



# "Pasta Magic" Gas Water Cooker Installation and Operation Manual

 **CAUTION**  
READ THE INSTRUCTIONS BEFORE USING THE COOKER

 **Frymaster**



Frymaster, a member of the Commercial Food Equipment Service Association, recommends using CFESA Certified Technicians.

**24-Hour Service Hotline**  
**1-800-551-8633**

[www.frymaster.com](http://www.frymaster.com)

E-mail: [service@frymaster.com](mailto:service@frymaster.com)

Original Instructions



**NOTICE**

IF, DURING THE WARRANTY PERIOD, THE CUSTOMER USES A PART FOR THIS MANITOWOC FOOD SERVICE EQUIPMENT OTHER THAN AN UNMODIFIED NEW OR RECYCLED PART PURCHASED DIRECTLY FROM FRYMASTER OR ANY OF ITS AUTHORIZED SERVICERS, AND/OR THE PART BEING USED IS MODIFIED FROM ITS ORIGINAL CONFIGURATION, THIS WARRANTY WILL BE VOID. FURTHER, FRYMASTER AND ITS AFFILIATES WILL NOT BE LIABLE FOR ANY CLAIMS, DAMAGES OR EXPENSES INCURRED BY THE CUSTOMER WHICH ARISE DIRECTLY OR INDIRECTLY, IN WHOLE OR IN PART, DUE TO THE INSTALLATION OF ANY MODIFIED PART AND/OR PART RECEIVED FROM AN UNAUTHORIZED SERVICER.

**NOTICE**

This appliance is intended for professional use only and is to be operated by qualified personnel only. A Frymaster Factory Authorized Servicer (FAS) or other qualified professional should perform installation, maintenance, and repairs. Installation, maintenance, or repairs by unqualified personnel may void the manufacturer's warranty. See Chapter 1 of this manual for definitions of qualified personnel.

**NOTICE**

This equipment must be installed in accordance with the appropriate national and local codes of the country and/or region in which the appliance is installed. See NATIONAL CODE REQUIREMENTS in Chapter 2 of this manual for specifics.

**NOTICE TO U.S. CUSTOMERS**

This equipment is to be installed in compliance with the basic plumbing code of the Building Officials and Code Administrators International, Inc. (BOCA) and the Food Service Sanitation Manual of the U.S. Food and Drug Administration.

**NOTICE**

Drawings and photos used in this manual are intended to illustrate operational, cleaning and technical procedures and may not conform to onsite management operational procedures.

**NOTICE**

This appliance is intended to be used for commercial applications, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc., but not for continuous mass production of food.

 **DANGER**

Improper installation, adjustment, maintenance or service, and unauthorized alterations or modifications can cause property damage, injury, or death. Read the installation, operating, and service instructions thoroughly before installing or servicing this equipment. Only qualified service personnel may convert this appliance to use a gas other than that for which it was originally configured.

 **DANGER**

No structural material on the cooker should be altered or removed to accommodate placement of the cooker under a hood. Questions? Call the Frymaster Service Hotline at 1-800-551-8633.

 **WARNING**

After installation of a gas cooker and after any maintenance to the gas system of a gas cooker-manifold, valve, burners, etc. – check for gas leaks at all connections. Apply a thick soapy solution to all connections and ensure there are no bubbles. There should be no smell of gas.

**NOTICE**

The Commonwealth of Massachusetts requires any and all gas products to be installed by a licensed plumber or pipe fitter.

 **DANGER**

Adequate means must be provided to limit the movement of this appliance without depending upon the gas line connection. Single cookers equipped with legs must be stabilized by installing anchor straps. All cookers equipped with casters must be stabilized by installing restraining chains. If a flexible gas line is used, an additional restraining cable must be connected at all times when the cooker is in use.

 **CAUTION**

No warranty is provided for any Frymaster cooker used in a mobile or marine installation or concession. Warranty protection is only offered for cookers installed in accordance with the procedures described in this manual. Mobile, marine or concession conditions of this cooker should be avoided to ensure optimum performance.

 **DANGER**

The front ledge of the cooker is not a step! Do not stand on the cooker. Serious injury can result from slips or contact with the hot water.

 **DANGER**

Do not store or use gasoline or other flammable liquids or vapors in the vicinity of this or any other appliance.

 **DANGER**

Do not spray aerosols in the vicinity of this appliance while it is in operation.

 **DANGER**

Instructions to be followed in the event the operator smells gas or otherwise detects a gas leak must be posted in a prominent location. This information can be obtained from the local gas company or gas supplier.

 **DANGER**

Improper installation, adjustment, maintenance or service, and unauthorized alterations or modifications can cause property damage, injury, or death. Read the installation, operating, and service instructions thoroughly before installing or servicing this equipment.

 **DANGER**

Prior to movement, testing, maintenance and any repair on your Frymaster cooker; disconnect ALL electrical power cords from the electrical power supply.

 **WARNING**

Use caution and wear appropriate safety equipment to avoid contact with hot water or surfaces that may cause severe burns or injury.

 **WARNING**

Do not use deliming solution to clean water bath units. Use of deliming solution will damage all stainless steel parts.

# PASTA MAGIC GAS WATER COOKERS INSTALLATION AND OPERATION MANUAL TABLE OF CONTENTS

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## **CHAPTER 1: General Information**

1.1	Parts Ordering and Service Information .....	1-1
1.2	Safety Information .....	1-2
1.3	Equipment Description .....	1-2
1.4	Installation, Operating, and Service Personnel .....	1-3
1.5	Definitions.....	1-3
1.6	Shipping Damage Claim Procedure.....	1-4

## **CHAPTER 2: Installation Instructions**

2.1	General Installation Requirements.....	2-1
2.2	Caster/Leg Installation .....	2-3
2.3	Pre-Connection Preparations .....	2-4
2.4	Connection to Gas Line .....	2-5
2.5	Converting to another Gas Type.....	2-7

## **CHAPTER 3: Operating Instructions**

3.1	Finding Your Way Around the Pasta Cooker .....	3-1
3.2	Basic Functions.....	3-2
3.3	Operating Instructions.....	3-2
	3.3.1 Start-up Procedure .....	3-3
	3.3.2 Normal Operation .....	3-4
	3.3.3 Boiling Out the Cookpot.....	3-4
3.4	Shutting the Cooker Down.....	3-4

## **CHAPTER 4: Preventive Maintenance**

4.1	Daily Preventive Maintenance .....	4-1
4.2	Cleaning the Gas Valve Vent Tube .....	4-2
4.3	Cleaning and Adjusting the Combustion Air Blower.....	4-2
4.4	Adjusting the Burner Gas Pressure .....	4-4
4.5	Measuring Flame Current .....	4-5
4.6	Simmer Mode Adjustment.....	4-5

## **CHAPTER 5: Operator Troubleshooting**

5.1	Introduction.....	5-1
5.2	Operator Troubleshooting Guides.....	5-2

# PASTA MAGIC GAS WATER COOKERS INSTALLATION AND OPERATION MANUAL CHAPTER 1: GENERAL INFORMATION

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**RETAIN AND STORE THIS MANUAL IN A SAFE PLACE FOR FUTURE USE**

**This appliance is only for professional use and shall be used by qualified personnel only, as defined in Section 1.5.**

## **1.1 Parts Ordering and Service Information**

In order to assist you quickly, the Frymaster Factory Authorized Servicer (FAS) or Service Department representative requires certain information about your equipment. Most of this information is printed on data plate affixed to the inside of the cooker door. Part numbers are found in the Service, and Parts Manual. Parts orders may be placed directly with your local FAS or distributor. A list of Frymaster Factory Authorized Servicers (FAS's) is located on the Frymaster website at [www.frymaster.com](http://www.frymaster.com). If you do not have access to this list, contact the Frymaster Service Department at 1-800-551-8633 or 1-318-865-1711.

When ordering parts, the following information is required:

Model Number: \_\_\_\_\_  
Serial Number: \_\_\_\_\_  
Type of Gas or Voltage: \_\_\_\_\_  
Item Part Number: \_\_\_\_\_  
Quantity Needed: \_\_\_\_\_

Service information may be obtained by contacting your local FAS/Distributor. Service may also be obtained by calling the Frymaster Service Department at 1-800-551-8633 or 1-318-865-1711 or by email at [service@frymaster.com](mailto:service@frymaster.com). When requesting service, please have the following information ready:

Model Number: \_\_\_\_\_  
Serial Number: \_\_\_\_\_  
Type of Gas: \_\_\_\_\_

In addition to the model number, serial number, and type of gas, please be prepared to describe the nature of the problem and have ready any other information that you think may be helpful in solving your problem.

**RETAIN AND STORE THIS MANUAL IN A SAFE PLACE FOR FUTURE USE.**

## 1.2 Safety Information

Before attempting to operate your unit, read the instructions in this manual thoroughly.

Throughout this manual, you will find notations enclosed in double-bordered Caution, Warning, and Danger boxes similar to the ones below.

### CAUTION

Caution boxes contain information about actions or conditions that may cause or result in a malfunction of your system.

### WARNING

Warning boxes contain information about actions or conditions that may cause or result in damage to your system, and may cause your system to malfunction.

### DANGER

Danger boxes contain information about actions or conditions that may cause or result in injury to personnel, and may cause damage to your system and/or cause your system to malfunction.

You will also find information boxes like the one below containing valuable information regarding the safe operation of the unit. The following is an example:

Standard for Incoming Gas Pressures		
Gas	Minimum	Maximum
Natural	6.0" WC 1.62 kPa 16.19 mbar	14" WC 3.48 kPa 34.87 mbar
Propane	11" WC 2.74 kPa 27.37 mbar	14" WC 3.48 kPa 34.87 mbar

## 1.3 Equipment Description

**Frymaster** Pasta Magic gas water cookers are specifically designed to deliver high volumes of cooked or blanched food automatically. All models feature a unique infrared burner system that delivers 80,000 BTUs (23.4 kW – 84.4, megajoules) to cook 7.22 pounds (3.25kg) of dry pasta per bulk basket. The unit can cook 30 pounds of dry pasta per hour, the equivalent of 136 eight-ounce servings. It can also retherm 12 individual servings of pasta, or other vacuum-sealed foods, at a time. The cookpot measures 18 x 24 x 8 inches (457 x 610 x 203 mm) and holds 12.7 gallons (48-liters) of water.

## **Model Comparison:**

**GWCR:** The “Gas Pasta Magic System” consists of a gas cooker and rinse tank combination. The unit is equipped with a Fenwall manual thermostat, which controls water temperature. A float switch ensures that the tank will not boil dry. A swing-away water faucet is standard. The cookpot is safeguarded against over filling and boilover by a large overflow drain. “SD” following the model designation indicates a stainless steel cookpot and door, and enameled cabinet. “SC” following the model designation indicates all stainless steel components.

**GWC:** These standalone cookers are essentially the same as the GWCR, but without the built-in rinse tank. The cookpot in both is safeguarded against over filling and boilover by a large overflow drain. “SD” following the model designation indicates a stainless steel cookpot and door, and an enameled cabinet. “SC” following the model designation indicates all stainless steel components.

**All Models:** All units are equipped with manual water filling.

## **1.4 Installation, Operating, and Service Personnel**

All installation and service on Frymaster equipment must be performed by qualified, certified, licensed, and/or authorized installation or service personnel, as defined in Section 1.5.

## **1.5 Definitions**

### **QUALIFIED INSTALLATION PERSONNEL**

Qualified installation personnel are individuals, firms, corporations, and/or companies which, either in person or through a representative, are engaged in and are responsible for the installation of gas-fired appliances. Qualified personnel must be experienced in such work, be familiar with all gas precautions involved, and have complied with all requirements of applicable national and local codes.

### **QUALIFIED OPERATING PERSONNEL**

Qualified operating personnel are those who have carefully read the information in this manual and have familiarized themselves with the equipment functions, or who have had previous experience with the operation of the equipment covered in this manual.

### **QUALIFIED SERVICE PERSONNEL**

Qualified service personnel are those who are familiar with Frymaster equipment and who have been authorized by Frymaster, L.L.C. to perform service on Frymaster equipment. All authorized service personnel are required to be equipped with a complete set of service and parts manuals, and to stock a minimum amount of parts for Frymaster equipment. A list of Frymaster Factory Authorized Servicers (FAS's) is located on the Frymaster website at [www.frymaster.com](http://www.frymaster.com). ***Failure to use qualified service personnel will void the Frymaster Warranty on your equipment.***

## 1.6 Shipping Damage Claim Procedure

Your Frymaster equipment was carefully inspected and packed before leaving the factory. The transportation company assumes full responsibility for safe delivery upon its acceptance of the equipment for transport.

### **What to do if your equipment arrives damaged:**

1. **File a claim for damages immediately**, regardless of the extent of damages.
2. **Inspect for and record all visible loss or damage**, and ensure that this information is noted on the freight bill or express receipt and is signed by the person making the delivery.
3. **Concealed loss or damage** that was unnoticed until the equipment was unpacked should be recorded and reported to the freight company or carrier immediately upon discovery. A concealed damage claim must be submitted within 15 days of the date of delivery. Ensure that the shipping container is retained for inspection.

**FRYMASTER DOES NOT ASSUME RESPONSIBILITY FOR DAMAGE OR LOSS  
INCURRED IN TRANSIT.**



# PASTA MAGIC GAS WATER COOKERS INSTALLATION AND OPERATION MANUAL CHAPTER 2: INSTALLATION INSTRUCTIONS

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## 2.1 General Installation Requirements

Qualified, licensed, and/or authorized installation or service personnel, as defined in Section 1.5 of this manual, should perform all installation and service on Frymaster equipment.

Conversion of this appliance from one type of gas to another should only be performed by qualified, licensed, and/or authorized installation or service personnel as defined in Section 1.5 of this manual.

Failure to use qualified, licensed, and/or authorized installation or service personnel (as defined in Section 1.5 of this manual) to install, convert to another gas type, or otherwise service this equipment will void the Frymaster warranty and may result in damage to the equipment or injury to personnel.

Where conflicts exist between instructions and information in this manual and local or national codes or regulations, installation and operation shall comply with the codes or regulations in force in the country in which the equipment is installed.

Upon arrival, inspect the cooker carefully for visible or concealed damage. (See **Shipping Damage Claim Procedure** in Chapter 1.)

### CLEARANCE AND VENTILATION

The cooker(s) must be installed with 6 inches (150mm) clearance at both sides and back when installed adjacent to combustible construction; no construction; no clearance is required when installed adjacent to noncombustible construction. A minimum of 24 inches (600mm) clearance should be provided at the front of the cooker. To provide the airflow necessary for good combustion and burner operation, the areas surrounding the cooker front, sides, and rear must be kept clear and unobstructed.

 **DANGER**

**This appliance must be installed with sufficient ventilation to prevent the occurrence of unacceptable concentrations of substances harmful to the health of personnel in the room in which it is installed.**

One of the most important considerations of efficient cooker operation is ventilation. Cookers must be installed in an area with an adequate air supply and adequate ventilation. Make sure the cooker is

installed so that products of combustion are removed efficiently, and that the kitchen ventilation system does not produce drafts that interfere with proper burner operation.

The cooker flue opening must not be placed close to the intake of the exhaust fan, and the cooker must never have its flue extended in a “chimney” fashion. An extended flue will change the combustion characteristics of the cooker, causing longer recovery time. It also frequently causes delayed ignition.

When installed beneath a ventilation hood, adequate distance must be maintained from the flue outlet of the cooker to the lower edge of the ventilation filter bank. Filters should be installed at an angle of 45° with a drip tray placed beneath the lowest edge of the filter. For U.S. installation, NFPA standard No. 96 states, “A minimum distance of 18 inches (450mm) should be maintained between the flue outlet and the lower edge of the filter.”

For installations in other than the United States, installers should contact the appropriate local or national agency for information on the construction and installation of ventilating hoods.

** CAUTION**

**DO NOT install this appliance directly over a drain opening.**

### **ELECTRICAL GROUNDING REQUIREMENTS**

All electrically operated appliances must be grounded in accordance with all applicable national and local codes. A wiring diagram is located on the inside of the cooker door. Refer to the rating plate on the inside of the cooker door for the proper voltages.

** DANGER**

**If this appliance is equipped with three-prong (grounding) plug, it must be plugged directly into properly grounded receptacle. Do not cut or remove the grounding prong from the plug.**

** DANGER**

**This equipment requires electrical power for operation.  
Place the gas control valve in the OFF position in case of a prolonged power outage.**

**Do not attempt to use the equipment during a power outage.**

### **NATIONAL CODE REQUIREMENTS**

Pasta Magic cookers are manufactured to use the type of gas specified on the rating plate. The rating plate is attached to the inside of the cooker door. Connect a cooker only to the type of gas indicated on the rating plate.

Installation shall be made with a gas connector that complies with the national and local codes or regulations in force in the country in which the appliance is being installed. Quick-disconnect devices, if used, shall likewise comply with the national and local codes or regulations in force in the country in which the appliance is being installed

When installing Pasta Magic cookers in the **UNITED STATES**, the installation must conform to the latest edition of the Nation Fuel Gas Code, ANSI Z223.1. In addition, installation must comply with all local codes. In **CANADA**, installation must conform to Standard CAN/CGA-B149.1 or CAN/CGA-B149.2, *Installation Codes for Gas Burning Appliances and Equipment*. In addition, installation must comply with all local codes. In **AUSTRALIA**, this appliance must be installed by an authorized person in accordance with these instructions, local gas and electrical regulations, and the requirements of AA601, *Installation Requirements for Gas Burning Appliances*.

For countries not specifically listed above, installation shall comply with the national and local codes or regulations in force in the country in which the appliance is being installed.

## **FCC COMPLIANCE**

The user is cautioned that any changes or modifications to Frymaster controllers not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Frymaster controllers have been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC rules. While these devices are verified as Class A devices, they have been shown to meet the Class B limits. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of the equipment in residential areas is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense. If necessary, the user should consult the dealer or an experience radio and television technician for additional suggestions. The user may find the booklet "How to Identify and Resolve Radio-TV Interference Problems" helpful. It is prepared by the Federal Communications Commission and is available form the U.S. Government Printing Office, Washington, DC 20402, Stock No. 004-000-00345-4.

## **2.2 Caster or Leg Installation**

Depending upon the specific configuration ordered your cooker may have been shipped without installed casters or legs. If casters or legs are installed, you may skip this section and proceed to Section 2.3, *Pre-Connection Preparations*.

**If your cooker requires the installation of casters or legs, install them in accordance with the instructions included in your accessory package.**

## 2.3 Pre-Connection Preparations

**⚠ DANGER**

**Do not connect cooker to gas supply before completing each step in this section.**

After the cooker has been positioned under the exhaust hood, ensure the following has been accomplished:

1. Adequate means must be provided to limit the movement of cookers without depending upon the gas line connections. If a flexible gas hose is used, a restraining cable must be connected at all times when the cooker is in use. The restraining cable and installation instructions are packed with the flexible hose in the accessories box that was shipped with your unit.
2. *Single unit* cookers (GWC) must be stabilized by installing restraining chains on cookers equipped with casters or anchor straps on cookers equipped with legs. Follow the instructions shipped with the casters/legs to properly install the chains or straps.

**⚠ DANGER**

**Do not attach an apron drain board to a single cooker. The cooker may become unstable, tip over, and cause injury. The appliance area must be free and clear of combustible material at all times.**

3. Level cookers equipped with legs by screwing out the legs approximately 1 inch then adjusting them so that the cooker is level and at the proper height in the exhaust hood.  
**NOTE:** There are no built-in leveling devices on cookers equipped with casters. The floor where the cooker is to be installed must be level.
4. For units equipped with basket lifts, install the basket lift arms onto the rods (located at the top rear of the cabinet) to ensure that the lift arms are guided by the basket lift rollers.
5. Connect the water supply to the faucet and, on units with the autofill option, the water solenoid valve. (The valve is located on the lower frame behind the doorpost.)

**⚠ CAUTION**

**Before connecting the water supply to units equipped with solenoid valves, purge the water line to ensure there is no trash in the line.**

**⚠ DANGER**

**The maximum allowable incoming water pressure to the regulator for all units is 80 PSI (56.3 kg/cm<sup>2</sup>).**

**The maximum allowable incoming water temperature for all units is 180°F (82°C).**

**NOTE:** Either hot or cold water supplies may be connected to the water solenoid valve. However, connecting to a hot water supply will minimize the amount of time required to attain operating temperature when filling the cooker with fresh water.

**NOTE:** In order for the water level sensors to work properly, a certain amount of mineral content is necessary in the water. For that reason, purified, deionized, or highly filtered water should not be used.

6. Connect the desired drain plumbing to the 1¼-inch drain valve.
7. Test the cooker electrical system:
  - a. Plug the cooker electrical cord into a grounded electrical receptacle of appropriate voltage. (Check the rating plate on the cooker door to determine the proper voltage).
  - b. Place the power switch in the **ON** position and verify that the display indicates **LO**.
  - c. Place the cooker power switch in the **OFF** position. Verify that the display is blank.
8. Refer to the rating plate on the inside of the cooker door to verify that the cooker is configured for the types of gas being supplied before connecting the quick-disconnect device or piping from the gas supply line.
9. Refer to the table below to verify the minimum and maximum gas supply pressures for the type of gas being used.

<b>Standard for Incoming Gas Pressures</b>		
<b>Gas</b>	<b>Minimum</b>	<b>Maximum</b>
Natural	6.0" WC	14" WC
	1.62 kPa	3.48 kPa
	16.19 mbar	34.87 mbar
Propane	11" WC	14" WC
	2.74 kPa	3.48 kPa
	27.37 mbar	34.87 mbar

## 2.4 Connection to the Gas Line

The Pasta Magic family of gas cookers has been approved for use with natural and propane (LP) gas.

The size of the gas line used for installation is very important. If the line is too small, the gas pressure at the burner manifold will be low. This may cause slow recovery and delayed ignition. Frymaster recommends the incoming gas supply line be a minimum of 1 ½" (38mm) in diameter. Refer to the chart below for the minimum sizes of connection piping.

<b>Gas Connection Pipe Sizes</b> (Minimum incoming pipe size should be 1½" (38 mm))		
<b>Gas</b>	<b>Single Unit</b>	<b>2-3 Units</b>
Natural	¾" (19 mm)	1" (25 mm)
Propane	½" (13 mm)	¾" (19 mm)

**Note:** For distances of more than 20 feet (6m) and/or more than four fittings or elbows, increase the connection by one pipe size.

Before connecting new pipe to your unit, the pipe must be thoroughly blown out to remove any foreign particles. If these foreign particles get into the burner and controls, they will cause improper and sometimes dangerous operation.

1. Connect the quick-disconnect hose to the cooker quick-disconnect fitting at the rear of the cooker and to the building gas line.

**NOTE:** Some cookers are configured for a rigid connection to the gas supply line. These units must be connected to the gas supply line at the rear of the unit using fittings approved for that purpose by the appropriate regulatory agency of the county in which the appliance is installed.

**NOTE:** When using thread compound, use very small amounts on male threads only. Use a pipe thread compound that is not affected by the chemical action of LP gases (i.e. propane, G31) (Loctite™ PST56765 Sealant is one such compound). **DO NOT** apply compound to the first two threads. This will ensure that the burner orifices and control valve do not become clogged.

2. Open the gas supply to the cooker and check all piping, fittings, and gas connections for leaks. A soap solution should be used for this purpose.

**⚠ DANGER**

**Never use matches, candles, or any other ignition source to check for leaks. If gas odors are detected, shut off the gas supply to the cooker at the main shut-off valve and contact the local gas company or an authorized service agency for service.**

3. Close the cooker drain valve and fill the cookpot with water and detergent. Light the cooker and perform the boil-out procedures that are described in the “Lighting Instructions” and “Boiling Out the Cookpot” topics found in Chapter 3 of this manual.

**⚠ WARNING**

**“Dry-firing” this equipment will cause damage to the cookpot. Always ensure that water is in the cookpot before firing your unit.**

4. It is recommended that the burner gas pressure be checked at this time by the local gas company or an authorized service agent. Refer to “Check Burner Pressure” in Chapter 4 of this manual for the proper procedure. The accompanying tables list the burner gas pressures for the various gas types that can be used with this equipment.

Standard for Burner Gas Pressure	
Gas	Pressure
Natural	3" WC
	0.87 kPa
	8.718 mbar
Propane	8.25" WC
	2.05 kPa
	20.55 mbar

## 2.5 Converting to Another Gas Type

**⚠ DANGER**

Your cooker is configured at the factory for a specific type of gas. If you desire to switch from one type of gas to another, specific gas-conversion components must be installed.

Switching to a different type of gas without installing the proper conversion components may result in fire or explosion! NEVER attach your cooker to a gas supply for which it is not configured.

Conversion of this appliance from one type of gas to another should only be performed by qualified, licensed, and/or authorized installation or service personnel, as defined in Section 1.5 of this manual.

Gas Conversion Components	
Natural Gas to LP (Propane) Gas:	LP (Propane) Gas to Natural Gas:
<b>Orifice:</b> 810-0386 (2 required) <b>Ignitor Kit:</b> 826-0386 (2 required) <b>Regulator:</b> 807-1848 (1 required) <b>Conversion Rating Label 802-2144.</b>	<b>Orifice:</b> 810-0403 (2 required) <b>Ignitor Kit:</b> 826-0981 (2 required) <b>Regulator:</b> 807-1847 (1 required) <b>Conversion Rating Label 802-2144.</b>

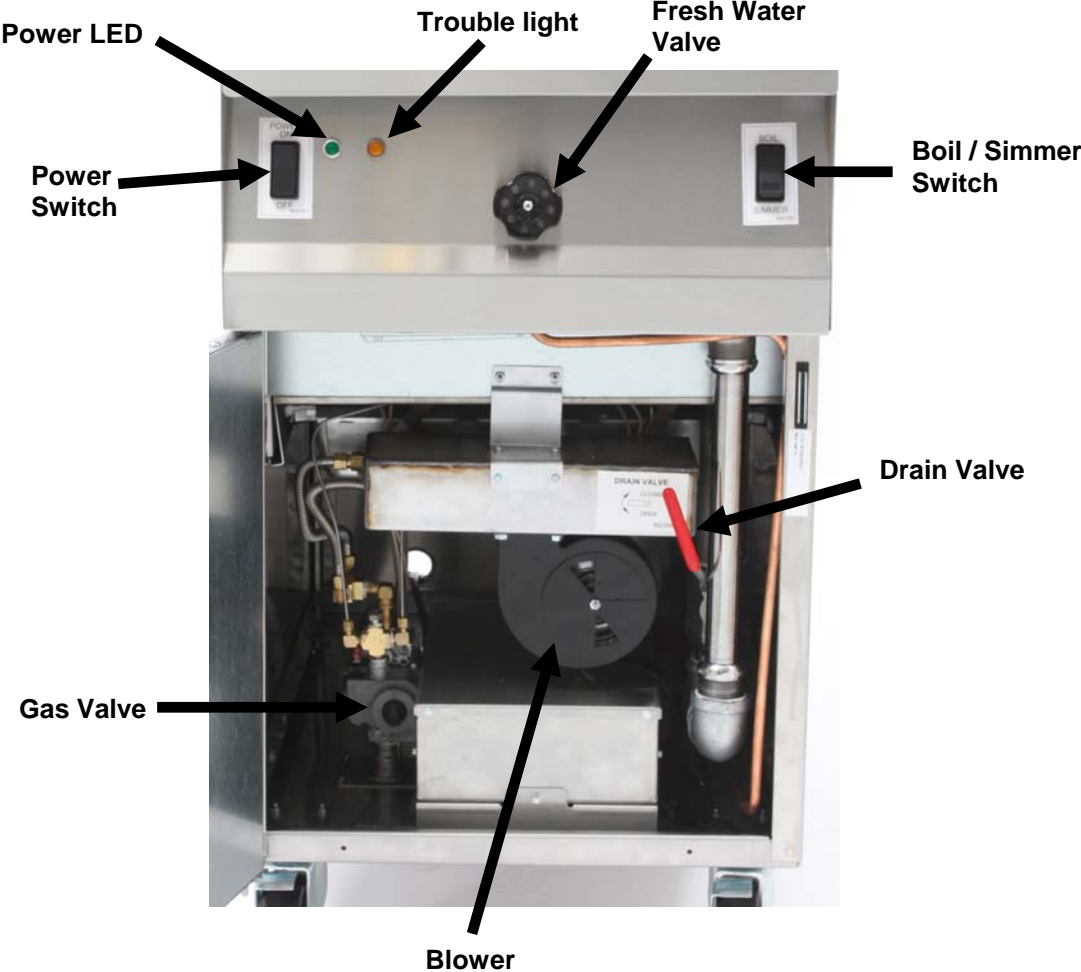
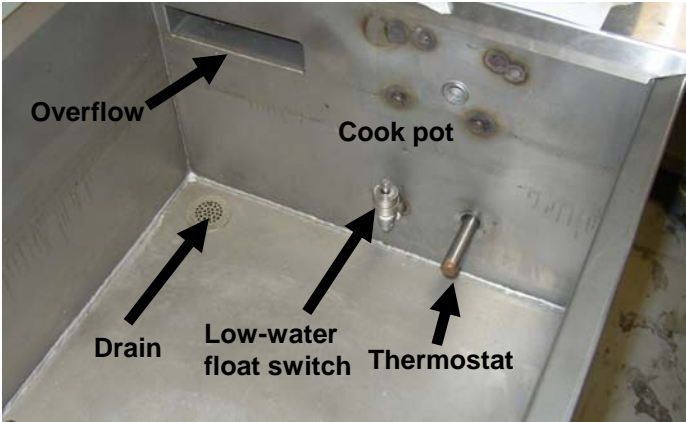
### Gas Conversion Instructions

1. Change the orifices.
2. Change the ignitors.
3. Install the regulator kit in the gas valve in accordance with the instructions furnished with the kit.
4. Adjust the incoming gas pressure for the new gas. (Refer to the *Standard for Incoming Gas Pressure* table on Page 2-5.)
5. Adjust the gas pressure at the gas valve regulator. (Refer to the *Standard for Burner Gas Pressure* table on Page 2-6 and adjustment procedure in Chapter 4.)
6. Affix the new label included with the conversion kit next to the existing rating plate stating that the gas type has been converted. Remove any references to the previously used gas from the existing rating plate. Label PN 802-2144.
7. If the destination language changes, replace the labels. (You must contact your local service agency or KES for a label kit. The language of reference is indicated on the corner of the label.)

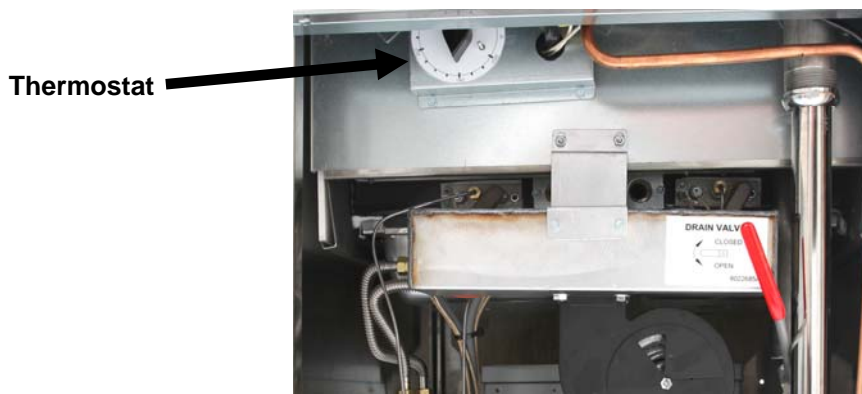
# PASTA MAGIC GAS WATER COOKERS INSTALLATION AND OPERATION MANUAL CHAPTER 3: OPERATING INSTRUCTIONS

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## 3.1 Finding Your Way Around the Pasta Cooker







### 3.2 Basic Functions

When in the **BOIL** mode, the burners are lit at all times. It is used when actually cooking pasta.

The **SIMMER** mode feature maintains the water temperature just below boiling, which conserves energy and water. This feature is designed for rethermalizing previously cooked packaged products and for keeping the cooker in standby.

The **SKIM** function on this cooker is manual. The purpose is to cause the water in the cookpot to overflow into the drain, carrying floating starch with it. (A buildup of starch reduces the efficiency of the cooker and can cause erroneous temperature and water level sensing.) **NOTE:** Do not use deliming solution to clean these units. Use of deliming solution will damage all stainless steel parts.) To skim add enough water after cooking to overflow into the drain for about 10 seconds.

**LOW WATER SENSING** automatically closes the gas valve (thereby extinguishing the burner flame) if the water in the cookpot drops too low. When the water level in the cookpot is below the low-water sensor, such as when draining and cleaning the cookpot, the trouble indicator will light.

**NORMAL WATER LEVEL** is when the water is to the bottom of overflow.

### 3.3 Operating Instructions

Before turning the cooker on, ensure that:

- the unit is connected to the water supply.
- the water supply is turned on
- the unit is plugged in to an appropriate outlet.
- the electrical power supply is turned on
- the gas supply is turned on.

### 3.3.1 Start-up Procedure

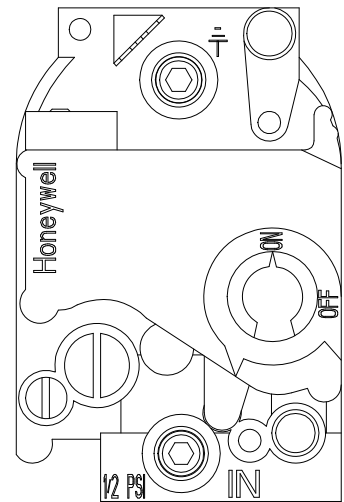
#### **⚠ CAUTION**

**If this is the first time the unit is being used after installation, refer also to Section 3.3.3, *Boiling Out the Cookpot.***

1. Ensure the drain valve is closed.
2. Manually fill the cookpot with water until the level is at the bottom of the overflow.
3. Ensure the thermostat is set to approximately 190°F (88°C).
4. Turn the gas valve knob to the **ON** position (see illustration below.)
5. Toggle the boil/simmer switch to simmer.
6. Press the power switch to the **ON** position.

The burners should light. If not, the ignition module will keep attempting light for a total of eight (8) tries. If the burners fail to light, and the trouble light illuminates press the power switch to the **OFF** position, wait 60 seconds, then repeat this step.

If the trouble light illuminates after four (4) minutes, ensure that the gas valve is ON. Cycle power and check for ignition.



7. After the burners have been lit continuously for at least 90 seconds, observe the burners through the burner viewports. They should display a bright orange-red glow. If a blue flame is observed, or if there are dark spots on a burner face, the air gas mixture requires adjustment, as explained below.

#### **NOTE: Adjusting the Air/Gas Mixture:**

On the side of the blower housing opposite the motor is a plate with one or two locking nuts. Loosen the nut(s) enough to allow the plate to be moved, then adjust the position of the plate to open or close the air intake opening until a bright orange-red glow. Carefully hold the plate in position and tighten the lock nut(s).

### 3.3.2 Normal Operation

1. Turn the controller on by pressing the power switch to the **ON** position.

2. Toggle the boil/simmer switch to boil enter the boil mode which is approximately 212°F (100°C). If you do not intend to immediately begin cooking, toggle the boil/simmer switch to simmer which is approximately 190°F (88°C). To re-enter the boil mode, press the boil/simmer switch to boil.
3. Water will occasionally need to be added to the cookpot by opening the fresh water valve, on the front of the cooker, to keep the level of the cookpot topped off.
4. To skim, turn the water valve until water drains into the overflow for 10 seconds.

### **3.3.3 Boiling Out the Cookpot**

To ensure that the cooker is free of contamination from manufacture, shipping, or handling during installation, the cookpot must be boiled out before first use.

1. Close the drain valve and fill the cookpot with a mixture of cold water and 1 cup of detergent.
2. Place the unit into operation (see Sections 3.3.1 and 3.3.2).
3. Ensure the boil/simmer switch is set to simmer and allow the solution to simmer for at least 1 hour.
4. After the solution simmers for 1 hour, turn the unit off and add cold water until the solution is cool. Drain the solution and clean the cookpot thoroughly with a solution of dishwashing detergent and hot water.
5. Rinse the cookpot at least twice by filling with clean water and draining. Dry the cookpot thoroughly with clean, dry towel.
6. For units equipped with a rinse tank, clean the tank with a solution of dishwashing detergent and hot water. Drain the tank and dry it thoroughly with a clean, dry towel.

### **3.4 Shutting the Cooker Down**

Turn the unit off by pressing the power button to the **OFF** position. If shutting down at the end of the day, place the gas valve in the **OFF** position, drain and clean the cookpot (and rinse tank, if so equipped), and put the cookpot and rinse tank covers in place.

# PASTA MAGIC GAS WATER COOKERS INSTALLATION AND OPERATION MANUAL CHAPTER 4: PREVENTIVE MAINTENANCE

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## 4.1 Daily Preventive Maintenance

It is normal for a coating of starch to form on the sensors and temperature probes during operation. If the coating is allowed to build-up, it will adversely affect the operation of the equipment. The preventive maintenance routines below should be performed at least daily to keep your equipment functioning at peak efficiency. The cookpot and rinse tank – especially the water-level sensors and the temperature probe – may require more frequent cleaning, depending upon the product volume. **NOTE:** Do not use deliming solution to clean these units. Use of deliming solution will damage all stainless steel parts.

### Inspect Equipment and Accessories for Damage

Look for loose or frayed wires and cords, leaks, foreign material in cookpot or inside cabinet, and any other indications that the equipment and accessories are not ready for safe operation.

### Clean Cabinet Inside and Out

Clean inside the cabinet with a dry, clean cloth. Wipe all accessible metal surfaces and components to remove accumulations of oil, dust, or cooking residue.

Clean the outside of the cabinet with a clean cloth dampened with dishwashing detergent, removing oil, dust, or cooking residue.

 **DANGER**

**Never attempt to clean this equipment during the cooking process or when the cookpot is filled with hot water and/or food products.**

### Clean Float Switch, Cookpot, and Rinse Tank

1. Turn the equipment off and drain the cookpot (and rinse tank, if so equipped).
2. Remove the probe cover and clean the float switch using a solution of detergent and water.
3. Using a Scotchbrite™ or similar abrasive pad and a solution of detergent and water, clean the inside of the cookpot (and rinse the tank, if so equipped).
4. Rinse the cookpot (and rinse tank, if so equipped) thoroughly with clean water at least twice.

 **WARNING**

**Do not use deliming solution to clean these units. Use of deliming solution will damage all stainless steel parts.**

## Annual Preventative Maintenance

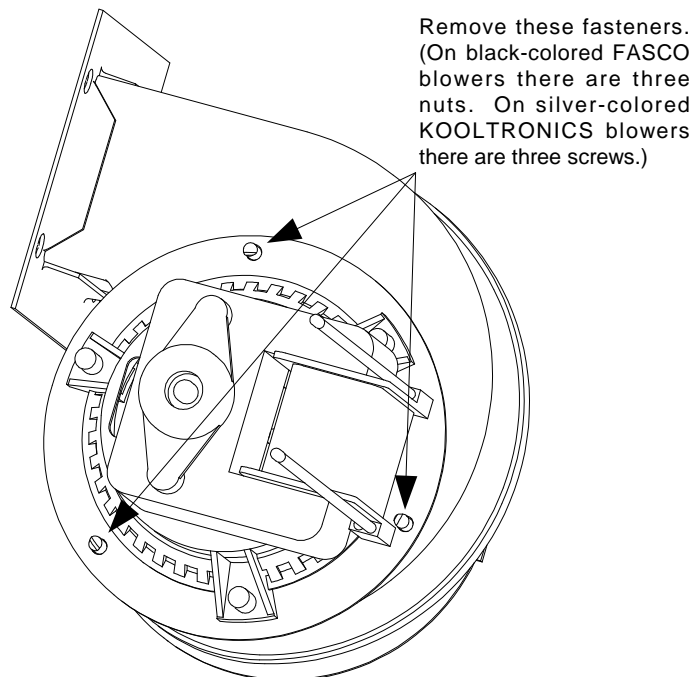
The following procedures should be performed annually.

### 4.2 Cleaning the Gas Valve Vent Tube

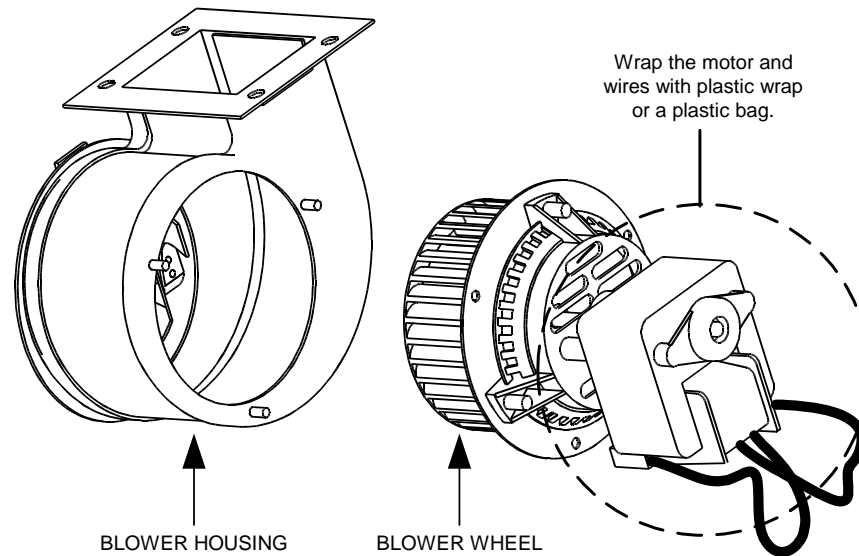
1. Set the power switch and the gas valve to the OFF position.
2. Carefully unscrew the vent tube from the gas valve. NOTE: The vent tube may be straightened for ease in removal.
3. Pass a piece of wire through the tube to remove any obstruction.
4. Remove the wire and blow through the tube to ensure it is clear.
5. Reinstall the tube and bend it so that the opening is pointing downward.

### 4.3 Cleaning and Adjusting the Combustion Air Blower

1. Unplug the cooker. Mark and disconnect the four wires running from the motor at the inline connectors.
2. Remove the four nuts and bolts securing the blower to mounting bracket. Remove the blower from the cooker.
3. Remove the three fasteners that secure the blower motor assembly to the blower housing, and separate the two components.

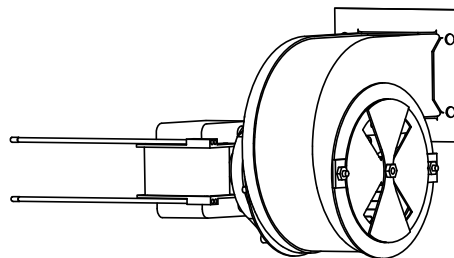


4. Wrap the motor with plastic wrap to prevent water from entering it. Spray degreaser or detergent on the blower wheel and the blower housing. Allow it to soak for five minutes. Rinse the wheel and housing with hot tap water, then dry with a clean cloth.



5. Remove the plastic wrap from the blower motor assembly. Reassemble the blower motor assembly and blower housing. Reinstall the blower assembly in the cooker and reconnect the wires disconnected in Step 1.
4. Reinstall the blower shield or shield assembly.
5. Light the cooker in accordance with the procedure described in Chapter 3, Section 3.3.
6. After the burners have been lit for at least 90 seconds, observe the flames through the burner viewing ports. The air/gas mixture is properly adjusted when the burner manifold pressure is in accordance with the applicable table on page 4-4 and the burners display a bright orange-red glow. If a blue flame is observed, or if there are dark spots on a burner face, the air/gas mixture requires adjustment.

On the side of the blower housing opposite the motor is a plate with one or two locking nuts. Loosen the nut(s) enough to allow the plate to be moved, then adjust the position of the plate to open or close the air intake opening until a bright orange-red glow is obtained. Carefully hold the plate in position and tighten the locking nut(s).

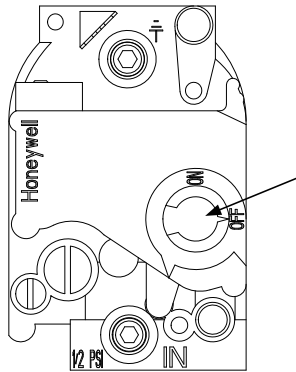


TYPICAL BLOWER ASSEMBLY

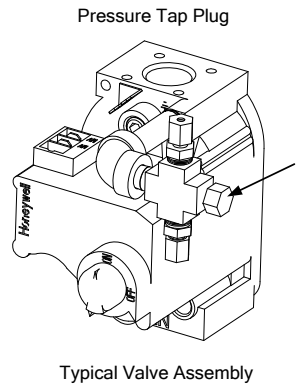
#### 4.4 Adjusting the Burner Gas Pressure

**⚠ DANGER**  
**Frymaster recommends that ONLY qualified service personnel perform this task.**

1. Ensure that the gas valve knob is in the **OFF** position.



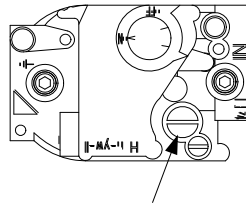
2. Remove the pressure tap plug from the gas valve assembly.



3. Insert the fitting for a gas pressure-measuring device into the pressure tap hole
4. Place the gas valve in the **ON** position.
5. Place the power switch in the **ON** position. When the burner has lit and burned steadily for at least one minute, compare the gas pressure reading to the pressure for the corresponding gas in the appropriate table below.

<b>Burner Gas Pressure</b>	
<b>Gas</b>	<b>Pressure</b>
Natural	3" WC
	.087 kPa
	8.718 mbar
Propane	8.25" WC
	2.05 kPa
	20.55 mbar

- To adjust the burner gas pressure, remove the cap from the gas valve regulator and use a flat-tipped screwdriver to adjust the regulator to obtain the correct pressure.



GAS VALVE REGULATOR CAP

- Place the power switch and the gas valve in the **OFF** position. Remove the fitting from the pressure tap hole and reinstall the pressure tap plug.

#### 4.5 Measuring Flame Current

When the burner flame is properly adjusted, it will produce a current between 2.5  $\mu\text{A}$  and 3.5  $\mu\text{A}$ . Flame current is measured by placing a microamp (not milliamp) meter in series with the white sensing wire on one of the ignitors. This is accomplished as follows:

- Place the power switch in the **OFF** position.
- Disconnect the sensing wire from one of the burner ignitors and connect it to the positive lead of the meter. Connect the negative lead of the meter to the terminal from which the sensing wire was removed.
- Place the power switch in the **ON** position to light the burners. After the cookpot temperature reaches 190<sup>0</sup>F (88<sup>0</sup>C), wait at least one minute before checking the reading. **NOTE:** The closer the unit is to normal operation temperature, the more accurate the reading will be.

#### 4.6 Simmer Mode Adjustment

**NOTE:** The simmer temperature is adjustable from 130<sup>0</sup>F to 205<sup>0</sup>F (54<sup>0</sup>C to 96<sup>0</sup>C) using the thermostat dial. It is set to 190<sup>0</sup>F (88<sup>0</sup>C) at the factory. It is recommended to keep it set to 190<sup>0</sup>F (88<sup>0</sup>C) for proper performance.



# PASTA MAGIC GAS WATER COOKERS INSTALLATION AND OPERATION MANUAL CHAPTER 5: OPERATOR TROUBLESHOOTING

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## 5.1 Introduction

This chapter provides a reference guide to the more common problems that may occur during the operation of this equipment. The troubleshooting guides in this chapter are intended to help you diagnose problems with the equipment.

If you have doubts as to the proper action to take, do not hesitate to call the Frymaster Technical Service Department or your local Frymaster Factory Authorized Service Center for assistance.

*Before calling a servicer or the Frymaster HOTLINE (1-800-551-8633):*

- **Verify that electrical cords are plugged in and that circuit breakers are on.**
- **Verify that water supply valves are open and that the drain valves are fully closed.**
- **Verify that the main gas supply valve is open.**

 **DANGER**

**Hot water can cause severe burns. Never attempt to move a cooker containing hot water or to transfer hot water from one container to another.**

 **DANGER**

**Use extreme care when performing electrical circuit tests. Live circuits will be exposed.**

 **DANGER**

**Inspection, testing and repair of electrical components should be performed only by qualified service personnel. The equipment should be unplugged when servicing, except when electrical tests are required.**

## 5.2 Operator Troubleshooting Guides

Problem	Probable Causes	Corrective Action
<p><b>BURNERS DO NOT LIGHT</b> (Main gas supply valve verified to be open, the gas valve is verified to be ON, and power switch is verified to be ON.)</p>	<p>A. Ignition module lockout (the burners failed to light within 4 minutes).</p> <p><b>Indicator:</b> Amber trouble light on control panel is illuminated.</p>	<p>A. Turn the switch to the OFF position. Wait 60 seconds and turn the power to the ON position. Wait at least 4 minutes.</p>
	<p>B. Stuck water level float switch. (If the float switch does not indicate sufficient water in the cookpot, it will not allow the burners to fire.)</p>	<p>B. Remove the probe block cover and clean the float switch with a solution of detergent and water. <b>NOTE:</b> Do not use deliming solution.</p>
	<p>C. Failed power switch.</p>	<p>C. Call FAS.</p>
	<p>D. Failed ignition module or gas valve, or broken or loose wiring.</p>	<p>C. Call FAS.</p>
<p><b>COOKPOT DID NOT FILL WHEN VALVE WAS TURNED ON</b> (Water supply to unit verified to be ON.)</p>	<p>A. Failed water valve.</p>	<p>A. Call FAS.</p>

<b>Problem</b>	<b>Probable Causes</b>	<b>Corrective Action</b>
<b>WATER DID NOT SHUT OFF WHEN COOKPOT WAS FULL AND VALVE TURNED OFF</b>	A. Failed fresh water valve.	A. Call FAS.
<b>WATER WILL NOT BOIL</b> (Cookpot verified to be full of water with Boil Mode selected, i.e., burners are lit.)	A. Failed thermostat.	A. Call FAS.
<b>WATER BOILS IN SIMMER MODE</b>	A. Thermostat out of adjustment.	A. Adjust thermostat in accordance with procedure in Chapter 4.
	A. Failed thermostat.	B. Call FAS.
	B. Failed/shorted thermostat.	C. Call FAS.
<b>WATER TEMPERATURE IS TOO LOW IN SIMMER MODE</b>	A. Thermostat out of adjustment.	A. Adjust thermostat in accordance with procedure in Chapter 4.
	B. Open thermostat or loose wire.	B. Call FAS.



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TEL 1-318-865-1711

(Tech Support) 1-318-219-7135

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1-800-551-8633

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