bypass the melt cycle press and hold a #2 product button under the LCD display until a chirp is heard. The alarm will chirp and the computer displays EXIT MELT alternating with YES NO. Press the #1 YES button to exit melt. The fryer may temporarily show low temp when a large batch of product is added to the frypot. However, if low temp is shown constantly, the fryer may not be heating.	
M2007 display shows PROBE FRILURE .	Problem with the temperature measur- ing circuitry including the probe.	This indicates a problem within the temperature measuring circuitry that is beyond the scope of operator troubleshooting.	
M2007 display shows PROBE FRILURE with alarm sounding.	Damaged computer wiring harness or connector.	Swap the computer wiring harness with one known to be good. If problem is connected replace harness.	
M2007 display shows IGNITION FAILURE.	Open drain valve, failed computer, failed interface board, open high-limit thermostat.	This indicates that the fryer is not heating. It is displayed if the fryer loses its ability to heat oil. It is also displayed when the oil temperature is above 450°F (232°C) and the high-limit thermostat has opened, halting the heating of the oil. Verify that the drain valves are fully closed.	

Problem	Probable Causes	Corrective Action
Computer will not go into pro- gram mode or some buttons do not actuate.	Failed computer.	Replace computer.
M2007 display shows HI 2 BRD .	Computer in high-limit test mode.	This is displayed only during a test of the high-limit circuit and indicates that the high-limit has failed.
Heat indicator off upon initial startup. Display shows HI or H0T with alarm sounding.	Failed computer.	Replace computer.
M2007 display shows IGNI- TION FRILURE with alarm sounding. Heating indicator is on, but fryer is not heating.	Drain valve not fully closed.	Press the reset switch on the MIB board. All drain valves should close. Using the ON/OFF switch, turn the computer OFF and then ON again.
M2007 display shows IG NI- TION FAILURE and alarm sounds, but fryer operates normally (false alarm).	Failed computer.	Replace computer.
M2007 display shows LDU TENP , heating indicator cycles on and off normally but, fryer does not heat.	A. Failed computer.B. Damaged computer wiring harness.	A. Replace computer.B. Replace computer wiring harness.
M2007 display shows FILTER ERROR .	A filter error has occurred due to dirty or clogged filter pad or paper, clogged filter pumps, filter pump thermal overload, or an actuator problem.	Enter the MGR CODE (1234) and follow the steps on the flowchart on page 27 of this manual.
M2007 display shows soft- ware for only M2007 or MIB but not all boards.	Loose or damaged harness	Check that all harnesses between M2007s, MIB, AIF and ATO are secure.
M2007 display shows ERROR R SDCRD (only appears when an error occurs while loading software into the computer).	Defective SD Card	Replace card with another card.

Useful Codes

To enter any of the following codes: Press and hold \triangleleft and \blacktriangleright simultaneously for **TEN** seconds and a third chirp sounds. Release the buttons and **CODE** appears.

- **Reset Factory Menu** Enter **3322**. The computer display flashes and quickly counts from 1-40 and switches to **DFF**. (**NOTE**: This will delete any hand-entered menu items).
- Reset CALL TECH Message Enter 1000. Computer display switches to OFF.
- Change from F° to C° Enter 1658. The computer displays **DFF**. Turn the computer on and check temperature to see the temperature scale. If the desired scale is not displayed, repeat.
- Enter Tech Mode Enter 1650.
- Readdress LOV configuration after changing an MIB board Enter 2007.

Passwords

- To enter level one, level two passwords: Press and hold the TEMP and INFO buttons simultaneously until level 1 or level 2 is displayed. Release the buttons and ENTER CODE appears.
- Fryer Setup, Level One, Level Two and Get Manager Password Enter 1234.
- Usage Password Enter 4321.

Tech Mode

Tech mode allows technicians to reset passwords set in levels one and two. It also resets the time and date. It also allows the technician to access the fryer main setup mode.

- 1. Press and hold < and → simultaneously for **TEN** seconds until a third chirp is heard and **CODE** is displayed.
- 2. Enter **1650**.
- 3. The computer displays **TECH MODE** and changes to **CLEAR PASSUORDS**.
- 4. Press the \checkmark (1) button to accept selection and clear the passwords.
- 5. The computer displays **CLEAR PASSUORDS** on the left and **COMPLETE** on the right. This clears any passwords set up under levels one and two.
- 6. Press the button to toggle to **CLEAR SIGNATURE**.

- 7. Press the \checkmark (1) button to accept the change.
- 8. The computer displays **CLEAR SIGNATURE** on the left and **COMPLETE** on the right. This resets the date and time. (**NOTE:** This will delete any hand-entered menu items.)
- 9. Press the button to toggle to FILTER PAD TIME on the left and 25 on the right. (25 hours is the default time to change the pad)
- 10. Press the \times (2) button to accept changes and exit.
- 11. The computer displays **OFF**. Proceed to the next page to enter the setup mode.

Fryer Setup Mode

Setup mode allows technicians to set the time, date, temperature format, language, fryer type, vat type and oil system.

- 1. With the computer displaying **OFF**, press and hold the **TEMP** and **INFO** buttons until **LEVEL 1** is displayed.
- 2. Press the **TEMP** key once to **FRYER SETUP**.
- 3. The computer displays **FRYER SETUP** and then changes to **ENTER CODE**.
- 4. Enter **1234**.
- 5. Press the \checkmark (1) button to accept selection.
- 6. The computer displays **TIME FORMAT** on the left and **12 HR** on the right.
- 7. Press the **button to toggle between 12 HR** and **24 HR** time formats.
- 8. Press the \checkmark (1) button to accept selection.
- 9. The computer displays **ENTER TIME** on the left and **HH:M** on the right.
- 10. Enter the time in hours and minutes using the 0-9 keys.
- 11. Press the \checkmark (**1**) button to accept selection.
- 12. The computer displays **ENTER TIME** on the left and **A** n on the right.
- 13. Press the \rightarrow button to toggle between **A** \square and **P** \square if **12 H R** time format was chosen.
- 14. Press the \checkmark (**1**) button to accept selection.
- 15. The computer displays **DATE FORMAT** on the left and **US** on the right.

- 16. Press the button to toggle between **US** and **INTERNTL** time formats.
- 17. Press the \checkmark (1) button to accept selection.
- 18. The computer displays **ENTER DATE** on the left and **MM-DD-YY** or **DD-MM-YY** on the right.
- 19. Enter the date using the 0-9 keys.
- 20. Press the \checkmark (**1**) button to accept selection.
- 21. The computer displays **LANGUAGE** on the left and **ENGLISH** on the right.
- 22. Press the > button to toggle between ENGLISH, FRENCH, FRENCH CANADIAN, SPANISH, PORTUGUESE, GERMAN and SUEDISH languages.
- 23. Press the \checkmark (1) button to accept selection.
- 24. The computer displays **FRYER TYPE** on the left and **ELEC** on the right.
- 25. Press the > button to toggle between **ELECTRIC** and **GRS** fryers.
- 26. Press the \checkmark (1) button to accept selection.
- 27. The computer displays **VAT TYPE** on the left and **SPLIT** on the right.
- 28. Press the ▶ button to toggle between **SPLIT** and **FULL** vats.
- 29. Press the \checkmark (1) button to accept selection.
- 30. The computer displays **OIL SYSTEM** on the left and **JIB** on the right.
- 31. Press the **button to toggle between JIB and BULK** oil systems.
- 32. Press the \checkmark (1) button to accept selection.
- 33. The computer displays **TEMPERATURE** on the left and **F** on the right.
- 34. Press the \blacktriangleright button to toggle between F° and C° temperature scales.
- 35. Press the \checkmark (1) button to accept selection.
- 36. The computer displays **FRYER** Setup for three seconds and the computer displays **OFF** on both sides.

Filter Error Flow Chart



LOV Technical Reference RTI-equipped Systems

Some stores may be equipped with RTI oil storage systems. If so, some of the settings, wiring, and troubleshooting may differ from normal LOV fryer systems. (See next page for bulk oil wiring.)

Normal measurements (MIB J6 8 pin connector with everything connected)

• AC voltage measurements:

- Pin 1 to Pin 2 24 VAC.
- Pin 2 to Pin 3 24 VAC when RTI add pump switch is on, 0 VAC when it is off.
- Pin 2 to Pin 4 24 VAC when RTI waste valve is on, 0 VAC when it is off.
- Pin 6 to Pin 7 24 VAC when RTI JIB valve is on, 0 VAC when it is off.
- DC voltage measurements: Pin 1 to Pin 8 0 VDC when waste tank is full, 5 VDC when it is not full.

Troubleshooting

The valves and pump should be off while MIB is resetting, roughly 5 seconds after a power on or after pressing the reset button; if any of the valves or pumps are on during reset then the MIB board is bad or wires are shorted.

If JIB valve is not opening, measure when JIB valve supposed to be open:

- 1. Voltage at MIB board from Pin 1 to Pin 2, should be 24 VAC; if not, check connections from RTI 24VAC transformer and check transformer at RTI.
- 2. Voltage at MIB board from Pin 6 to Pin 7, should be 24 VAC; if not, check MIB board is bad or wires to JIB valve are shorted or both.
- 3. Voltage at JIB valve, should be 24 VAC; if not, check wiring from MIB board.

If waste valve is not opening, measure when Waste valve is supposed to be open:

- 1. Voltage at MIB board from Pin 1 to Pin 2, should be 24 VAC; if not, check connections from RTI 24VAC transformer and check transformer at RTI.
- 2. Voltage at MIB board from Pin 4 to Pin 5, should be 24 VAC; if not, check MIB board is bad or wires to Waste valve are shorted or both.
- 3. Voltage at Waste valve, should be 24 VAC; if not, check wiring from MIB board.

If Add pump is not operating, measure when add pump is supposed to be on:

- 1. Voltage at MIB board from Pin 1 to Pin 2, should be 24 VAC; if not, check connections from RTI 24VAC transformer and check transformer at RTI.
- 2. Voltage at MIB board from Pin 2 to Pin 3, should be 24 VAC; if not, check MIB board is bad or wires to pump relay are shorted or both.

Waste full signal: Pin 1 to Pin 8 should be 0 VDC when full, 5 VDC when not full; if no level change, then the connection from RTI switch or MIB board is bad.

Bulk Oil LOV Wiring



Oil Disposal and Fill with RTI-equipped Systems

Bulk oil systems have large oil storage tanks, typically located in the rear of the restaurant, that are connected to the rear manifold on the fryer. Waste oil is pumped from the fryer, through the fitting located on the right, to the disposal tanks and fresh oil is pumped from the tanks, through the fitting located on the left, to the fryer (as shown below).

LOV fryers equipped for use with bulk oil systems have an onboard fresh oil jug with two fittings. The rear fitting is used for filling the jug and the front fitting is for topping off the frypot from the jug.

A momentary switch located inside the door adjacent to the JIB allows the operator to fill the JIB from the bulk oil storage tank. To fill the JIB, press and hold the add switch until the JIB is full then release.

Warning: Do not add HOT or USED oil to the JIB.



The RTI JIB.

Fittings, LOV Fryer.



RTI momentary switch.

Dispose to Waste, Refill Pot From Bulk

- 1. Hold down "filter" button until computer beeps twice.
- 2. Scroll down to "dispose" using "Info" button then press "✓" button to select.
- 3. Select "Yes" by pressing "✓" to dispose of oil in pot (this is a timed function).
- 4. "Vat Empty" is displayed.
- 5. Select "Yes" (by pressing "✓") if it is empty or "No" (by pressing "≭") if vat still has oil.
- 6. "Clean Vat Complete" is displayed.
- 7. Press "✓" if vat is clean (oil disposes automatically for 60 seconds, if this is selected) and "★" if it is not clean and needs to be.
- 8. "Engage Dispose Switch" is displayed. Change the RTI switch to dispose. If the waste tank is full, the computer displays "RTI Tank Full." Call RTI.
- 9. Press the " \checkmark " to start disposal. "Pan to Waste" displayed. The pump will run for 60 seconds.
- 10. "Pan Empty" is displayed.
- 11. Press "✓" if oil in filter pan is empty. Select "≭" if pan still has oil in it, and the pump will run for another 60 seconds.
- 12. "Disengage Dispose Switch" is displayed. Switch off the RTI dispose switch.
- 13. Press " \checkmark " when RTI dispose switch is off.
- 14. "Fill Pot From Bulk" is displayed.
- 15. Press and hold "✓" if you wish to fill pot.
- 16. Release " \checkmark " once pot is at desired level.
- 17. Press "**x**" to Exit program.

Dispose to Waste

- 1. Hold down "filter" button until computer beeps twice.
- 2. Scroll down to "dispose" using "Info" button and press "✓" button to select.
- 3. Select "Yes" by pressing "✓" to dispose of oil in pot (this is a timed function).
- 4. "Vat Empty" is displayed.
- 5. Select "Yes" (by pressing "✓") if it is empty or "No" (by pressing "≭") if vat still has oil.
- 6. "Clean Vat" is displayed.
- 7. Press "✓" if vat is clean (oil disposes automatically for 60 seconds, if this is selected) and "★" if it is not clean and needs to be.

- 8. "Engage Dispose Switch" is displayed. Switch the RTI switch to dispose.
- 9. Press the "
 "
 "
 to start disposal. "Pan to Waste" displayed.
- 10. "Pan Empty" is displayed after 60 seconds.
- 11. Press "
 "
 " if oil in filter pan is empty. Select "
 "
 " if pan still has oil in it, and pump will run for another 60 seconds.
- 12. "Disengage Dispose Switch" is displayed. Switch off the RTI dispose switch.
- 13. "Fill Pot From Bulk" is displayed.
- 14. Press "**x**" if you wish to leave pot empty and exit program.

Fill Pot From Bulk

- 1. Hold down "filter" button until computer beeps twice.
- 2. Scroll down to "Fill Pot From Bulk."
- 3. Press and hold " \checkmark " if you wish to fill pot.
- 4. Release " \checkmark " once pot is at desired level.
- 5. Press "**x**" to Exit program.

Fill Jug From Bulk

- 1. When "Yellow" LED indicator light is on, the pot top-off jug is empty.
- 2. To refill jug press ADD button on the RTI box located on back side of door that accesses jug.
- 3. Hold down button until oil is to desired level in jug.
- 4. Press the JIB reset button above the jub to turn the yellow LED off and renegage the ATO system.

Jug and Vat Won't Fill

- 1. Enter FLTR MENU by pressing and holding the FLTR BUTTON.
- 2. Scroll to FILL POT FROM BULK. Press 1.
- 3. Computer displays FILL POT FROM BULK/YES NO. Press 1.
- 4. When the actuator opens, press 1 briefly again. Press 2.
- 5. Try to fill pot or JIB to see if issue resolved. If not, contact RTI.

Board Replacement

ATO Replacement

The ATO board is located inside the box behind the JIB. It is connected to three phase power in electric fryers and should be approached with extra caution.

- 1. Disconnect the fryer from the electrical power supply.
- 2. Locate the ATO box behind the JIB (Jug In Box).
- 3. Remove the cover to expose the transformer and ATO board.
- 4. Mark and unplug any wires or harnesses.
- 5. Replace the defective component and reattach all wires or harnesses.
- 6. Replace the cover, then reconnect the power.
- 7. Turn power off and back on to all computers after power has been restored to the ATO board.



MIB Replacement

The MIB controller is located inside the left cabinet (see image below). In normal operation, a cover hides the MIB controls. The LED display is visible.

- 1. Disconnect the fryer from the electrical power supply.
- 2. Remove the three torx screws from the MIB cover, exposing the MIB board (see image at right).
- 3. Removing the four nuts in the corners of the board will expose the connections on the back of the board.
- 4. Disconnect the MIB board and carefully remove the plugs on the rear of the board (see image at right).
- 5. Replace with a new MIB board and reverse steps to reassemble.
- 6. Once replaced, reconnect the power.



MIB controller cover (three screws hold it in place).

The MIB must be readdressed to the system after replacement. This procedure can be done from any one M2007 computers in the bank.

- Readdress the fryer by pressing and holding

 and → simultaneously for TEN seconds until a third chirp is heard and code appears.
- 2. Enter 2007. The MIB display will display L for several seconds followed by the vat number alternating with "r" until the read-dress is complete.
- 3. When the readdress is finished, the MIB board will display A.



AIF Replacement

The AIF boards are located inside a protective housing underneath each frypot.

- 1. Disconnect the fryer from the electrical power supply.
- 2. Locate the AIF board to be replaced under a frypot.
- 3. Mark and unplug the harnesses.
- 4. Locate the screw on the front of the AIF assembly holding it in place.
- 5. Remove the screw and the front of the assembly drops down and the back tab slides out of the bracket attached to the frypot (see below).
- 6. Reverse steps to reassemble, ensuring that the new AIF assembly slides into the slot in the rear of the bracket.



Remove this screw that secures the AIF board to the fryer.



After removing the screw, the AIF assembly drops down.



The bottom tab slides out of the bracket attached to the frypot.

Wiring Diagrams

LOV Electric Fryer with Thermal Sensor



RESET SWITCH

LOV Electric Fryer with RTD



FROM FIRST TOP OFF BOX

LOV Gas Fryer with RTD



ATO (Automatic Top Off) Pin Positions and Harnesses (Thermal Sensor)

Connector	From/To	Harness #	Pin #	Function	Voltage	Wire Color
			1	Output DV - Vat #1		
			2	Output FV - Vat #1		
	Colonoido	8074572 x1 (FV)	3	Output DV - Vat #2	Cround	Orenne
	Solenolas	8074572 x2 (DV)	4	Output FV - Vat #2	Ground	Orange
			5	Output DV - Vat #3		
			6	Output FV - Vat #3		
	Top Off Pump &	0074607	7	Top Off Pump		Black
14	JIB Reset Switch	8074627	8	JIB Low Reset		Black
JI			9	24VAC DV - Vat #1		
			10	24VAC FV - Vat #1		
	Calanaida	8074572 x1 (FV)	11	24VAC DV - Vat #2		0.000
	Solenolas	8074572 x2 (DV)	12	24VAC FV - Vat #2	24VAC	Orange
			13	24VAC DV - Vat #3		
			14	24VAC FV - Vat #3		
	Top Off Pump &	0074607	15	Ground		Red
	JIB Reset Switch	8074627	16	Ground		Red
			1	24VAC Ret	241/4-0	Orange
	Transformer		2	24VAC	24VAC	Blue
			3			
		0074550	4			
33		8074553	5	12VAC Ret	101/0.0	Red
			6	12VAC	TZVAC	Brown
			7			
			8			
		8074569 - Vat #1	1	FV – SW Out		Black
J4 - Vat #3	O/Flow Sensor &	8074567 - Vat #2 8074548 - Vat #3	2	FV – Sw In		White
J5 - Vat #2	Fill Sensor	8074570 - Vat #1 8074568 - Vat #2 8074549 - Vat #3	3	DV – Sw Out	16VDC	Red
			4	DV – Sw In		Green
17	Orange LED	8074555	1	16VDC		Black
J7			2	16VDC Ret	TOVDC	Red
			1			
			2			
8L			3	Ground		
			4	RB7/DATA]	
			5	RB6/CLOCK		
			1	Ground		Black
	Network Resistor		2	CAN Lo		Red
	(pins 2 & 3)	8074552	3	CAN Hi		White
Jð	or to next ATO Board		4	5VDC+	5VDC	Black
	(4 & 5 vat units)		5	24VDC	24VDC	Red
			6	Ground		White

ATO (Automatic Top Off) Pin Positions and Harnesses (Thermal Sensor, continued)

Connector	From/To	Harness #	Pin #	Function	Voltage	Wire Color
140	AIF J5	8074546	1	Ground		Black
			2	CAN Lo		Red
			3	CAN Hi		White
310			4	5VDC+	5VDC	Black
			5	24VDC	24VDC	Red
			6	Ground		White

ATO (Automatic Top Off) Pin Positions and Harnesses (RTD)

Connector	From/To	Harness #	Pin #	Function	Voltage	Wire Color
		8074572 x1 (FV)	1	Output DV - Vat #1		
			2	Output FV - Vat #1]	
	Colonaida		3	Output DV - Vat #2		0
	Solenolas	8074572 x2 (DV)	4	Output FV - Vat #2	Ground	Orange
			5	Output DV - Vat #3	1	
			6	Output FV - Vat #3	1	
	Top Off Pump & JIB Re-	8074627	7	Top Off Pump	16VDC	Black
10	set Switch		8	JIB Low Reset		Black
Jø			9	24VAC DV - Vat #1		
			10	24VAC FV - Vat #1		
	Oslavaida	8074572 x1 (FV)	11	24VAC DV - Vat #2		0
	Solenolas	8074572 x2 (DV)	12	24VAC FV - Vat #2	24VAC	Orange
			13	24VAC DV - Vat #3	1	
			14	24VAC FV - Vat #3	1	
	Top Off Pump & JIB Low	0074007	15	Ground	101/00	Red
	Reset Switch	8074627	16	Ground	16VDC	Red
	Transformer	8074553	1	24VAC Ret		Orange
			2	24VAC	24VAC	Blue
			3			
J4 (Rear) / J5			4			
(Front)			5	12VAC Ret	12VAC	Red
			6	12VAC		Brown
			7			
			8			
			1	DV - Probe Ground		White
J3 - Vat #3		8074655 - Vat #1	2	DV - Probe	Ohm	Red
J2 - Vat #2	AIORID	8074654 - Vat #2 8074621 - Vat #3	3	FV - Probe Ground	Onm	White
01- vat #1		0074021 - Val #3	4	FV - Probe		Red
10		0074555	1	16VDC	101/12.0	Black
J6	Orange LED	8074555	2	16VDC Ret	16VDC	Red
			1			
			2			
J7			3	Ground		
			4	RB7/DATA		
			5	RB6/CLOCK	1	
			1	Ground		Black
	Network Resistor		2	CAN Lo		Red
	(pins 2 & 3)	8074552	3	CAN Hi		White
J10	or to next ATO Board		4	5VDC+	5VDC	Black
	(4 & 5 vat units)		5	24VDC	24VDC	Red
			6	Ground		White

ATO (Automatic Top Off) Pin Positions and Harnesses (RTD, continued)

Connector	From/To	Harness #	Pin #	Function	Voltage	Wire Color
J9	AIF J5	8074546	1	Ground		Black
			2	CAN Lo		Red
			3	CAN Hi		White
			4	5VDC+	5VDC	Black
			5	24VDC	24VDC	Red
			6	Ground		White

MIB (Manual Interface Board) Pin Positions and Harnesses

Connector	From/To	Harness #	Pin #	Function	Voltage	Wire Color
			1	Ground		Black
			2	CAN Lo		Red
			3	CAN Hi		White
JT	M2007 J7	8074546	4		•	
			5			
			6			
			1	Ground		Black
			2	CAN Lo		Red
10		0074547	3	CAN Hi		White
JŹ	AIF J4	8074547	4	5VDC+	5VDC	Black
			5	24VDC	24VDC	Red
			6	Ground		White
J3	SD Card	•	•	•	•	•
	RTI - JIB Fill		1	Momentary Switch - Out	5VDC	Red
	Switch	0074040	2	Momentary Switch - In	5VDC	Black
J4	Deset Outlet	8074649	3	Ground		Red
	Reset Switch		4	Reset		Green
	Transformer		1	24VAC	24/40	Black
			2	24VAC Ret	24VAC	White
	Filter Relay		3	Pump Motor	241/00	Red
			4	Pump Motor		Green
	Blue LED		5	Blue LED +	241/00	Black
			6	Blue LED -		White
			7			
15			8			
10			9			
			10			
	Don Switch		11	Pan Sw +	24VDC	Black
	Fall Switch		12	Pan Sw -		Red
			13	Ground		
			14	Ground		
			15			
			16			
			1	From RTI transformer	24VAC	Black
			2	Common		White
			3	To RTI "Add Pump" Relay 24VA		Green
			4	To Waste Solenoid - 3 Way 24VAC		Brown
J6	RTI - Pump &		5			
	Solenoids		6	To Fill Solenoid - 3 Way 24VAC		Black
			7	Ground - Fill Solenoid		Black
			8	From RTI "Waste Tank Full Sensor" Test Pins 1 to 8	0VDC – Full 5VDC – Not Full	Red

MIB (Manual Interface Board) Pin Positions and Harnesses (continued)

			1	From RTI transformer	24VAC	Black
			2	Common		White
			3			
			4	To Waste Solenoid - 3 Way	24VAC	Brown
J7 From R1	From RTI Box	m RTI Box	5			
-			6	RTI JIB Valve Fill Solenoid	24VAC	Green
			7	Ground - Fill Solenoid		
			8	From RTI "Waste Tank Full Sensor" Test Pins 1 to 8	0VDC – Full 5VDC – Not Full	Red

MIB (Manual Interface Board) Display Diagnostics

DISPLAY	LEDS	EXPLANATION
Drain		
Vat #	Drain LED on	Drain valve on vat # is open
Vat #	Drain LED off	Drain valve on vat # is closed
Vat #	Drain LED slow blink	Drain valve on vat # is opening or closing
Vat # alternating with O	Drain LED fast blink	Problem opening drain valve on vat#
Vat # alternating with C	Drain LED fast blink	Problem closing drain valve on vat#
Vat # alternating with d	Drain LED fast blink	Problem with drain on vat#. (i.e. possible plugged drain)
Return		
Vat #	Return LED on	Return valve on vat # is open
Vat #	Return LED off	Return valve on vat # is closed
Vat #	Return LED slow blink	Return valve on vat # is opening or closing
Vat # alternating with O	Return LED fast blink	Problem opening return valve on vat#
Vat # alternating with C	Return LED fast blink	Problem closing return valve on vat#
Network		
Vat # alternating with n	Drain LED fast blink	Network time-out waiting for response. Could be on drain opening or on drain closing.
Vat # alternating with n	Return LED fast blink	Network time-out waiting for response. Could be on return opening or on return closing.
An "r" alternating with an "n"		Network time-out waiting for a response on a reset command.
An "F" alternating with an "n"		Network time-out waiting for a success or failure message during auto filtering.
Initial State, Configuring the system, an	nd resetting	
U		The state of the battery is unknown. The MIB is waiting for an INIT_CONFIG message from a cooking computer. Once the message is received the manual board will start the process of determining which fryers have split or full vats.
L		An L will be displayed while the MIB is contacting the cooking computers for the initial configuration of the system.
An "r"		An "r" is displayed to indicate that the system is in the process of resetting a vat.
Miscellaneous		
Vat # alternating with an "E"		The actuator circuit has an issue. Check that the actuator is plugged in.
Vat # alternating with an "R"		The vat is trying to close the corresponding drain and return valves.
A	Manual LED off	The system is in auto filtration mode.
Vat #	LED fast blinking	
There will also be a fast blinking LED corresponding to the problem valve.	The system can not go into auto filtration mode because there is a problem closing a valve on one of the vats.	
Vat #	Manual LED on	The system is in manual mode.
P		This will only be displayed in auto filtration mode. It indicates that the pan is not in the system. Any auto filtration messages received at this time are ignored.

AIF (Auto Intermittent Filtration) Actuator Board Pin Positions (Thermal Sensor)

Connector	From/To	Harness PN	Pin #	Function	Voltage	Wire Color
			1	Ret + (Open)	24VDC	Black
J1		N1/A	2	Ret – (Closed)	24VDC	Red
	FV Return Actuator	N/A	3	Ret Position		Purple
			4	Ground		White
			1	Ground		White
	FV AIF RTD		2	FV - Temp		Red
			3	Ground		White
	DV AIF RTD		4	DV - Temp		Red
			5	FV - Top In	16VDC	Black
	O/Flow Sensor &		6	FV- Top Out	16VDC	Red
	Fill Sensor		7	DV-Top In	16VDC	White
10		8074551 (FV) 8074550	8	DV- Top Out		Green
J2	Pressure Switch	(DV)	9	DV – Press Sw (Gas)		
	(Gas)		10	FV – Press Sw (Gas)		
			11	Locator Vat #5		
			12	Locator Vat #4		
	Locator Pin		13	Locator Vat #3		Black
			14	Locator Vat #2		
			15	Locator Vat #1		1
	Locator		16	Locator Signal		Black
	DV Return Actuator	N/A	1	Ret + (Open)	24VDC	Black
12			2	Ret – (Closed)	24VDC	Red
J3			3	Ret Position		Purple
			4	Ground		White
			1	Ground		Black
	MIB J2 or AIF J5	8074547	2	CAN Lo		Red
14		AIF Board	3	CAN Hi		White
J4		Communication and	4	5VDC+	5VDC	Black
		Power	5	24VDC	24VDC	Red
			6	Ground		White
			1	Ground		Black
		8074547	2	CAN Lo		Red
15	AIF J4 or	AIF Board	3	CAN Hi		White
55	ATO J10	Communication and	4	5VDC+	5VDC	Black
		Power	5	24VDC	24VDC	Red
			6	Ground		White
			1	Drain + (Open)	24VDC	Black
16	FV/ Drain	Ν/Δ	2	Drain – (Closed)	24VDC	Red
JO		11/7	3	Drain Position		Purple
			4	Ground		White
			1	Drain + (Open)	24VDC	Black
17	DV Drain	N/A	2	Drain – (Closed)	24VDC	Red
57		11/7	3	Drain Position		Purple
			4	Ground		White

AIF (Auto Intermittent Filtration) Actuator Board Pin Positions (RTD)

Connector	From/To	Harness PN	Pin #	Function	Voltage	Wire Color
			1	Ret + (Open)	24VDC	Black
J1			2	Ret – (Closed)	24VDC	Red
	FV Return	N/A	3	Ret Position		Purple
			4	Ground		White
			1	Ground		White
	FVAIFRID		2	FV - Temp		Red
			3	Ground		White
			4	DV - Temp		Red
			5			
	DV AIF RTD		6			
			7			
2		8074551 (FV)	8			
JZ	Dressure Quitch (Cas)	8074550 (DV)	9	DV – Press Sw (Gas)		
	Pressure Switch (Gas)		10	FV – Press Sw (Gas)		
			11	Locator Vat #5		Black
			12	Locator Vat #4		
	Locator Pin		13	Locator Vat #3		_
			14	Locator Vat #2		
			15	Locator Vat #1		
	Locator		16	Locator Signal		Black
	DV Return	N/A	1	Ret + (Open)	24VDC	Black
21			2	Ret – (Closed)	24VDC	Red
55			3	Ret Position		Purple
			4	Ground		White
			1	Ground		Black
		8074547	2	CAN Lo		Red
14	MIB J2 or	AIF Board	3	CAN Hi		White
0-	AIF J5	Communication and	4	5VDC+	5VDC	Black
		Power	5	24VDC	24VDC	Red
			6	Ground		White
			1	Ground		Black
			2	CAN Lo		Red
.15	AIF .14 or ATO .110	8074547 AIF Board	3	CAN Hi		White
00		Power	4	5VDC+	5VDC	Black
			5	24VDC	24VDC	Red
			6	Ground		White
			1	Drain + (Open)	24VDC	Black
J6	EV Drain	N/A	2	Drain – (Closed)	24VDC	Red
			3	Drain Position		Purple
			4	Ground		White
			1	Drain + (Open)	24VDC	Black
.17	DV Drain	N/A	2	Drain – (Closed)	24VDC	Red
	D V Diam		3	Drain Position		Purple
			4	Ground		White





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