

BIELA14-T Series Gen III LOV™ Electric Fryer



Installation, Operation and Maintenance Manual

This manual is updated as new information and models are released. Visit our website for the latest manual. This equipment chapter is to be installed in the Fryer Section of the *Equipment Manual*.



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FOR YOUR SAFETY

Do Not Store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.



READ THE INSTRUCTIONS CAREFULLY BEFORE USING THE FRYER.



8 1 9 7 3 4 0

Part Number: FRY_IOM_8197340 05/2023

Original Instructions



NOTICE

IF, DURING THE WARRANTY PERIOD, THE CUSTOMER USES A PART FOR THIS FRYMASTER DEAN EQUIPMENT OTHER THAN AN **UNMODIFIED** NEW OR RECYCLED PART PURCHASED DIRECTLY FROM FRYMASTER DEAN, OR ANY OF ITS FACTORY AUTHORIZED SERVICERS, AND/OR THE PART BEING USED IS MODIFIED FROM ITS ORIGINAL CONFIGURATION, THIS WARRANTY WILL BE VOID. FURTHER, FRYMASTER DEAN AND ITS AFFILIATES WILL NOT BE LIABLE FOR ANY CLAIMS, DAMAGES OR EXPENSES INCURRED BY THE CUSTOMER WHICH ARISE DIRECTLY OR INDIRECTLY, IN WHOLE OR IN PART, DUE TO THE INSTALLATION OF ANY MODIFIED PART AND/OR PART RECEIVED FROM AN UNAUTHORIZED SERVICER.

NOTICE

This appliance is intended for professional use only and is to be operated by qualified personnel only. A Frymaster Authorized Servicer (FAS) or other qualified professional should perform installation, maintenance, and repairs. Installation, maintenance, or repairs by unqualified personnel may void the manufacturer's warranty. See Chapter 1 of this manual for definitions of qualified personnel.

NOTICE

This equipment must be installed in accordance with the appropriate national and local codes of the country and/or region in which the appliance is installed. See NATIONAL CODE REQUIREMENTS in Chapter 2 of this manual for specifics.

NOTICE TO U.S. CUSTOMERS

This equipment is to be installed in compliance with the basic plumbing code of the Building Officials and Code Administrators International, Inc. (BOCA) and the Food Service Sanitation Manual of the U.S. Food and Drug Administration.

NOTICE

This appliance is intended to be used for commercial applications, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc., but not for continuous mass production of food.

NOTICE

Drawings and photos used in this manual are intended to illustrate operational, cleaning and technical procedures and may not conform to onsite management operational procedures.

NOTICE TO OWNERS OF UNITS EQUIPPED WITH TOUCH SCREEN CONTROLLERS

U.S.

This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions: 1) This device may not cause harmful interference, and 2) This device must accept any interference received, including interference that may cause undesired operation. While this device is a verified Class A device, it has been shown to meet the Class B limits.

CANADA

This digital apparatus does not exceed the Class A or B limits for radio noise emissions as set out by the ICES-003 standard of the Canadian Department of Communications.

Cet appareil numérique n'émet pas de bruits radioélectriques dépassant les limites de classe A et B prescrites dans la norme NMB-003 édictée par le Ministre des Communications du Canada.

 **DANGER**

When installed, this appliance must be electrically grounded in accordance with local codes, or in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70, the Canadian Electrical Code, CSA C22.2, or the appropriate national code of the country in which installed.

 **WARNING**

The appliance must be installed and used in such a way that any water cannot contact the fat or oil.

 **DANGER**

Improper installation, use, adjustment, maintenance or service, and unauthorized alterations or modifications can cause property damage, injury, or death. Read the installation, operating, and service instructions thoroughly before installing, use or servicing this equipment.

 **DANGER**

The front ledge of this appliance is not a step! Do not stand on the appliance. Serious injury can result from slips or contact with the hot oil.

 **FOR YOUR SAFETY**

Do not store or use gasoline or other flammable liquids or vapors in the vicinity of this or any other appliance.

 **DANGER**

The crumb tray in fryers equipped with a filter system must be emptied into a fireproof container at the end of frying operations each day. Some food particles can spontaneously combust if left soaking in certain shortening material.

 **WARNING**

Do not bang fry baskets or other utensils on the fryer's joiner strip. The strip is present to seal the joint between the fry vessels. Banging fry baskets on the strip to dislodge shortening will distort the strip, adversely affecting its fit. It is designed for a tight fit and should only be removed for cleaning.

 **DANGER**

Adequate means must be provided to limit the movement of this appliance without depending on or transmitting stress to the electrical conduit. A restraint kit is provided with the fryer. If the restraint kit is missing contact your local KES.

 **DANGER**

This fryer has a power cord (three-phase) for each frypot and may have a single five-wire cord for the entire system. Prior to movement, testing, maintenance and any repair on your Frymaster fryer; disconnect ALL electrical power cords from the electrical power supply.

 **DANGER**

Keep all items out of drains. Closing actuators may cause damage or injury.

 **WARNING**

This appliance is not intended for use by children under the age of 16 or persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision concerning use of the appliance by a person responsible for their safety. Do not allow children to play with this appliance.

 **WARNING**

To ensure the safe and efficient operation of the fryer and hood, the electrical plug for the 120-volt line, which powers the hood, must be fully engaged and locked in its pin and sleeve socket.

NOTICE

The instructions in this manual for using a bulk oil system for filling and discarding oil are for an RTI system. These instructions may not be applicable to other bulk oil systems.

⚠ DANGER

This appliance must be connected to a power supply having the same voltage and phase as specified on the rating plate located on the inside of the appliance door.

⚠ WARNING ⚠

Use caution and wear appropriate safety equipment including heat-resistance apron, face shield and neoprene gloves when performing tasks that may contact hot surfaces or hot oil, which may cause severe burns.

⚠ DANGER

Do not spray aerosols in the vicinity of this appliance while it is in operation.

⚠ DANGER

No structural material on the fryer should be altered or removed to accommodate placement of the fryer under a hood. Questions? Call the Frymaster Dean Service Hotline at 1-800-551-8633.

⚠ WARNING

Do not block the area around the base or under the fryers.

⚠ WARNING

Do not use water jets to clean this equipment.

⚠ WARNING

Operation, installation, and servicing of this product may expose you to chemicals/products including [Bisphenol A (BPA), glass wool or ceramic fibers, and crystalline silica], which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

⚠ WARNING

Do not leave the fryer unattended during use.

⚠ WARNING

Use caution when dropping wet food or water into the hot oil. It may cause spattering of the oil, which may cause severe burns

⚠ WARNING

Do not overfill the frypot to avoid overflow of hot oil that may cause severe burns, slipping and falling.

⚠ WARNING

Use caution and wear appropriate safety equipment when adding oil to the fryer, to prevent splashing of hot oil, which may cause severe burns.

⚠ WARNING

Use caution when dropping large amounts of food into the hot oil. It may cause large amounts of foaming, which can overflow and may cause burns.

⚠ WARNING

Opening the drain valve will lead to the outflow of the hot contents of the fryer that can cause injury.

⚠ WARNING

Use caution near the fryer, as the floor may be slippery that may cause slipping and falling.

 **WARNING**

NEVER drain boil out or cleaning solution into a shortening disposal unit (SDU), a built-in filtration unit, a portable filter unit or an OQS (Oil Quality Sensor). These units are not intended for this purpose and will be damaged by the solution and void the warranty.

 **WARNING**

The OQS (Oil Quality Sensor) may be damaged by the following:

1. Incorrect assembly of the filter pan allowing Magnesol or other filter powders under the filter paper.
2. Failure to use filter paper or pads.
3. Torn filter paper or pads.
4. Pumping water, boil out solution or other cleaners through the OQS sensor.
5. Using high pressure to clear the sensor.

Failure to follow these guidelines may result in high replacement costs and void the warranty.

NOTICE

The weighted sound pressure level of the appliance is below 70 dB.

 **DANGER**

This appliance shall be connected with flexible connections for equipotential bonding to the electrical supply such that the fryer can be moved in the direction required, is a distance not less than the dimension of the fryer in the direction of movement, plus 500mm, without flexible connections becoming taut or being subject to strain.

LOV-T™ ELECTRIC WARRANTY STATEMENT

Frymaster, L.L.C. makes the following limited warranties to the original purchaser only for this equipment and replacement parts:

A. WARRANTY PROVISIONS - FRYERS

1. Frymaster L.L.C. warrants all components against defects in material and workmanship for a period of two years.
2. All parts, with the exception of the frypot, O-rings and fuses, are warranted for two years after installation date of fryer.
3. If any parts, except fuses and filter O-rings, become defective during the first two years after installation date, Frymaster will also pay straight-time labor costs up to two hours to replace the part, plus up to 100 miles/160 km of travel (50 miles/80 km each way).

B. WARRANTY PROVISIONS - FRYPOTS

The frypot has a lifetime parts and labor warranty. If a frypot develops a leak after installation, Frymaster will replace the frypot, allowing up to the maximum time per the Frymaster time allowance chart hours of straight-time labor. Components attached to the frypot, such as the high-limit, probe, gaskets, seals, and related fasteners, are also covered by the lifetime warranty if replacement is necessitated by the frypot replacement. Leaks due to abuse or from threaded fittings such as probes, sensors, high-limits, drain valves or return piping are not included.

C. WARRANTY PROVISIONS - EASY TOUCH - TOUCH SCREEN CONTROLLER

Frymaster L.L.C. warrants the Easy Touch - Touch Screen Controllers against defective material or workmanship for a period of three years parts and labor from the original installation date.

D. PARTS RETURN

All defective in-warranty parts must be returned to a Frymaster Authorized Servicer within 60 days for credit. After 60 days, no credit will be allowed.

E. WARRANTY EXCLUSIONS

This warranty does not cover equipment that has been damaged due to misuse, abuse, alteration, or accident such as:

- improper or unauthorized repair (including any frypot which is welded in the field);
- failure to follow proper installation instructions and/or scheduled maintenance procedures as prescribed in your MRC cards. Proof of scheduled maintenance is required to maintain the warranty;
- improper maintenance;

- damage in shipment;
- abnormal use;
- removal, alteration, or obliteration of either the rating plate or the date code on the heating elements;
- operating the frypot without shortening or other liquid in the frypot;
- no fryer will be warranted for which a proper start-up form has not been received.

This warranty also does not cover:

- transportation or travel over 100 miles/160 km (50 miles/80 km each way), or travel over two hours;
- overtime or holiday charges;
- consequential damages (the cost of repairing or replacing other property which is damaged), loss of time, profits, use or any other incidental damages of any kind.

There are no implied warranties of merchantability or fitness for any particular use or purpose.

This warranty is applicable at the time of this printing and is subject to change.

BIELA14-T SERIES GEN III LOV™ ELECTRIC FRYER

CHAPTER 1: INTRODUCTION

NOTE: The Frymaster BIELA14-T fryer requires a start-up, demonstration and training before normal restaurant operations can begin.

1.1 General

Read the instructions in this manual thoroughly before attempting to operate this equipment. This manual covers all configurations of McDonald's BIELA14-T LOV™ models. The fryers in this model family have most parts in common, and when discussed as a group, will be referred to as "LOV™ fryers."

The BIELA14-T LOV™ fryers feature a low oil volume frypot, automatic oil top off, automatic intermittent filtration unit and a touch screen. The Euro-Look design incorporates a rounded topcap and a large round drain, which ensures that fries and other debris, will be washed into the filter pan. The BIELA14-T LOV™ fryers are controlled with an M4000 touch screen controller. Fryers in this series come in full- or split-vat arrangements and can be purchased in batteries of up to five vats.

Each frypot is equipped with a temperature probe for precise temperature control.

BIELA14-T LOV™ fryers are shipped completely assembled. All fryers are shipped with a package of standard accessories. Each fryer is adjusted, tested, and inspected at the factory before crating for shipment. The maximum weight of the five-vat empty fryer is 970 lbs. (440 kg).

1.2 Safety Information

Before attempting to operate your unit, read the instructions in this manual thoroughly.

Throughout this manual, you will find notations enclosed in double-bordered boxes similar to the one below.

CAUTION

CAUTION boxes contain information about actions or conditions that *may cause or result in a malfunction of your system.*

WARNING

WARNING boxes contain information about actions or conditions that *may cause or result in damage to your system*, and which may cause your system to malfunction.

DANGER

DANGER boxes contain information about actions or conditions that *may cause or result in injury to personnel*, and which may cause damage to your system and/or cause your system to malfunction.

The BIELA14-T LOV™ fryers incorporate a high-temperature detection feature which shuts off power to the elements should the temperature controls fail.

The controller is equipped with a lithium battery. Replace battery with Panasonic CR2032 3V lithium battery, part number 8074674 only. Use of another battery may present a risk of fire or explosion. The battery can be purchased from your Factory Authorized Servicer.

CAUTION

Battery may explode if mistreated. Do not recharge, disassemble or dispose of in fire.

1.3 Information for the M4000 Controllers

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC rules. While this device is a verified Class A device, it has been shown to meet the Class B limits. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of the equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at their own expense.

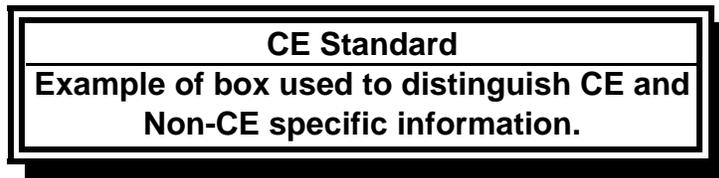
The user is cautioned that any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

If necessary, the user should consult the dealer or an experienced radio and television technician for additional suggestions.

The user may find the following booklet prepared by the Federal Communications Commission helpful: "How to Identify and Resolve Radio-TV Interference Problems". This booklet is available from the U.S. Government Printing Office, Washington, DC 20402, Stock No. 004-000-00345-4.

1.4 European Community (CE) Specific Information

The European Community (CE) has established certain specific standards regarding equipment of this type. Whenever a difference exists between CE and non-CE standards, the information or instructions concerned are identified by means of shadowed boxes similar to the one below.



1.5 Installation, Operating, and Service Personnel

Operating information for Frymaster equipment has been prepared for use by qualified and/or authorized personnel only, as defined in Section 1.6. **All installation and service on Frymaster equipment must be performed by qualified, certified, licensed, and/or authorized installation or service personnel, as defined in Section 1.6.**

1.6 Definitions

QUALIFIED AND/OR AUTHORIZED OPERATING PERSONNEL

Qualified/authorized operating personnel are those who have carefully read the information in this manual and have familiarized themselves with the equipment functions, or who have had previous experience with the operation of the equipment covered in this manual.

QUALIFIED INSTALLATION PERSONNEL

Qualified installation personnel are individuals, firms, corporations, and/or companies which, either in person or through a representative, are engaged in and are responsible for the installation of electrical appliances. Qualified personnel must be experienced in such work, be familiar with all electrical precautions involved, and have complied with all requirements of applicable national and local codes.

QUALIFIED SERVICE PERSONNEL

Qualified service personnel are those who are familiar with Frymaster equipment and who have been authorized by Frymaster, L.L.C. to perform service on the equipment. All authorized service personnel are required to be equipped with a complete set of service and parts manuals, and to stock a minimum amount of parts for Frymaster equipment. A list of Frymaster Factory Authorized Servicers (FAS's) is located on the Frymaster website at www.frymaster.com. **Failure to use qualified service personnel will void the Frymaster warranty on your equipment**

1.7 Shipping Damage Claim Procedure

What to do if your equipment arrives damaged:

Please note that this equipment was carefully inspected and packed by skilled personnel before leaving the factory. The freight company assumes full responsibility for safe delivery upon acceptance of the equipment.

1. **File Claim for Damages Immediately** - regardless of extent of damage.
2. **Inspect for and Record All Visible Loss or Damage**, and ensure that this information is noted on the freight bill or express receipt and is signed by the person making the delivery.
3. **Concealed Loss or Damage**- If damage is unnoticed until equipment is unpacked, notify the freight company or carrier **immediately** upon discovery and file a concealed damage claim. This must be submitted within 5 days of date of delivery. Be sure to retain container for inspection.

**Frymaster DOES NOT ASSUME RESPONSIBILITY FOR DAMAGE OR LOSS
INCURRED IN TRANSIT.**

1.8 Service Information

For non-routine maintenance or repairs, or for service information, contact your local Frymaster Authorized Servicer (FAS). In order to assist you quickly, the Frymaster Authorized Servicer (FAS) or Service Department representative requires certain information about your equipment. Most of this information is printed on a data plate affixed to the inside of the fryer door. Part numbers are found in the Service and Parts Manual. Parts orders may be placed directly with your local FAS or distributor. A list of Frymaster Factory Authorized Servicers (FAS's) is located on the Frymaster website at www.frymaster.com. If you do not have access to this list, contact the Frymaster Service Department at 1-800-551-8633 or 1-318-865-1711 or by email at fryservice@welbilt.com.

The following information will be needed in order to assist you efficiently:

Model Number _____

Serial Number _____

Voltage _____

Nature of the Problem _____

RETAIN AND STORE THIS MANUAL IN A SAFE PLACE FOR FUTURE USE.

BIELA14-T SERIES GEN III LOV™ ELECTRIC FRYER

CHAPTER 2: INSTALLATION INSTRUCTIONS

2.1 General Installation Requirements

Proper installation is essential for the safe, efficient, trouble-free operation of this appliance.

Qualified, licensed, and/or authorized installation or service personnel, as defined in Section 1.6 of this manual, should perform all installation and service on Frymaster equipment.

Failure to use qualified, licensed, and/or authorized installation or service personnel (as defined in Section 1.6 of this manual) to install or otherwise service this equipment will void the Frymaster warranty and may result in damage to the equipment or injury to personnel.

Where conflicts exist between instructions and information in this manual and local or national codes or regulations, installation and operation shall comply with the codes or regulations in force in the country in which the equipment is installed.

Service may be obtained by contacting your local Frymaster Authorized Servicer.

 **DANGER**

Building codes prohibit a fryer with its open tank of hot oil being installed beside an open flame of any type, including those of broilers and ranges.

NOTICE

All fryers shipped without factory supplied cords and plug assemblies must be hardwired using flexible conduit to the terminal block located on the rear of the fryer. These fryers should be wired to NEC specifications. Hardwired units must include installation of restraint devices.

 **DANGER**

Adequate means must be provided to limit the movement of this appliance without depending on or transmitting stress to the electrical conduit. A restraint kit is provided with the fryer. If the restraint kit is missing contact your local Frymaster Authorized Servicer (FAS).

NOTICE

If this equipment is wired directly into the electrical power supply, a means for disconnection from the supply having a contact separation of at least 3-mm in all poles must be incorporated in the fixed wiring.

NOTICE

This equipment must be positioned so that the plug is accessible unless other means for disconnection from the power supply (e.g., a circuit breaker) is provided.

NOTICE

If this appliance is permanently connected to fixed wiring, it must be connected by means of copper wires having a temperature rating of not less than 167°F (75°C).

NOTICE

If the electrical power supply cord is damaged, it must be replaced by a Frymaster Authorized Servicer or a similarly qualified person in order to avoid a hazard.

 **DANGER**

This appliance must be connected to a power supply having the same voltage and phase as specified on the rating plate located on the inside of the appliance door.



DANGER

All wiring connections for this appliance must be made in accordance with the wiring diagram(s) furnished with the appliance. Refer to the wiring diagram(s) furnished with the appliance when installing or servicing this equipment.



DANGER

Do not attach an apron drainboard to a single fryer. The fryer may become unstable, tip over, and cause injury. The appliance area must be kept free and clear of combustible material at all times.

In the event of a power failure, the fryer(s) will automatically shut down. If this occurs, turn the power switch OFF. Do not attempt to start the fryer(s) until power is restored.

This appliance must be kept free and clear of combustible material, except that it may be installed on combustible floors.

2.1.1 Clearance and Ventilation

A clearance of 6 inches (15cm) must be provided at both sides and back adjacent to combustible construction. A minimum of 24 inches (61cm) should be provided at the front of the equipment for servicing and proper operation.



WARNING

Do not block the area around the base or under the fryers.



DANGER

No structural material on the fryer should be altered or removed to accommodate placement of the fryer under a hood. Questions? Call the Frymaster Dean Service Hotline at 1-800-551-8633.

When installing any type of fryer, Standard No. 96 of the National Fire Protection Association must be followed implicitly.

The duct system, the hood and filter bank must be cleaned on a regular basis and kept free of grease according to the NFPA Standard No. 96.

A copy of the standard may be obtained from the National Fire Protection Association, Battery March Park, Quincy, MA 02269 or at www.NFPA.org.

2.1.2 Electrical Grounding Requirements

All electrically operated appliances must be grounded in accordance with all applicable national and local codes, and, where applicable, CE codes. In the absence of local codes, the appliance must be grounded in accordance with National Electrical Code, ANSI/NFPA 70, or the Canadian Electrical Code, CSA C22.2, as applicable. All units (cord connected or permanently connected) should be connected to a grounded power supply system. Wiring diagrams are supplied with the fryer. Refer to the rating plate on the inside of the fryer door for proper voltages.

The equipotential grounding lug indicated by illustration (right) allows all the equipment in the same location to be electrically connected to ensure there is no electrical potential difference between the units, which could be hazardous.



DANGER

This appliance is equipped with a special (grounding) plug for your protection against electrical shock, and must be plugged directly into a properly grounded receptacle. Do not cut, remove, or otherwise bypass the grounding prong on this plug!

⚠ WARNING

To ensure the safe and efficient operation of the fryer and hood, the electrical plug for the control power, which powers the hood, must be fully engaged and locked in its pin and sleeve socket.

2.1.3 Australian Requirements

To be installed in accordance with AS 5601 / AG 601, local authority, gas, electricity, and any other relevant statutory regulations.

2.2 Power Requirements

The three-phase supply plug for the elements is rated at 60 amps, 250 VAC and is NEMA configuration L15-60P. The control and filter plug is rated at 20 amps, 120/208 VAC and is NEMA configuration L21-20P. Each fryer should have its cord for the element supply on an individual circuit as well as the control cord.

This equipment complies with EN61000-3-11. However, when connecting sensitive equipment to the same three phase supply as the fryer, the user should determine in consultation with the supply authority, if necessary, that a conditional impedance of $0.122\Omega + 388\mu\text{H}$ per Phase and $0.081\Omega + 259\mu\text{H}$ Neutral, is used.

VOLTAGE	PHASE	WIRE SERVICE	MIN. SIZE	AWG (mm ²)	AMPS PER LEG		
					L1	L2	L3
208	3	3	6	(16)	39	39	39
240	3	3	6	(16)	34	34	34
480	3	3	8	(10)	17	17	17
220/380	3	4	6	(16)	21	21	21
240/415	3	4	6	(16)	20	20	21
230/400	3	4	6	(16)	21	21	21

NOTICE

If this appliance is permanently connected to fixed wiring, it must be connected by means of copper wires having a temperature rating of not less than 167°F (75°C).

⚠ DANGER

This appliance must be connected to a power supply having the same voltage and phase as specified on the rating plate located on the inside of the appliance door.

⚠ DANGER

All wiring connections for this appliance must be made in accordance with the wiring diagram(s) furnished with the appliance. Refer to the wiring diagram(s) furnished with the appliance when installing or servicing this equipment.

2.3 After Fryers Are Positioned at the Frying Station

⚠ DANGER

No structural material on the fryer should be altered or removed to accommodate placement of the fryer under a hood. Questions? Call the Frymaster Service Hotline at 1-800-551-8633.

1. Once the fryer has been positioned at the frying station, use a carpenter's level placed across the top of the frypot to verify that the unit is level, both side-to-side and front-to-back.

To level fryers, adjust the casters being careful to ensure the fryer(s) are at the proper height in the frying station.

The front right caster may be locked with setscrews that may need to be loosened to move into place. Once in place, the caster setscrews can be locked with the caster wheel parallel to the fryer from front to back to ease moving the fryer in and out of the hood for cleaning and preventing the caster from hitting the oil reservoir.

When the fryer is leveled in its final position, install the restraints provided by the KES to limit its movement so that it does not depend on or transmit stress to the electrical conduit or connection. Install the restraints in accordance with the provided instructions. If the restraints are disconnected for service or other reasons, they must be reconnected before the fryer is used.

⚠ DANGER

Adequate means must be provided to limit the movement of this appliance without depending on or transmitting stress to the electrical conduit. A restraint kit is provided with the fryer. If the restraint kit is missing contact your local Frymaster Authorized Servicer (FAS).

⚠ DANGER

Hot oil can cause severe burns. Avoid contact. Under all circumstances, oil must be removed from the fryer before attempting to move it to avoid spills, falls, and severe burns. Fryers may tip and cause personal injury if not secured in a stationary position.

2. Clean and fill frypot(s) to the bottom oil level line with cooking oil. (See *Equipment Setup and Shutdown Procedures* in Chapter 3.)

2.4 Installing the JIB Cradle

Open the fryer door (typically the far-right door or third door) and remove the cross brace used for shipping support by removing the four screws (see Figure 1). Install the JIB cradle shipped (may differ in appearance than one showed) in the accessories pack with the screws that were removed in the cross-brace removal step (see Figure 2). If using the solid shortening option see Appendices B and C in the rear of this manual for installation instructions.

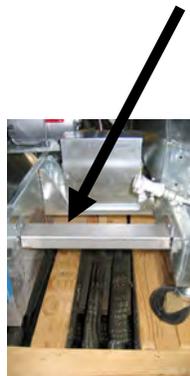


Figure 1

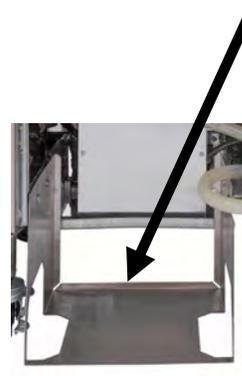
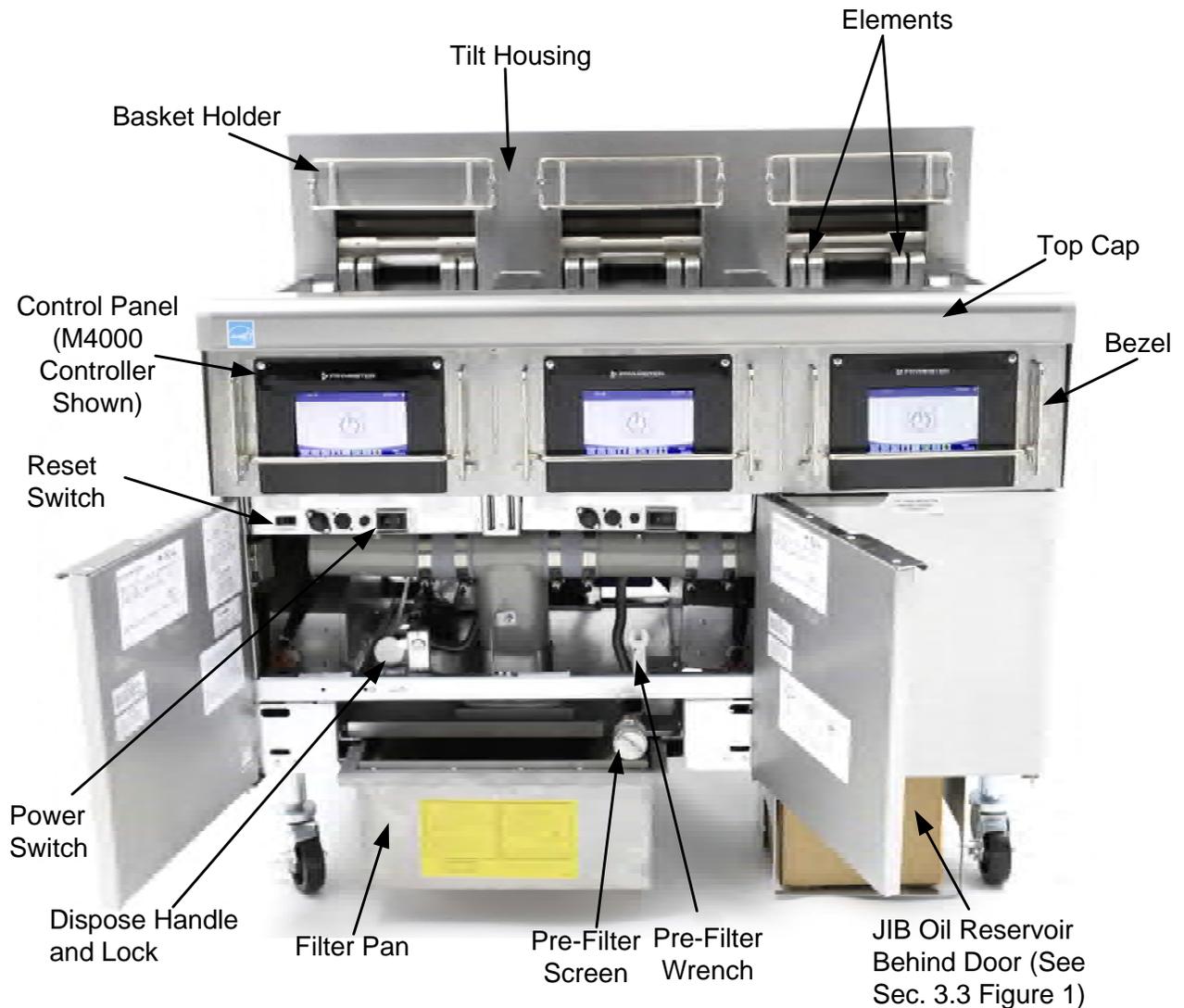


Figure 2

BIELA14-T SERIES GEN III LOV™ ELECTRIC FRYER

CHAPTER 3: OPERATING INSTRUCTIONS

FINDING YOUR WAY AROUND THE BIELA14-T SERIES LOV™ ELECTRIC FRYER



TYPICAL CONFIGURATION (BIELA314-T SHOWN)

NOTE: The appearance of your fryer may differ slightly from that shown depending upon configuration and date of manufacture.

3.1 Equipment Setup and Shutdown Procedures

 **WARNING**

The on-site supervisor is responsible for ensuring that operators are made aware of the inherent hazards of operating a hot oil filtering system, particularly the aspects of oil filtration, draining and cleaning procedures.

 **CAUTION**

Before turning on the fryer, ensure the frypot drain valves are closed. Remove the basket support rack(s), if installed, and fill the frypot to the bottom OIL-LEVEL line. If solid shortening is being used, make sure it is packed down into the bottom of the frypot.

3.1.1 Setup

 **DANGER**

Never operate the appliance with an empty frypot. The frypot must be filled to the bottom OIL-LEVEL line with water or oil before energizing the elements. Failure to do so will result in irreparable damage to the elements and may cause a fire.

 **DANGER**

Remove all drops of water from the frypot before filling with oil. Failure to do so will cause spattering of hot liquid when the oil is heated to cooking temperature.

 **WARNING**

The BIELA14-T is not intended to use solid shortening without a solid shortening kit installed. The use of solid shortening without a solid shortening kit will clog the top off oil lines. The oil capacity of the BIELA14-T LOV™ electric fryer is 32 lbs. (3.8 gallons/14.5 liters) at 70°F (21°C) for a full-vat and 18 lbs. (2.2 gallons/8.33 liters) at 70°F (21°C) for each half of a dual-vat.

1. Fill the frypot with cooking oil to the bottom OIL LEVEL line located on the rear of the frypot. This will allow for oil expansion as heat is applied. Do not fill cold oil any higher than the bottom line; overflow may occur as heat expands the oil. For bulk oil systems see Section 5.3.9 for instructions to fill the vat from bulk. If solid shortening is used, make sure it is packed down into the bottom of the frypot.
2. Ensure that the power cord(s) is/are plugged and locked (if applicable) into the appropriate receptacle(s). Verify that the face of the plug is flush with the outlet plate, with no portion of the prongs visible.
3. Ensure that the power is switched on. The master switch is located behind the left fryer door on the front of the left contactor box.
4. Ensure that the controller is switched ON by pressing and holding the power button for 3 seconds. The fryer will automatically enter the melt cycle mode if the frypot temperature is below 180°F (82°C) and will display **MELT CYCLE IN PROGRESS**. (**NOTE:** During the melt cycle, the elements will energize for a few seconds, then go out for a longer period.) The shortening must be stirred occasionally during the heating process to ensure all the shortening in the vat is liquefied. When the frypot temperature reaches 180°F (82°C), the unit will automatically switch to the heating mode and **PREHEAT** is displayed until within 15°F (9°C) of setpoint. The elements will remain energized until the frypot temperature reaches the programmed cooking temperature. Once the fryer reaches setpoint, the controller display changes to **START** and the fryer is ready for use.
5. Ensure that the oil level is at the *top* OIL LEVEL line when the oil *is at its cooking temperature*.
6. The maximum batch load for French Fries in oil or fat shall be no more than 1½ pounds or 0.7 kilograms.

Shutdown

1. Place the controller ON/OFF switch in the OFF position to turn the fryer off.
2. Filter the oil and clean the fryers (See Chapters 5 and 6).
3. Clean the filter pan and replace the filter paper or pad. Do not leave solid shortening in the filter pan over night.
4. Place the frypot covers on the frypots.

3.2 Operation

This fryer is equipped with M4000 controllers (illustrated right). Refer to the *M4000 Controller Operating Instructions in Chapter 4* for the controller programming and operating procedures.



M4000 CONTROLLER

Refer to Chapter 5 of this manual for operating instructions for the built-in filtration system.

3.3 Low Oil Volume Automatic Refill

When the Low Oil Volume (LOV™) system is in place on the fryer, the frypot oil levels are continually checked and topped off as necessary from a reservoir in the cabinet. The reservoir holds a 35-pound box of oil. In a typical operation this will last approximately two days. Components of the system are annotated at the right (see Figure 1).

NOTE: The system is intended to top off the frypots, not fill them. The frypots will require manual filling upon startup and after deep clean (boil-out) unless a bulk fresh oil system is used.



JIB (Jug In Box) Reset Switch: Resets the yellow indicator after an oil change.

Special Cap: Has plumbing attached to draw oil from the reservoir to the fryer vats.

Jug In Box (JIB): The JIB is the reservoir for the oil.

Figure 1

3.3.1 Prepare the System for Use

Once the fryer is positioned under the hood install the JIB (Jug In Box) basket shipped in the accessories pack (see Figure 2). If using the solid shortening option see Appendices B and C.



Figure 2

3.3.2 Changing the oil reservoir

Remove the original lid from the oil container and foil liner. Replace with the provided cap, which has connected suction hardware. Ensure the feeder tube from the cap reaches to the bottom of the oil container.

Place the oil container inside the cabinet and slide it into place (as shown on the following page). Avoid catching the suction hardware on the cabinet interior as the container is placed in the fryer.

The system is now ready for operation.

3.3.3 Routine Oil Changes

When the oil reservoir level is low, a yellow indicator is activated (see Figure 3) and displays TOP OFF OIL EMPTY. Press the check button to clear the screen. Once the reservoir is refilled and/or replaced, press and hold the orange reset button next to the oil reservoir until the yellow indicator is no longer illuminated. If using solid shortening see Appendices B and C for instructions.

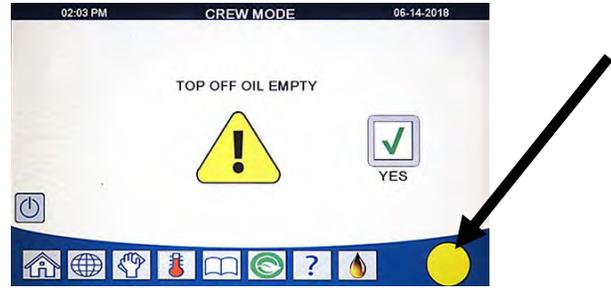


Figure 3
Yellow indicator that oil reservoir is empty.

1. Open the cabinet and slide the JIB from the cabinet (see Figure 4).
2. Remove the cap and pour any remaining oil in the container into all fry vats equally (see Figure 5).



Figure 4



Figure 5

3. With the replacement jug upright remove the cap and foil seal (see Figure 6).
4. Put the tube in the new full container (see Figure 7).



Figure 6



Figure 7

WARNING
Do not add HOT or USED oil to a JIB.

5. Slide the JIB onto the shelf inside the fryer cabinet (as seen in Figure 4).
6. Press the JIB reset switch to turn the JIB yellow indicator on the M4000 controller off (see Figure



Figure 8

3.3.4 Bulk or Front Dispose Oil Systems

Instructions for installing and using bulk oil systems are found in Appendix A located at the rear of this manual.

BIELA14-T SERIES GEN III LOV™ ELECTRIC FRYER

CHAPTER 4: M4000 CONTROLLER INSTRUCTIONS

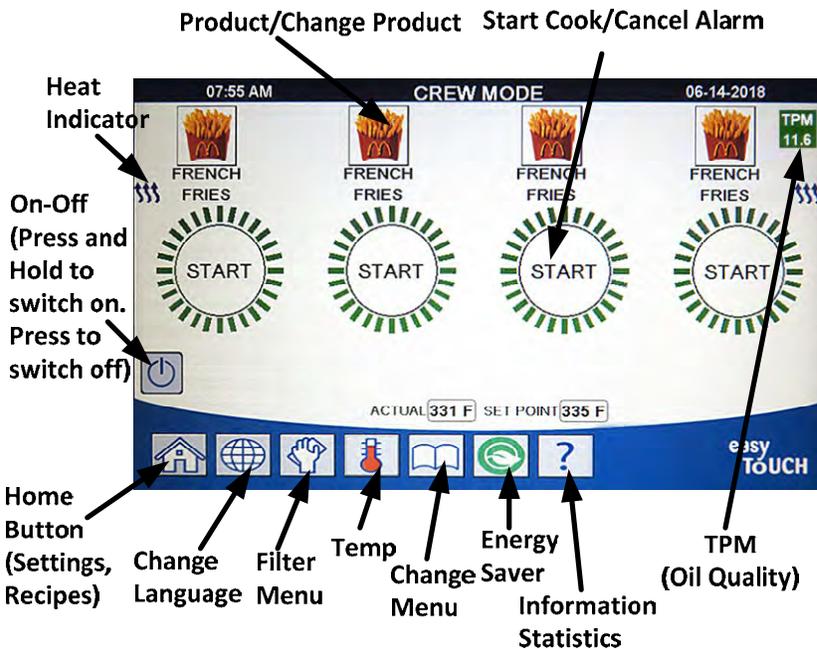
4.1 M4000 General Information

Welcome to the M4000, an easy-to-use touch screen controller with the utility of 40-product menu capability. One button push starts a cook cycle for a selected product. Just choose a menu item on a product button and press the START button under the display showing the desired item. The controller can move seamlessly from McNuggets to Crispy Chicken to any added menu item.

The M4000 will operate with electric and gas fryers, both full- and split-vat.

4.2 M4000 Button Description and Functions

4.2.1 Navigation Buttons



4.2.1.1 Main Menu Button Bar

The main menu button bar at the bottom of the screen is used to navigate the various M4000 menus (see Figure 1).



Figure 1

4.2.1.2 Home Button

The home button is used to switch to the home screen (see Figure 2). The home screen has Crew Mode, Menus, Recipes, Settings and Service buttons.

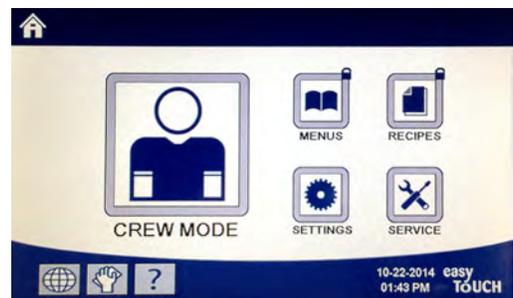


Figure 2

4.2.1.3 Crew Mode Button

The crew mode button switches from the home screen to the cooking mode (see Figure 3).

4.2.1.4 Menu Button

The menu button is used to set up multiple menus with specific products such as breakfast, lunch and changeover menus (See Figure 4).

4.2.1.5 Recipes Button

The recipes button allows editing or adding of products (see Figure 5).

4.2.1.6 Settings Button

The settings button allows access to edit the settings of the fryer (see Figure 6).

4.2.1.7 Service Button

The service button allows access to service functions in the fryer (see Figure 7).

During programming and other functions if no activity occurs within one minute, the controller returns to the previous operation mode.

4.2.1.8 Power Button

Pressing and holding the power button for three (3) seconds soft powers up the user interface and fryer. Pressing the power button when the fryer is on turns the fryer off (see Figure 8).

4.2.1.9 Language Button

Pressing the language button switches between a primary language and a secondary language, if the feature is configured in manager settings (see Figure 9).

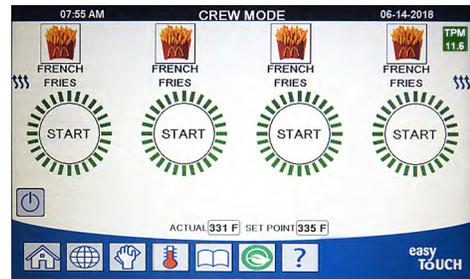


Figure 3



Figure 4



Figure 5

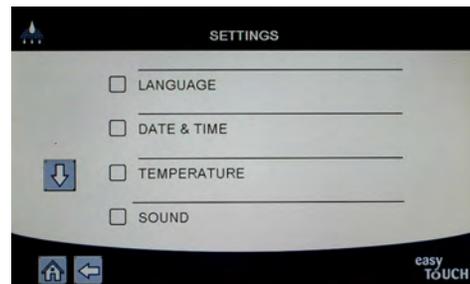


Figure 6

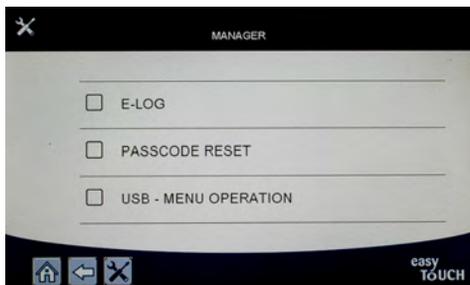


Figure 7



Figure 8



Figure 9

4.2.1.10 Filter Menu Button

Pressing the filter menu button provides access to the functions associated with filtering, disposing, draining, filling as well as deep cleaning the vats (see Figure 10). If an auto filter is skipped the button turns yellow until the filtration is completed.



Figure 10

4.2.1.11 Temperature Button

Pressing the temperature button displays the actual vat temperature and the setpoint temperature (see Figure 11).

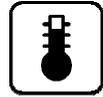


Figure 11

4.2.1.12 Menu Button

Pressing the menu button allows switching between different menus if configured (see Figure 12).



Figure 12

4.2.1.13 Energy Saver Button

Pressing the energy saver button switches the fryer from a standard setpoint to a lower temperature setpoint when the fryer is idle, to save energy costs (see Figure 13).



Figure 13

4.2.1.14 Information Statistics Button

Pressing the information statistics button provides information on filter statistics, oil statistics, life statistics, usage statistics, recovery time, last load statistics, and software versions (see Figure 14).



Figure 14

4.2.1.15 Escape Menu Items

To escape or back out of MENUS and SUB-MENUS, press the Home or Back arrow button (see Figure 15).



Figure 15

4.2.1.16 TPM (Total Polar Materials) OQS (Oil Quality Sensor) Button

Pressing the TPM button when solid, displays the last 30 days of TPM/OQS readings (see Figure 16). Pressing the TPM button when blinking, denotes it has been more than 24 hours since the last OQS filter and will prompt for an OQS filter.

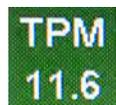
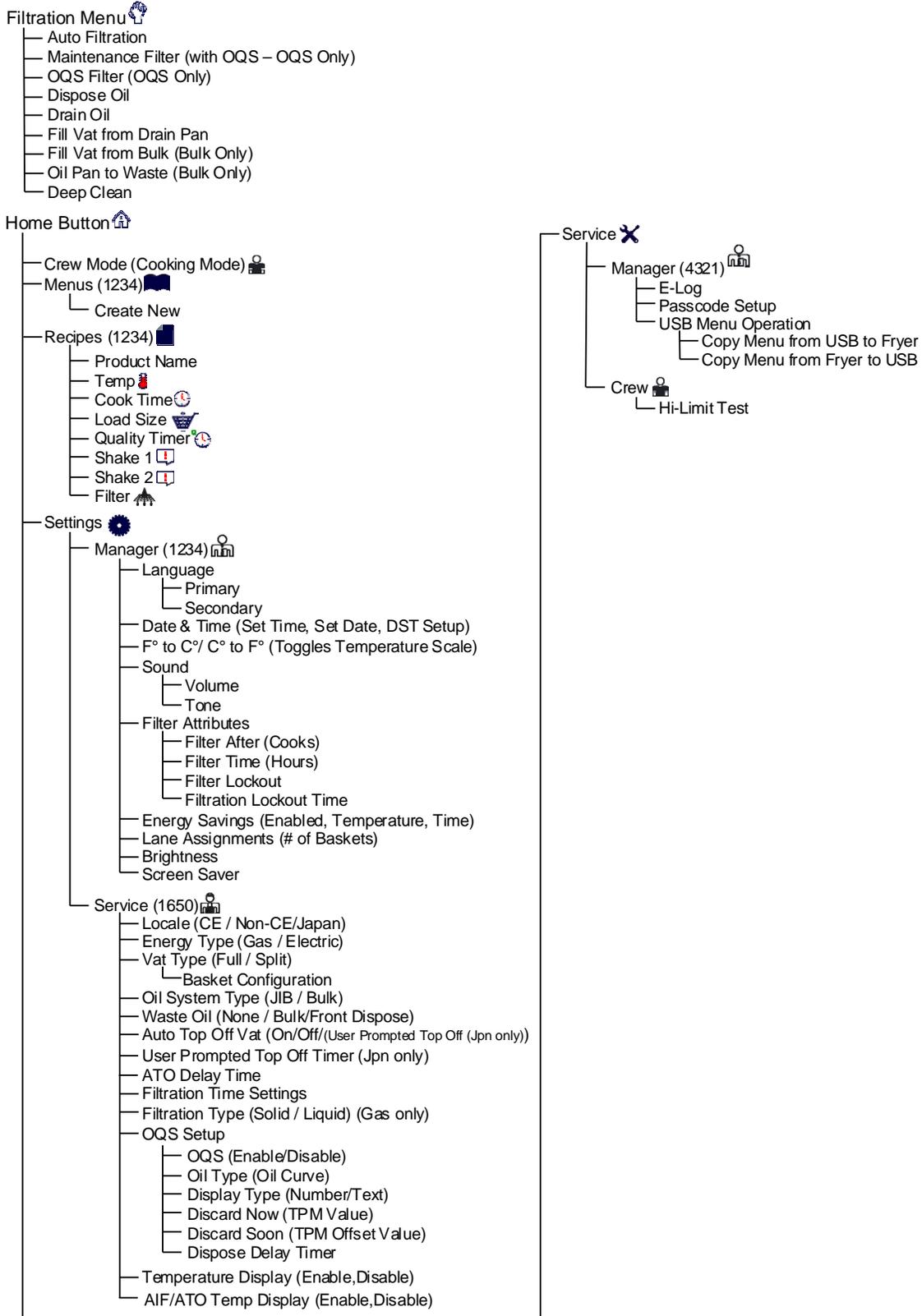


Figure 16

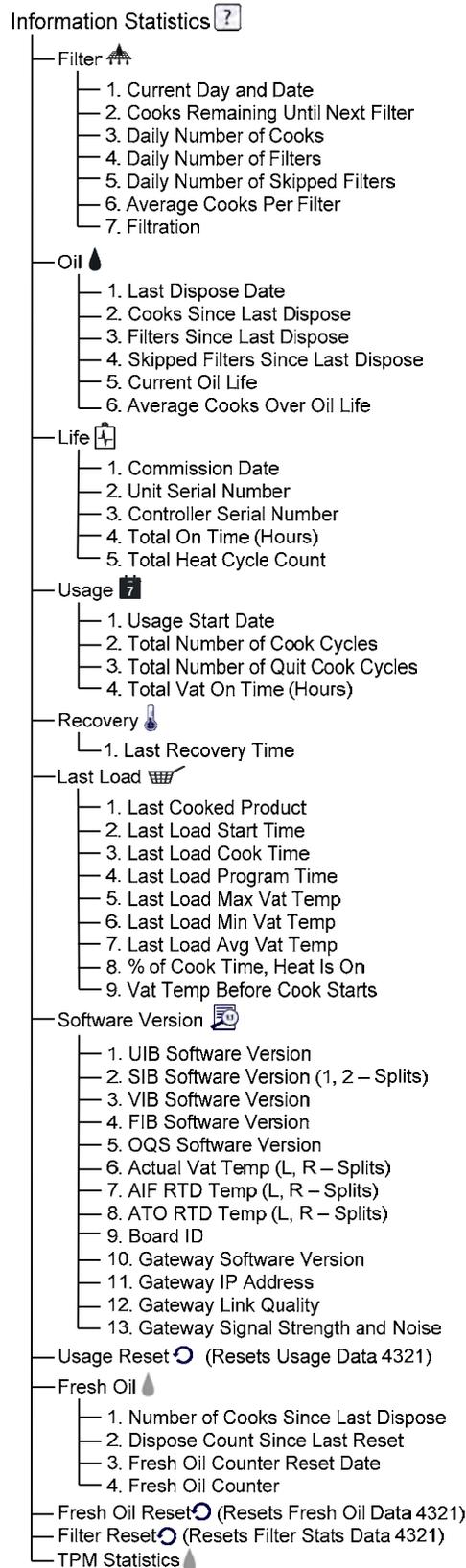
4.3 M4000 Menu Summary Tree

Reflected below are the major programming sections in the M4000 and the order in which submenu headings will be found under the sections in the Installation and Operation Manual.



4.4 M4000 Information Summary Tree

Reflected below are the information statistics in the M4000 and the order in which submenu headings will be found in the controller.



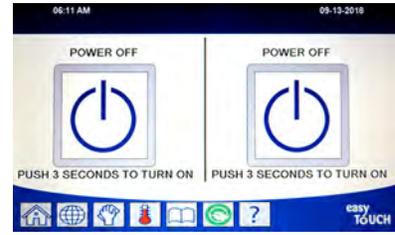
4.5 Basic Operation

M4000 Basic Operation



Turn Fryer ON or OFF

Press and hold button to switch on. Press button to switch off. Select button on desired side of a split vat.



Changing a Product

Press the product ICON associated with the lane to change the product. Then press the new product icon.



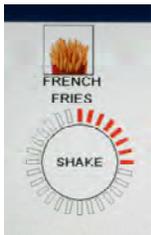
Start a Cook Cycle

Press the START button under the desired product.



Cancel a Cook Cycle

Press the RED "X" button next to the desired product within the first 30 seconds of a cook.



Cancel Duty or Shake Alarm

Press button under active display.



Cancel an end of Cook (REMOVE) Alarm

Press button under active display.



Check Temperature and Setpoint

Press temperature button. Displays actual temperature and setpoint.



Home Button (Settings, Recipes)

Change Language Filter Menu Temp Menu Energy Saver Information Statistics



4.6 Cooking

Cooking with the M4000

- 1** A product is shown in display. To choose a different product press product icon and choose another product.

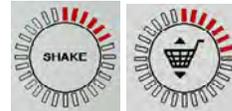


- 2** Press the START button under the product to begin the cook cycle.

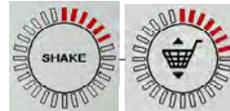
- 3** Display changes to COOKING with remaining cook time.



- 4** SHAKE alternating with basket is displayed when it is time to shake the fry basket.



- 5** Press SHAKE/BASKET button to cancel SHAKE alarm.



- 6** REMOVE alternating with the CHECKMARK is displayed when the cook cycle is complete.



- 7** Press the REMOVE/CHECKMARK button to cancel alarm.



- 8** QUALITY TIMER is displayed below the START button as the quality timer counts down.



- 9** Pressing the START button now will launch a cook cycle and end the quality countdown timer.



- 10** HOLD EXPIRED alternating with the CHECKMARK is displayed when the quality time has elapsed and expired.



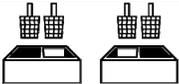
- 11** Pressing the HOLD EXPIRED/CHECKMARK button restores the display to the current selected product and the unit is ready for cooking.



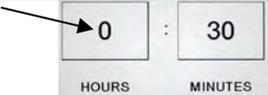
4.7 Fryer (Service) Setup Programming

It is necessary upon initial power up or when changing out a controller to configure the parameters for the fryer. The setup includes locale, energy type, vat type, fresh oil type, waste oil type and auto top off settings. These settings should **ONLY** be changed by a technician.

DISPLAY	ACTION
 	1. With the controller at the off/standby position, press the Home button.
	2. Press the Settings button.
	3. Press the Service button.
1 6 5 0	4. Enter 1650
	5. Press the √ (check) button.
<input type="checkbox"/> LOCALE	6. Press the Locale button.
CE NON-CE JAPAN	7. Select CE, NON-CE or JAPAN . CE (European Conformity standards) and UKCA (United Kingdom Conformity Assessed), Non-CE (non-European standards)
SETUP COMPLETE RESET THE SYSTEM	8. No action.
	9. Press the √ (check) button.
<input type="checkbox"/> ENERGY TYPE	10. Press the Energy Type button.
GAS ELECTRIC	11. Select GAS or ELECTRIC
SETUP COMPLETE RESET THE SYSTEM	12. No action.
	13. Press the √ (check) button.
<input type="checkbox"/> VAT TYPE	14. Press the Vat Type button.
FULL VAT SPLIT VAT	15. Select FULL VAT or SPLIT VAT .
4	16. Select Basket Configuration. Default is 4 .
   	17. Press the Product icon and choose the desired product. Repeat for other lanes.
	18. Press the Save button when complete.
SETUP COMPLETE RESET THE SYSTEM	19. No action.
	20. Press the √ (check) button.
	21. Press the Down arrow button.
<input type="checkbox"/> OIL SYSTEM TYPE	22. Press the Oil System Type button.
JIB BULK	23. Select JIB or BULK . NOTE: A JIB (Jug in a Box) or BIB (Bag in a Box) is a disposable type oil container. A bulk system has large storage oil tanks that are connected to the fryer that fills an onboard reservoir.
SETUP COMPLETE RESET THE SYSTEM	24. No action.

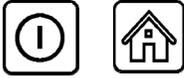
DISPLAY	ACTION
	25. Press the √ (check) button.
<input type="checkbox"/> WASTE OIL	26. Press the Waste Oil button.
NONE BULK FRONT DISPOSE	27. Select NONE, BULK or FRONT DISPOSE . NOTE: Select NONE if disposing oil into an MSDU or other METAL container. Select BULK if disposing oil into a bulk oil system, which has large storage oil tanks that are connected to the fryer. Select FRONT DISPOSE if disposing to a front type of disposal pan.
SETUP COMPLETE RESET THE SYSTEM	28. No action.
	29. Press the √ (check) button.
<input type="checkbox"/> AUTO TOP OFF VAT	30. Press the Auto Top Off Vat button.
	31. Select LEFT VAT or RIGHT VAT for split vats.
ON OFF	32. Select ON for auto top off. Select OFF to disable auto top off. Default is ON .
	33. Press the Down arrow button.
<input type="checkbox"/> ATO DELAY TIME	34. Press the ATO Delay time button.
30 MINUTES 	35. Press the time to change the delay time after the top off oil reservoir has been changed before the system begins to top off. Press the √ (check) button. Enter a value greater than 0 for solid shortening. The default is 30 minutes to allow time for the shortening to start melting before topping off begins. Set the value to 0 for liquid shortening.
SETUP COMPLETE	36. No action.
	37. Press the smaller √ (check) button inside the SETUP COMPLETE box.
<input type="checkbox"/> FILTRATION TIME SETTINGS	38. Press the Filtration Time Settings button.
<input type="checkbox"/> POLISH TIME <input type="checkbox"/> DEEP CLEAN TIME <input type="checkbox"/> AUTO FILTER WASH TIME <input type="checkbox"/> MAINTENANCE FILTER WASH TIME 	39. These settings should only be adjusted if instructed by the factory. The default settings are: <input type="checkbox"/> POLISH TIME -300 <input type="checkbox"/> DEEP CLEAN TIME -3600 <input type="checkbox"/> AUTO FILTER WASH TIME -5 <input type="checkbox"/> MAINTENANCE FILTER WASH TIME -30 Press the back button when complete.
	40. Press the Down arrow button.
<input type="checkbox"/> FILTRATION TYPE SOLID LIQUID 	41. Press the Filtration Type button. (Available in gas only).
<input type="checkbox"/> OQS SETUP	42. Select SOLID if solid shortening is used. Select LIQUID if liquid shortening is used. Press the back button when complete.
<input type="checkbox"/> OQS ENABLE/DISABLE	43. Press the OQS Setup button if an OQS sensor is installed.
ENABLE DISABLE	44. Press OQS ENABLE/DISABLE button to enable/disable the OQS sensor.
	45. Select ENABLE to enable the OQS sensor or DISABLE to disable the OQS sensor.

DISPLAY	ACTION
<p>SETUP COMPLETE </p>	46. Press the √ (check) button inside the SETUP COMPLETE box.
<p><input type="checkbox"/> OIL TYPE</p>	47. Press the Oil Type button.
<p>OC01v01, OC02v02, etc.</p> 	48. Select the correct oil type curve. Press the down arrow button to scroll to additional oil type curves. OC01v01=F212, OC02v02=MCSOL, OC12v02=F600 Ensure the oil type matches what the store is using.
<p>SETUP COMPLETE </p>	49. Press the √ (check) button inside the SETUP COMPLETE box.
<p><input type="checkbox"/> DISPLAY TYPE</p>	50. Press the Display Type button.
<p>NUMBER TEXT</p>	51. Select NUMBER or TEXT . NOTE: If set to NUMBER the Total Polar Materials is shown as a number. If set to Text, only DISCARD SOON/CONFIRM, OIL IS GOOD or DISCARD NOW is shown.
<p>SETUP COMPLETE </p>	52. Press the √ (check) button inside the SETUP COMPLETE box.
<p><input type="checkbox"/> DISCARD NOW</p>	53. Press the Discard Now button.
<p>TPM VALUE</p>	54. Press the number above TPM Value. Once the TPM (Total Polar Materials) value of the oil is attained, the fryer will prompt to discard the oil.
	55. Use the keypad to enter the TPM discard now value.
	56. Press the √ (check) button once the value is entered.
	57. Press the √ (check) button to save the value.
<p>SETUP COMPLETE </p>	58. Press the √ (check) button inside the SETUP COMPLETE box.
	59. Press the down arrow button.
<p><input type="checkbox"/> DISCARD SOON</p>	60. Press the Discard Soon button.
<p>TPM VALUE</p>	61. Press the number above Discard Soon TPM Value. This value is typically chosen as a number below the TPM Discard Now value. This value will display the Discard Soon message when the TPM Discard Soon value is attained. This serves as a notice to the staff that the oil will need to be discarded soon.
	62. Use the keypad to enter the TPM discard soon value.

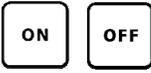
DISPLAY	ACTION
	63. Press the √ (check) button once the value is entered.
	64. Press the √ (check) button to save the value.
SETUP COMPLETE 	65. Press the √ (check) button inside the SETUP COMPLETE box.
□ DISPOSE DELAY TIMER	66. Press the Dispose Delay Timer button. This is the amount of time once the DISCARD NOW prompt is displayed and bypassed before the DISCARD NOW message returns. (Default is: 30 minutes. Minimum value is :00 = DISABLED, maximum value is 4:00 hours.)
	67. Press the hour's box to enter a delay time in hours.
	68. Using the key pad, enter the time in hours.
	69. Press the minute's box to enter a delay time in minutes.
	70. Using the key pad enter the time in minutes.
	71. Press the √ (check) button to save the value.
SETUP COMPLETE 	72. Press the √ (check) button inside the SETUP COMPLETE box.
	73. Press the Home button.
 CREW MODE	74. Press the Crew Mode button.
	75. Press and hold the reset switch inside the left door for thirty (30) seconds.
	76. The system reboots in approximately 45 seconds and returns to off/standby mode.

4.8 Fryer (Manager) Settings Programming

It is necessary upon initial power up or when changing out a controller to configure these local manager settings for the fryer. The setup includes language, date and time, temperature scale, sound settings, filter settings, energy savings, lane assignments and screen brightness. These settings should ONLY be changed by a manager or technician.

DISPLAY	ACTION
	1. With the controller at the off/standby position, press the Home button.
	2. Press the Settings button.
	3. Press the Manager button.
1 2 3 4	4. Enter 1234
	5. Press the ✓ (check) button.
	6. Press the Language button.
□ LANGUAGE	7. Press the Primary Language button.
	8. Select the primary language desired.
□ ENGLISH	9. Press the Secondary Language button.
	10. Select the secondary language desired.
□ SPANISH	11. Press the Back button.
	12. Press the Date & Time button.
□ DATE & TIME	13. Press the Set Time button
	14. Press the hour's box.
	15. Using the key pad, enter the time in hours.
	16. Press the minute's box.
	17. Using the key pad enter the time in minutes.
	18. Press the AM, PM or 24HR button.
AM PM 24hr	19. Press the ✓ (check) button.
	

DISPLAY	ACTION
SETUP COMPLETE	20. No action.
	21. Press the smaller √ (check) button inside the SETUP COMPLETE box.
	22. Press the Set Date button
	23. Press the Date Format box to toggle between MM-DD-YY or DD-MM-YY.
	24. At the top of the screen, the year is shown. Press the left or right arrow to select the year.
	25. Below the year is the month. Press the left or right arrow to select the month.
	26. Select the date using the numbered keys and press the √ (check) button.
SETUP COMPLETE	27. No action.
	28. Press the smaller √ (check) button inside the SETUP COMPLETE box.
	29. Press the DST (DAYLIGHT SAVINGS TIME) SETUP button.
<input type="checkbox"/> DST ON/OFF	30. Press the DST ON/OFF button.
	31. Select ON to enable DST or OFF to disable DST.
SETUP COMPLETE	32. No action.
	33. Press the smaller √ (check) button inside the SETUP COMPLETE box.
<input type="checkbox"/> DST SETTINGS	34. Press the DST SETTINGS button.
<input type="checkbox"/> DST START MONTH <input type="checkbox"/> DST START SUNDAY <input type="checkbox"/> DST END MONTH <input type="checkbox"/> DST END SUNDAY	35. Select any of these and use the keypad to modify. The default settings for the US are: DST START MONTH -3 DST START SUNDAY -2 DST END MONTH -11 DST END SUNDAY -1
	36. Press the √ (check) button when complete.
SETUP COMPLETE	37. No action.
	38. Press the smaller √ (check) button inside the SETUP COMPLETE box.
	39. Press the Back button three (3) times.
<input type="checkbox"/> F° TO C°	40. Press the F° TO C° or F° TO C° button. NOTE: F is used for Fahrenheit, C is used for Celsius
CONFIRM 	41. Select YES to toggle the temperature scale.
COMPLETED SUCCESSFULLY 	42. Press the √ (check) button when complete.

DISPLAY	ACTION
□ SOUND	43. Press the Sound button.
	44. Use the up down arrows to change the volume level and tone. Volume has nine levels with 1 being the softest and 9 the loudest. Tone has three frequencies from 1-3. Use different frequencies to distinguish protein or French fry stations.
	45. Press the √ (check) button when complete.
SETUP COMPLETE	46. No action.
	47. Press the smaller √ (check) button inside the SETUP COMPLETE box.
	48. Press the Down button.
□ FILTER ATTRIBUTES	49. Press the Filter Attributes button. The auto filtration mode uses two measures before prompting to filter. One checks for cook cycles which is adjusted in the FILTER AFTER setting and the other checks for time which is adjusted in the following section FILTER TIME setting. The prompt for filtration is initiated by whichever occurs first; either the number of cycles elapsed or time elapsed.
□ FILTER AFTER	50. Press the Filter After button. The FILTER AFTER option is used to set the number of cooking cycles which occur before the filtration prompt is displayed.
	51. Press the √ (check) button to continue or press the number button and enter the number of cooks and press the √ (check) button. (By default, the full vat is set to 12 cooks and the split vat is set to 6 cooks.)
	52. Press the √ (check) button.
SETUP COMPLETE	53. No action.
	54. Press the smaller √ (check) button inside the SETUP COMPLETE box.
□ FILTER TIME	55. Press the Filter Time button. The Filter Time option is used to set the elapsed time before a filtration prompt. This option is useful in lower volume stores, where filtration is desired more often than the amount the cook cycles would generate.
	56. Press the √ (check) button to continue or press the number button and enter the number of hours in between filter prompts. (ex. after every two hours, enter as 2) and press the √ (check) button. (By default, the time is set to 0 hours.)
	57. Press the √ (check) button.
SETUP COMPLETE	58. No action.
	59. Press the smaller √ (check) button inside the SETUP COMPLETE box.
□ FILTER LOCKOUT	60. Press the Filter Lockout button. The Filter Lockout option is used to set the times in which the filter prompt is disabled (ex. noon rush).
	61. Select ON to enable FILTER LOCKOUT. Select OFF to disable FILTER LOCKOUT.

DISPLAY	ACTION
<p>□ FILTRATION LOCKOUT TIME</p>	<p>62. Press the Filter Lockout Time button. The Filtration Lockout Time option is used to set the times in which the filter prompt is disabled (ex. noon rush). NOTE: If FILTER LOCKOUT is disabled (OFF), this option is grayed out and not available.</p>
	<p>63. Use the up down arrows to scroll between M-F 1 thru SUN 4. There are a total of 12 periods which can be programmed for filter prompt lockout. Select the field to edit the start and stop times of when the filter prompt should be suspended. Select AM/PM. Once the times are selected press the check button to save the setting. (The example at the left shows on Monday – Friday no filtering is desired during a lunch rush from 11:00 AM until 1:00 PM.)</p>
	<p>64. Once the times are selected press the √ (check) button.</p>
<p>SETUP COMPLETE</p>	<p>65. No action.</p>
	<p>66. Press the smaller √ (check) button inside the SETUP COMPLETE box.</p>
<p>SETUP COMPLETE</p> 	<p>67. Press the √ (check) button inside the SETUP COMPLETE box.</p>
	<p>68. Press the Back button.</p>
<p>□ ENERGY SAVINGS</p>	<p>69. Press the Energy Savings button. The Energy Savings option is used during idle periods to lower the frypot temperature to save energy.</p>
	<p>70. Press the Enable button to toggle the Energy Saving option on or off.</p>
	<p>71. Press the Set Back Temp button to change the setpoint of the Energy Saving option. Use the number pad to enter the Energy Saving setpoint temperature and press the √ (check) button.</p>
	<p>72. Press the Idle Time button to change the amount of time in minutes the vat sits idle before automatically entering the Energy Saving mode. Use the number pad to enter the Energy Saving setpoint temperature and press the √ (check) button.</p>
	<p>73. Press the √ (check) button.</p>
<p>SETUP COMPLETE</p>	<p>74. No action.</p>
	<p>75. Press the smaller √ (check) button inside the SETUP COMPLETE box.</p>
<p>□ LANE ASSIGNMENTS</p>	<p>76. Press the Lane Assignments button. This is used to set the number of lanes or baskets each vat will use. (Default is 4.)</p>
	<p>77. Press the number 4 button.</p>
	<p>78. Press the icon below each lane and choose the associated product to cook in that lane.</p>
	<p>79. Press the save button.</p>
<p>SETUP COMPLETE RESET THE SYSTEM</p>	<p>80. No action.</p>

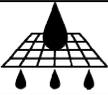
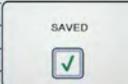
DISPLAY	ACTION
	81. Press the smaller √ (check) button inside the SETUP COMPLETE RESET THE SYSTEM box.
□ BRIGHTNESS	82. Press the Brightness button. This is used to set the brightness of the screen. Use the up down arrows to adjust. (Default is 100.)
	83. Press the √ (check) button.
SETUP COMPLETE	84. No action.
	85. Press the smaller √ (check) button inside the SETUP COMPLETE box.
□ SCREEN SAVER	86. Press the Screen Saver button. This is used to set the amount of time, after the controller is turned off, before going into a screen saver mode. Use the up down arrows to adjust time. (Default is 15 minutes.)
	87. Use the up down arrows to change the brightness of the screen. Brightness has nine levels with 100 being the brightest and 10 the darkest.
	88. Press the √ (check) button when complete.
SETUP COMPLETE	89. No action.
	90. Press the smaller √ (check) button inside the SETUP COMPLETE box.
	91. Press the Back button.
	92. Press the Home button.
 CREW MODE	93. Press the Crew Mode button.
	94. Press and hold the reset switch inside the left door for thirty (30) seconds.
	95. The system reboots in approximately 45 seconds and returns to off/standby mode.

4.9 Adding or Editing Existing Products

This function is used to add additional products or edit existing products.

DISPLAY	ACTION
	1. Press the Home button.
	2. Press the Recipes button.
<p>1 2 3 4</p>	3. Enter 1234
	4. Press the ✓ (check) button.
	5. Choose the product icon to edit or press the + to add a new product.
	6. Press the pencil icon at the bottom of the screen to edit an existing product.
	7. Enter or change the name of the product using the keyboard.
	8. Press the ✓ (check) button.
	9. This screen displays the current setpoint, cook time, load compensation or sensitivity, quality timer, shake timers and filter settings. To edit a parameter, press the item to edit.
	10. To edit temperature, press the temp button.
	11. Use the keypad to enter or edit the cook temperature for the product.
	12. Press the ✓ (check) button.
	13. Press the cook time button.

DISPLAY	ACTION
	<p>14. Use the keypad to enter or edit the cook time in minutes and seconds.</p>
	<p>15. Press the ✓ (check) button.</p>
	<p>16. Press the load compensation or sensitivity button.</p>
	<p>17. Use the up and down arrows to change the load compensation or sensitivity setting recommended for this product.</p> <p>This setting allows the product compensation (sensitivity) to be changed. Some menu items may need an adjustment, depending on their cooking characteristics. NOTE: It is highly recommended to NOT adjust this setting, as it could have an adverse effect on the products cooking cycles. The default setting for product compensation is set to four.</p>
	<p>18. Press the ✓ (check) button.</p>
	<p>19. Press the Quality Timer button.</p>
	<p>20. Enter the time in minutes and seconds for the product hold time.</p>
	<p>21. Press the ✓ (check) button.</p>
	<p>22. Press the Shake Timer 1 button.</p>
	<p>23. Enter the time in minutes and seconds for the first shake to be performed.</p>
	<p>24. Press the ✓ (check) button.</p>
	<p>25. Press the down arrow to scroll to more settings.</p>
	<p>26. Press the Shake Timer 2 button if an additional shake is needed, otherwise skip to step 30.</p>

DISPLAY	ACTION
	<p>27. Enter the time in minutes and seconds for the seconds shake to be performed.</p>
	<p>28. Press the ✓ (check) button.</p>
	<p>29. Press the Filter button.</p>
	<p>30. Ensure that the filter button is ON to enable auto filtration for this product. This setting is used to prevent co-mingling of product specific oils. For products such as FISH, select NO to prevent auto filtration.</p>
	<p>31. Press the ✓ (check) button.</p>
	<p>32. Choose the icon to associate with the product recipe that is being entered or edited.</p>
	<p>33. Press the ✓ (check) button.</p>
	<p>34. Choose the menu(s) to associate with the product recipe that is being entered or edited.</p>
	<p>35. Press the ✓ (check) button.</p>
	<p>36. The controller displays SAVED.</p>
	<p>37. Press the ✓ (check) button.</p>
	<p>38. Select another product to edit or press the + key to add additional products. If finished press the home button.</p>
 <p style="text-align: center;">CREW MODE</p>	<p>39. Press the Crew Mode button to return to main screen.</p>

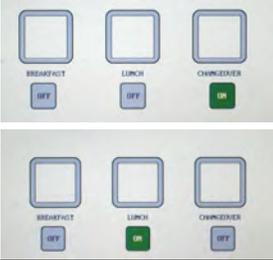
4.10 Adding or Editing Menus

This function is used to add or edit menus. Menus allow the operator to group certain products together. For example, setting up a breakfast menu allows grouping of breakfast only products. This is helpful when switching products by narrowing the number of products to choose from.

DISPLAY	ACTION
	1. Press the Home button.
	2. Press the Menus button.
1 2 3 4	3. Enter 1234
	4. Press the ✓ (check) button.
	5. Select a menu by pressing the button above the ON/OFF button to edit products (highlighted in green) or press the + button to add a new menu. If adding a new menu, enter name of menu on next screen and press the ✓ (check) button. If deleting a menu, highlight the menu and press the trash can at the bottom of the screen.
	6. Press the pencil icon at the bottom of the screen to edit an existing menu.
	7. Select the desired products by pressing their icons to be added to the chosen menu. The selected products will be highlighted in green. To unselect a product, press the icon and the highlight will change from green to gray.
	8. Press the ✓ (check) button when finished to save selected products to menu.
	9. Press the Back button to edit additional menus starting with step 5, otherwise advance to the next step
	10. Press the Home button.
 CREW MODE	11. Press the Crew Mode button.

4.11 Changing from Breakfast Menu to Changeover or Lunch Menu

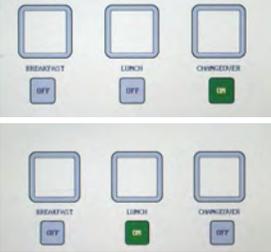
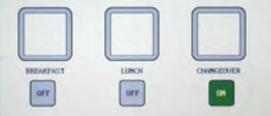
If separate menus are created for Breakfast, Changeover and Lunch, pressing the MENU button from the main screen shall display menu change options. Pressing the desired menu shall switch the menus.

DISPLAY	ACTION
	1. Press the Menu button.
	2. Press the ON/OFF button under Changeover or Lunch to switch menus. NOTE: Only one menu can be selected at a time.
	3. Once the desired menu is selected, "ON" is highlighted under the menu.
	4. Press the back button to return to the main screen.
	5. Press the product icon to switch products.
	6. Display returns to main screen.

4.12 Changing from Lunch Menu to Changeover or Breakfast Menu

If separate menus are created for Breakfast, Changeover and Lunch, pressing the MENU button from the main screen shall display menu change options. Pressing the desired menu shall switch the menus.

DISPLAY	ACTION
	1. Press the Menu button.

DISPLAY	ACTION
	<p>2. Press the ON/OFF button under Breakfast or Changeover to switch menus.</p> <p>NOTE: Only one menu can be selected at a time.</p>
	<p>3. Once the desired menu is selected, "ON" is highlighted under the menu.</p>
	<p>4. Press the back button to return to the main screen.</p>
	<p>5. Press the product icon to switch products.</p>
	<p>6. Display returns to main screen.</p>

4.13 Service Tasks

Covered in this section are crew and manager service tasks used in stores such as High Limit Test, E-Log (error log), password setup, and functions to copy menus to and from the fryer from USB using menu connect.

4.13.1 High Limit Test

The high-limit test mode is used to test the high limit circuit. The high-limit test will destroy the oil. It should only be performed with old oil. Shut the fryer off and call for service immediately if the temperature reaches 460°F (238°C) without the second high-limit tripping and the controller displays HIGH LIMIT FAILURE DISCONNECT POWER with an alert tone during testing.

The test is cancelled at any time by turning the fryer off. When the fryer is turned back on, it returns to the operating mode and displays the product.

DISPLAY	ACTION
	<p>1. With the controller at the off/standby position, press the Home button.</p>
	<p>2. Press the Service button.</p>
	<p>3. Press the Crew button.</p>

DISPLAY	ACTION
	4. Select LEFT VAT or RIGHT VAT for split vats.
PRESS AND HOLD	5. Press and hold the Press and Hold button to begin high limit test.
RELEASE	6. While pressing and holding the button the vat begins to heat. The controller displays the actual vat temperature during the test. When the temperature reaches 410°F ± 10° F (210°C ± 12°C)*, the controller displays HOT HI-1 (ex. 410F) and continues heating. *NOTE: In controllers used in the European Union (those with the CE mark) or in the United Kingdom (those with the UKCA mark), the temperature is 395°F (202°C) when the controller displays HOT HI-1.
HOT HI-1	7. While continuing to press and hold the button, the fryer continues heating until the high limit opens. Generally, this happens once the temperature reaches 423°F to 447°F (217°C to 231°C) for non-CE high limits and 405°F to 426°F (207°C to 219°C) for CE/UKCA high limits.
HELP HI-2	8. Release the button. The vat stops heating and the controller displays the current temperature setting until the temperature cools below 400°F (204°C). Press the power button to cancel the alarm.
HIGH LIMIT FAILURE DISCONNECT POWER	9. If the controller displays this message, disconnect power to the fryer and immediately call for service.
	10. After a high limit test, once the vat cools below 400°F (204°C), dispose of the oil.

4.13.2 Manager Functions

4.13.2.1 E-Log

The E-LOG function is used to view the ten (10) most recent error codes encountered on the fryer. These codes are displayed with the most recent errors displayed first. The error code, time and date are displayed.

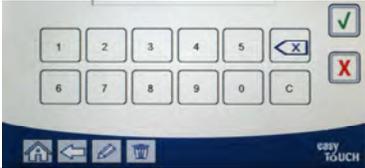
If no errors exist, the controller is blank in this function. Errors are displayed with the side of the error if a split vat, error code, time and date. An error code displaying an "L" indicates left side of a split vat while an "R" indicates right side of a split vat where the error occurred (R E19 06:34AM 04/22/2014). An error code displaying a "G" indicates this was a global error not specifically linked to a particular vat. Error codes are listed in section 7.6 of this manual.

DISPLAY	ACTION
	1. Press the Home button.
	2. Press the Service button.
	3. Press the Manager button.
4 3 2 1	4. Enter 4321
	5. Press the √ (check) button.
E-LOG	6. Press the E-LOG button. The three most recent errors are shown.
	7. Press the Down button. The next three errors are shown. Continue pressing the down arrow to view additional errors.
	8. Press the Back button to return to menu or press the Home button to exit.

DISPLAY	ACTION
 CREW MODE	9. Press the Crew Mode button.

4.13.2.2 Passcode Setup

The password mode allows a restaurant manager to change passwords for various modes.

DISPLAY	ACTION
	1. Press the Home button.
	2. Press the Service button.
	3. Press the Manager button.
4 3 2 1	4. Enter 4321
	5. Press the ✓ (check) button.
<input type="checkbox"/> PASSCODE SETUP	6. Press the PASSCODE SETUP button.
<input type="checkbox"/> MENUS <input type="checkbox"/> RECIPES <input type="checkbox"/> SETTINGS MANAGER <input type="checkbox"/> DIAGNOSTICS MANAGER	7. Select the desired passcode to modify. Use the down arrow to scroll to additional setting. Defaults are: MENUS 1234 RECIPES 1234 SETTINGS MANAGER 1234 DIAGNOSTICS MANAGER 4321
	8. Use the keypad to enter new passcode for the selected item.
	9. Press the ✓ (check) button.
RETYPE PASSWORD	10. Use the keypad to enter the new passcode again to verify.
	11. Press the ✓ (check) button.
PASSCODE SETUP SUCCESSFUL	12. Press the ✓ (check) button.
	12. Press the ✓ (check) button.
<input type="checkbox"/> MENUS <input type="checkbox"/> RECIPES <input type="checkbox"/> SETTINGS MANAGER <input type="checkbox"/> DIAGNOSTICS MANAGER  	13. Press the Back button to return to menu or press the Home button to exit.
 CREW MODE	14. Press the Crew Mode button.

4.13.2.3 USB – Menu Operation - Copy Menu from USB to Fryer

This option allows the ability to upload menus to the controller. This allows products to be created in MenuSync to be saved to a USB drive and uploaded to the fryer.

DISPLAY	ACTION
	1. Press the Home button.
	2. Press the Service button.
	3. Press the Manager button.
4 3 2 1	4. Enter 4321
	5. Press the ✓ (check) button.
□ USB – MENU OPERATION	6. Press the USB – MENU OPERATION button.
□ COPY MENU FROM USB TO FRYER	7. Press the COPY MENU FROM USB TO FRYER button.
INSERT USB...	8. Insert the USB drive into the connector behind the far-left fryer door.
IS USB INSERTED? YES NO	9. Press YES once the USB drive is inserted.
READING FILE FROM USB PLEASE DO NOT REMOVE USB WHILE READING	10. No action required.
UI-UI MENU DATA TRANSFER IN PROGRESS	11. No action required while the file is loading.
MENU UPGRADE IN PROGRESS	12. No action required while the upgrade is in progress.
UPGRADE COMPLETE? YES	13. Press YES.
MENU UPGRADE COMPLETED, REMOVE THE USB AND RESTART THE SYSTEM.	14. Remove the USB drive and power cycle the entire fryer battery using the reset switch behind the far-left fryer door below the USB connector. NOTE: Ensure the switch is pressed and held for at least 30 seconds.

4.13.2.4 USB – Menu Operation - Copy Menu from Fryer to USB

This option allows the ability to download the menus **ONLY** from the far-left controller to a USB. This allows menus to be uploaded to other controllers in the fryer or to other fryers.

DISPLAY	ACTION
	1. Press the Home button.
	2. Press the Service button.
	3. Press the Manager button.
4 3 2 1	4. Enter 4321
	5. Press the ✓ (check) button.
□ USB – MENU OPERATION	6. Press the USB – MENU OPERATION button.
□ COPY MENU FROM FRYER TO USB	7. Press the COPY MENU FROM FRYER TO USB button.
INSERT USB...	8. Insert the USB drive into the connector behind the far-left fryer door.
IS USB INSERTED? YES NO	9. Press YES once the USB drive is inserted.

DISPLAY	ACTION
WRITING FILE FROM USB PLEASE DO NOT REMOVE USB WHILE WRITING	10. No action required.
UPLOAD COMPLETE? YES	11. Press YES.
MENU UPLOAD COMPLETED, REMOVE THE USB AND RESTART THE ENTIRE BATTERY.	12. Remove the USB drive and power cycle the entire fryer battery using the reset switch behind the far-left fryer door below the USB connector. NOTE: Ensure the switch is pressed and held for at least 30 seconds.

4.14 Information Statistics

4.14.1 Filter Statistics

The filter statistics function is used to view the number of cooks remaining until the next filter, the number of cooks per vat, the number of filters per vat, the number of skipped or bypassed filters per vat and the average number of cook cycles per filter per day.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the Filter button.
<input type="checkbox"/> DAY 1 <input type="checkbox"/> DAY 2 <input type="checkbox"/> DAY 3 <input type="checkbox"/> DAY 4 	3. Select and press the desired day. Press the down arrow to scroll back additional days.
1. DAY AND DATE (Day and date of filter statistics displayed) 2. COOKS REMAINING UNTIL NEXT FILTER (Number of times cooks that remain until the next filter prompt.) 3. DAILY NUMBER OF COOKS (Number of cooks that day) 4. DAILY NUMBER OF FILTERS (Number of times vat filtered for a particular day) 	4. Press the down arrow to scroll to more statistics.
5. DAILY NUMBER OF SKIPPED FILTERS (Number of times filter was bypassed that day.) 6. AVERAGE COOKS PER FILTER - (Average number of cook cycles per filter that day) 7. FILTRATION - (Displays if filtration is enabled or disabled. Diagnostic tool to determine status of FIB board.)  	5. Press the up arrow to scroll up or the back button to return to select another day.
 	6. Press the back button to return to menu or the home button to exit.

4.14.2 Oil Statistics

The oil statistics function is used to view the date of last dispose, the number of cooks since last dispose, filters since last dispose, skipped filters since last dispose, current oil life and average number of cooks over the oil life.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the Oil button.
1. LAST DISPOSE DATE 2. COOKS SINCE LAST DISPOSE 3. FILTERS SINCE LAST DISPOSE 4. SKIPPED FILTERS SINCE LAST DISPOSE 	3. Press the down arrow to scroll to more statistics.
5. CURRENT OIL LIFE 6. AVERAGE COOKS OVER OIL LIFE   	4. Press the up arrow to scroll up; the back button to return to menu or the home button to exit.

4.14.3 Life Statistics

The life statistics function is used to view the commission date of the fryer which is automatically set once the fryer has completed 25 cooks, the serial number of the controller, the total time the fryer has operated in hours and the total heat cycle count of the fryer (the amount of times the controller has turned the heat on/off).

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the Life Stats button.
1. COMMISSION DATE 2. UNIT SERIAL NUMBER 3. CONTROLLER SERIAL NUMBER 4. TOTAL ON TIME (HOURS) 5. TOTAL HEAT CYCLE COUNT  	3. Press the back button to return to menu or the home button to exit.

4.14.4 Usage Statistics

The usage statistics displays total cook cycles per vat, number of cook cycles per vat, number of cook cycles exited prior to completion, the number of hours the vat(s) have been on and the date of last usage reset.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the Usage Stats button.

DISPLAY	ACTION
1. USAGE START DATE 2. TOTAL NUMBER OF COOK CYCLES 3. TOTAL NUMBER OF QUIT COOK CYCLES 4. TOTAL VAT ON TIME (HOURS) 	3. Press the back button to return to menu or the home button to exit.

4.14.5 Recovery Time

Recovery is used to determine if the fryer is operating correctly. Recovery is the time required for the fryer to raise the temperature of the oil 50°F (28°C) between 250°F (121°C) and 300°F (149°C). Maximum recovery time should not exceed 1:40 for electric or 3:15 for gas.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the Recovery button. The time is displayed in minutes and seconds.
1. LAST RECOVERY TIME 	3. Press the back button to return to menu or the home button to exit.

4.14.6 Last Load Statistics

The last load statistics provides data for the last cook cycle.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the Last Load button.
1. LAST COOKED PRODUCT 2. LAST LOAD START TIME 3. LAST LOAD COOK TIME 	3. Press the down arrow to scroll to more statistics.
4. LAST LOAD PROGRAM TIME 5. LAST LOAD MAX VAT TEMP 6. LAST LOAD MIN VAT TEMP 7. LAST LOAD AVG VAT TEMP 	4. Press the down arrow to scroll to more statistics.
8. % OF COOK TIME, HEAT IS ON 	5. Press the up arrow to scroll up; the back button to return to menu or the home button to exit.
9. VAT TEMP BEFORE COOK STARTS 	5. Press the up arrow to scroll up; the back button to return to menu or the home button to exit.

4.14.7 Software Version

The software version function provides the software versions of the controller and circuit boards in the fryer system; the values of the temperature probe, the AIF RTD probe and the ATO RTD probe.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the down arrow button.
	3. Press Software Version button.
1. UIB SOFTWARE VERSION 2. SIB SOFTWARE VERSION 3. VIB SOFTWARE VERSION 4. FIB SOFTWARE VERSION 	4. Press the down arrow to scroll to additional software versions, probe temperatures and information. NOTE: Split vats will have an SIB2 and left and right vat AIF, and ATO temperatures.
5. OQS SOFTWARE VERSION 6. ACTUAL VAT TEMP 7. AIF RTD TEMP 8. ATO RTD TEMP 9. BOARD ID 	5. Press the down arrow to scroll to additional software versions and information.
10. GATEWAY SOFTWARE VERSION 11. GATEWAY IP ADDRESS 12. GATEWAY LINK QUALITY 13. GATEWAY SIGNAL STRENGTH AND NOISE 	6. Press the up arrow to scroll up; the back button to return to menu or the home button to exit.

4.14.8 Reset Usage Statistics

The reset function resets all usage data in the usage statistics.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the down arrow button.
	3. Press Reset Usage button.
4 3 2 1	4. Enter 4321
	5. Press the √ (check) button.
ALL USAGE DATA HAS BEEN RESET	6. Press the √ (check) button.

DISPLAY	ACTION
	7. Press the up arrow to scroll up; the back button to return to menu or the home button to exit.

4.14.9 Fresh Oil Statistics

The fresh oil statistics function is used to view information on the current fresh oil.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the down arrow button.
	3. Press the Fresh Oil button.
1. NUMBER OF COOKS SINCE LAST DISPOSE 2. DISPOSE COUNT COOKS SINCE LAST RESET 3. FRESH OIL COUNTER RESET DATE 4. FRESH OIL COUNTER 	4. Press the back button to return to menu or the home button to exit.

4.14.10 Fresh Oil Reset Usage Statistics

The reset function resets all fresh oil data in the fresh oil statistics.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the down arrow button.
	3. Press Fresh Oil Reset button.
4 3 2 1	4. Enter 4321 .
	5. Press the √ (check) button.
FRESH OIL DATA HAS BEEN RESET 	6. Press the √ (check) button.
	7. Press the back button to return to menu or the home button to exit.

4.14.11 Filter Reset Statistics

The reset function resets all filter statistics.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the down arrow button.
	3. Press Filter Reset button.
4 3 2 1	4. Enter 4321 .
	5. Press the √ (check) button.
FILTER RESET HAS BEEN DONE 	6. Press the √ (check) button.
	7. Press the back button to return to menu or the home button to exit.

4.14.12 TPM (Total Polar Material) Statistics

The TPM statistics provides data from the OQS (Oil Quality Sensor). The same data can be accessed by pressing the TPM button on the front of the controller when the TPM button is solid.

DISPLAY	ACTION
	1. Press the Information button.
	2. Press the down arrow.
	3. Press the TPM Statistics button. The TPM values for the previous valid thirty (30) days are listed.
	4. Press the up arrow to scroll up; the back button to return to menu or the home button to exit.

BIELA14-T SERIES GEN III LOV™ ELECTRIC FRYER

CHAPTER 5: FILTRATION MENU INSTRUCTIONS

5.1 Introduction

The FootPrint Pro filtration system allows the oil in one frypot to be safely and efficiently filtered while the other frypots in a battery remain in operation.

Section 5.2 covers preparation of the filter system for use. Operation of the system is covered in Section 5.3.

⚠ WARNING

The on-site supervisor is responsible for ensuring that operators are made aware of the inherent hazards of operating a hot oil filtering system, particularly the aspects of oil filtration, draining and cleaning procedures.

⚠ WARNING

The filter pad or paper **MUST** be replaced daily.

5.2 Preparing the Filter for Use

1. Pull the filter pan out from the cabinet slightly and wait until the dripping stops before completely removing the pan (shown below). Remove the crumb tray, hold-down ring, filter pad (or paper), and filter screen (See Figure 1). Clean all metal parts with a solution of All Purpose Concentrate and hot water then dry thoroughly.

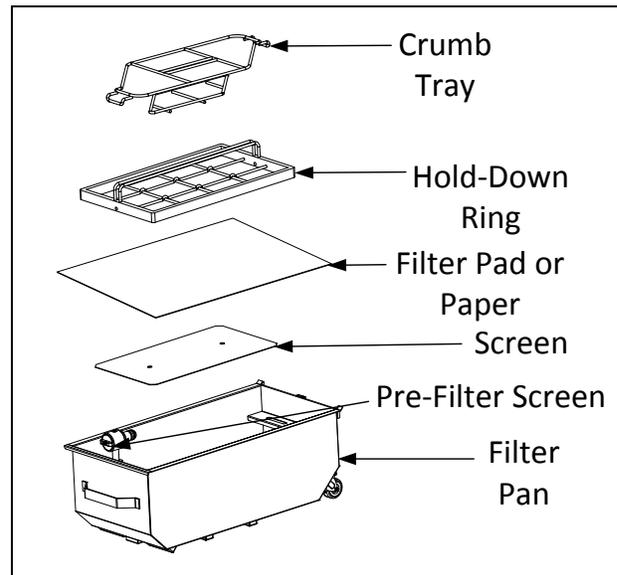
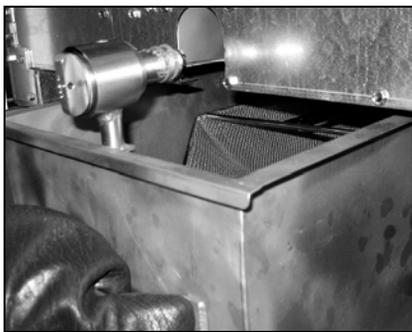


Figure 1

2. Inspect the filter pan connection fitting to ensure that both O-rings are in good condition (See Figure 2). Ensure the pre-filter screen is installed, clean and tight.

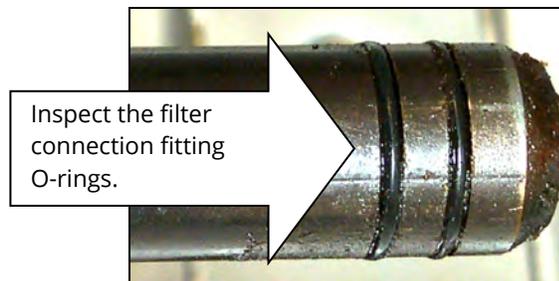


Figure 2

3. Then in reverse order, place the metal filter screen in the center of the bottom of the pan, then lay a filter pad over the screen, ensuring that the **rough** side of the pad is up. Make sure that the pad is in between the embossed ridges of the filter pan. Then position the hold down ring on top of the pad. If using filter paper, lay a sheet of filter paper over the top of the pan overlapping on all sides. Position the hold down ring over the filter paper and lower the ring into the pan, allowing the paper to fold up and around the ring as it is pushed to the bottom of the pan. Then sprinkle 1 packet (8-ounces) of filter powder over the filter paper.

4. Reinstall the crumb tray at the front of the pan. (See Figure 1)

DO NOT USE FILTER POWDER WITH THE PAD!

5. Push the filter pan back into the fryer, positioning it under the fryer. Ensure “P” is not displayed in the top right corner of any controller. The filtration system is now ready for use.

 **DANGER**

Do not drain more than one frypot at a time into the built-in filtration unit to avoid overflow and spillage of hot oil that may cause severe burns, slipping and falling.

 **DANGER**

The crumb tray in fryers equipped with a filter system must be emptied into a fireproof container at the end of frying operations each day. Some food particles can spontaneously combust if left soaking in certain shortening material.

 **WARNING**

Do not bang fry baskets or other utensils on the fryer’s joiner strip. The strip is present to seal the joint between the fry vessels. Banging fry baskets on the strip to dislodge shortening will distort the strip, adversely affecting its fit. It is designed for a tight fit and should only be removed for cleaning.

5.3 Filtration Menu

The filtration menu selections are used for filtering, draining, filling, disposing and cleaning the vats.

The filtration menu is listed below:

- Auto Filtration page 5-2
- Auto Demand Filtration page 5-3
- Maintenance Filter page 5-5
- Maintenance Filter with OQS (OQS only) page D-1
- OQS Filter (OQS only) page D-4
- Dispose Oil (Non-Bulk Systems) page 5-6
- Dispose Oil (Bulk Systems) page 5-8
- Drain Oil page 5-9
- Fill Vat from Drain Pan page 5-10
- Fill Vat from Bulk (Bulk Only) page 5-11
- Oil Pan to Waste (Bulk Only) page 5-11
- Deep Clean (Non-Bulk Systems) page 5-12
- Deep Clean (Bulk Systems) page 5-15

5.3.1 Auto Filtration

Auto Filtration is a feature that, after a number of preset cook cycles or time, will automatically prompt to filter the frypots. This function can also be performed on demand as well and is covered in the next section. **Note:** Simultaneous filtering of multiple vats does not occur. If CLOSE DISPOSE VALVE is displayed, close the dispose valve.

DISPLAY	ACTION
FILTRATION REQUIRED - FILTER NOW?	<ol style="list-style-type: none"> 1. Press the √ (check) button to start filtration. If the X button is selected, filtering is cancelled, and the fryer resumes normal operation. The filter button will turn yellow until the fryer is filtered. The controller will prompt again soon to filter the oil. This sequence repeats until a filter is completed.
OIL LEVEL TOO LOW	<ol style="list-style-type: none"> 2. Displayed if the oil level is too low. Press the √ (check) button to acknowledge issue and return to idle cook mode. Check to see if the JIB is low on oil. If JIB is not low and this continues to occur, contact your FAS.

DISPLAY	ACTION
SKIM DEBRIS FROM VAT - PRESS CONFIRM WHEN COMPLETE	3. Skim the crumbs from the oil with a front to back motion, removing as many crumbs as possible from each vat. This is critical to optimizing usable oil life and quality in the oil. Press the ✓ (check) button when complete.
INSERT PAN	4. Push the filter pan fully into place. Displayed if the filter pan is not fully engaged.
DRAINING IN PROGRESS	5. No action required.
WASHING IN PROGRESS	6. No action required.
FILLING IN PROGRESS	7. No action required.
PREHEAT	8. No action required. Displayed until the fryer reaches setpoint.
START	9. Fryer is ready for use. Displayed once fryer reaches setpoint.

The complete filtering process takes roughly four minutes.

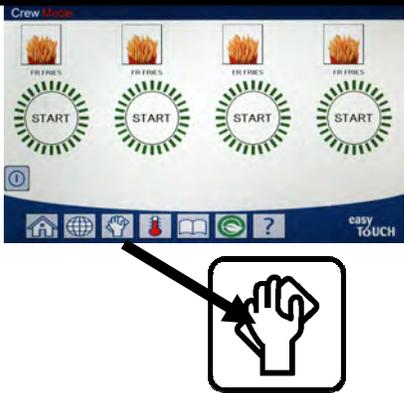
If during filtration the oil isn't completely returned the system will proceed to an incomplete filtration function. See section 7.3.1.

NOTE: If during filtration the filter pan is removed, the filtration process stops and resumes once pan is reseated into place.

 **DANGER**
Keep all items out of drains. Closing actuators may cause damage or injury.

5.3.2 Auto Demand Filtration

Auto demand filtration is used to manually start an auto filtration. **Note:** Simultaneous filtering of multiple vats does not occur. If CLOSE DISPOSE VALVE is displayed, close the dispose valve.

DISPLAY	ACTION
	1. The fryer MUST be at setpoint temperature. Press the filtration menu button.
	2. Select LEFT VAT or RIGHT VAT for split vats.
	3. Select AUTO FILTRATION.

AUTO FILTRATION?	4. Press the √ (check) button to start filtration. If the X button is selected, filtering is cancelled, and the fryer resumes normal operation.
OIL LEVEL TOO LOW	5. Displayed if the oil level is too low. Press the √ (check) button to acknowledge issue and return to idle cook mode. Check to see if the JIB is low on oil. If JIB is not low and this continues to occur, contact your FAS.
SKIM DEBRIS FROM VAT - PRESS CONFIRM WHEN COMPLETE	6. Skim the crumbs from the oil with a front to back motion, removing as many crumbs as possible from each vat. This is critical to optimizing usable oil life and quality of the oil. Press the √ (check) button when complete.
INSERT PAN	7. Push the filter pan fully into place. Displayed if the filter pan is not fully engaged.
DRAINING IN PROGRESS	8. No action required as oil drains into filter pan.
WASHING IN PROGRESS	9. No action required as debris is flushed from the vat.
FILLING IN PROGRESS	10. No action required as the vat refills.
PREHEAT	11. No action required as the fryer heats to setpoint.
START	12. Fryer is ready for use. Displayed once fryer reaches setpoint.

The complete filtering process takes roughly four minutes.

NOTE: If during filtration the filter pan is removed, the filtration process stops and resumes once pan is reseated into place.

⚠ DANGER

Keep all items out of drains. Closing actuators may cause damage or injury.

Should the auto filtration procedure fail an error message is generated. Follow the instructions on the controller to clear the error.

When FILTER BUSY is displayed the FIB board is waiting on another vat to be filtered or waiting on another issue to clear. Press the √ (check) button and wait 15 minutes to see if problem is corrected. If not, call your local FAS.

⚠ DANGER

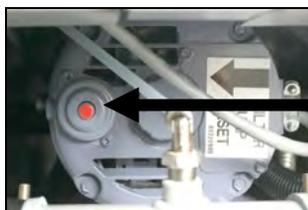
Do not drain more than one frypot at a time into the built-in filtration unit to avoid overflow and spillage of hot oil that may cause severe burns, slipping and falling.

⚠ WARNING

The filter motor is equipped with a manual reset switch in case the filter motor overheats or an electrical fault occurs. If this switch trips, turn off power to the filter system and allow the pump motor to cool 20 minutes before attempting to reset the switch (see photo on the following page).

⚠ WARNING

Use caution and wear appropriate safety equipment when resetting the filter motor reset switch. Resetting the switch must be accomplished with care to avoid the possibility of a serious burn from careless maneuvering around the drain tube and frypot.



Filter Motor Reset Switch

5.3.3 Maintenance or End of Day Filter

Ensure that the filter pad or paper is replaced daily to keep the system operating correctly. For proper operation in high volume or 24-hour stores, the filter pad or paper must be changed twice a day.

If CLOSE DISPOSE VALVE is displayed, close the dispose valve. Press the X button to exit.

NOTICE
The filter pad or paper must be replaced daily.

⚠ WARNING
Do not drain more than one frypot at a time into the built-in filtration unit to avoid overflow and spillage of hot oil that may cause severe burns, slipping and falling.

DISPLAY	ACTION
	<ol style="list-style-type: none"> The fryer MUST be at setpoint temperature. Press the filtration menu button.
	<ol style="list-style-type: none"> Select LEFT VAT or RIGHT VAT for split vats.
	<ol style="list-style-type: none"> Select MAINTENANCE FILTER.
MAINTENANCE FILTRATION?	<ol style="list-style-type: none"> Press the ✓ (check) button to start filtration. If the X button is selected, filtering is cancelled, and the fryer resumes normal operation.
WEAR PROTECTIVE GLOVES – PRESS CONFIRM WHEN COMPLETE	<ol style="list-style-type: none"> Press the ✓ (check) button once all personal protection equipment including heat resistant gloves are in place.
ENSURE OIL PAN AND COVER ARE IN PLACE	<ol style="list-style-type: none"> Press the ✓ (check) button if the oil pan and cover are in place.
DRAINING IN PROGRESS	<ol style="list-style-type: none"> No action required as oil drains into filter pan.
SCRUB INSIDE VAT AND BETWEEN HEATERS – PRESS CONFIRM WHEN COMPLETE	<ol style="list-style-type: none"> Scrub the vat. If electric clean in between the elements. Press the ✓ (check) button when complete. <div style="border: 1px solid black; padding: 5px; margin-top: 10px; text-align: center;"> <p>⚠ DANGER Keep all items out of drains. Closing actuators may cause damage or injury.</p> </div>
CLEAN SENSORS – PRESS CONFIRM WHEN COMPLETE	<ol style="list-style-type: none"> (Gas Only) Clean the oil level sensor with a no scratch pad (see section 6.6.2 on page 6-4). (All Fryers) Clean around AIF and ATO sensors with a screwdriver or similar object to remove any sediment from around the sensors (see section 6.2.4 on page 6-1) and press the ✓ (check) button when complete.
WASH VAT?	<ol style="list-style-type: none"> Press the ✓ (check) button.
WASHING IN PROGRESS	<ol style="list-style-type: none"> No action required while the return valve opens, and the vat is flushed with oil from the filter pan.

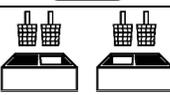
DISPLAY	ACTION
WASH AGAIN?	12. The filter pump shuts off. If the vat is clean of debris, press the X button to continue. If crumbs are still present, press the √ (check) button and the filter pump runs again. This cycle repeats until the X button is pressed.
RINSING IN PROGRESS	13. No action required while the drain valve closes, and the filter pump refills the vat. The drain valve opens and rinses the vat.
RINSE AGAIN?	14. If the vat is clean of debris, press the X button to continue. If an additional rinse is desired, press the √ (check) button and the rinse repeats until the X button is pressed.
POLISH?	15. Press the √ (check) button to continue.
POLISH IN PROGRESS	16. No action required while the drain and return valves are open and oil is pumped through the frypot for five minutes.
FILL VAT?	17. Press the √ (check) button to continue.
FILLING IN PROGRESS	18. No action required while the vat is refilled.
IS VAT FULL?	19. Press the X button to run the pump again if the oil level is below the top oil level full line. * Press the √ (check) button once the oil level is at the top oil level full line. If the vat oil level is not completely filled, check the filter pan to see if most of the oil has returned. The pan may have a small amount of oil. Press the √ (check) button once no oil remains in the filter pan.
	20. The controller switches off.

***NOTE: After a maintenance filtration it is normal to leave some oil in the pan and the level of oil may not return to the level prior to starting maintenance filtration. Answering YES after two attempts at refilling the vat enables auto top off to compensate for any loss of oil during filtration.**

5.3.4 Dispose for Non-Bulk Oil Systems

This option is used to dispose of old oil into either a PMSDU or a **METAL** container.

When cooking oil is exhausted, dispose the oil into an appropriate container for transport to the waste oil container. Frymaster recommends a McDonald's Shortening Disposal Unit (PMSDU). Refer to the documentation furnished with your disposal unit for specific operating instructions. **NOTE:** If using an MSDU built before January 2004 the unit will not fit under the drain. If a shortening disposal unit is not available, allow the oil to cool to 100°F (38°C), then drain the oil into a **METAL** container with a capacity of FOUR gallons (15 liters) or larger to prevent oil from spilling.

DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button
	3. Select LEFT VAT or RIGHT VAT for split vats.

DISPLAY	ACTION
	4. Select DISPOSE OIL.
DISPOSE OIL?	5. Press the ✓ (check) button to continue. If the X button is selected, the user returns to the filtration menu. <div style="border: 1px solid black; padding: 5px; text-align: center;">⚠ DANGER Allow oil to cool to 100°F (38°C) before draining into an appropriate METAL container for disposal.</div>
INSERT DISPOSAL UNIT	6. Remove the filter pan and insert the disposal unit. <div style="border: 1px solid black; padding: 5px; text-align: center;">⚠ DANGER When draining oil into a disposal unit, do not fill above the maximum fill line located on the container.</div>
IS DISPOSE UNIT IN PLACE?	7. Ensure the PMSDU or a METAL container with a capacity of FOUR gallons (15 liters) or larger is in place. Press the ✓ (check) button to continue. <div style="border: 1px solid black; padding: 5px; text-align: center;">⚠ DANGER When draining oil into an appropriate METAL container, make sure the container will hold at least FOUR gallons (15 liters) or more, otherwise hot liquid could overflow and cause injury.</div>
DISPOSING	8. No action is required while the vat disposes the oil.
IS VAT EMPTY?	9. Once the vat is empty, press the ✓ (check) button to continue.
CLEAN VAT COMPLETE?	10. Clean the vat with a scrub brush and when complete press the ✓ (check) button to continue.
MANUALLY FILL VAT	11. Carefully pour oil into the vat until it reaches the low-level fill line in the fryer. Press the ✓ (check) button once the vat is full.
	12. The controller switches off.

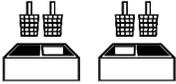
5.3.5 Dispose for Bulk Oil Systems

This option is used to dispose of old oil into a bulk waste oil system such as RTI. Bulk oil systems use a pump to move exhausted oil from the fryer to a holding tank. Additional plumbing is used to connect the bulk oil systems to the fryers.

⚠ WARNING

Ensure a filter pad is in place prior to draining or disposing of oil. Failure to insert a filter pad may result in clogged lines and/or pump.

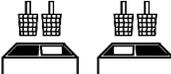
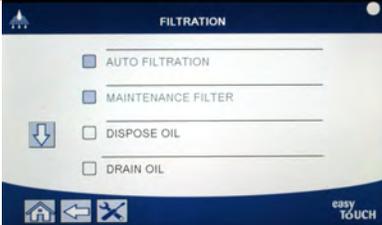
DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button

DISPLAY	ACTION
	<p>3. Select LEFT VAT or RIGHT VAT for split vats.</p>
	<p>4. Select DISPOSE OIL.</p>
<p>DISPOSE OIL?</p>	<p>5. Press the ✓ (check) button to continue. If the X button is selected, the user returns to the filtration menu.</p>
<p>BULK TANK FULL?</p>	<p>6. This message is only displayed if the bulk tank is full. Press the ✓ (check) button to acknowledge and call the bulk oil waste provider. The display returns to OFF.</p>
<p>DRAINING IN PROGRESS</p>	<p>7. No action required as oil drains into filter pan.</p>
<p>VAT EMPTY?</p>	<p>8. Once the vat is empty, press the ✓ (check) button to continue.</p>
<p>CLEAN VAT COMPLETE?</p>	<p>9. Clean the vat with a scrub brush and when complete press the ✓ (check) button to continue.</p>
<p>OPEN DISPOSE VALVE</p> 	<p>10. Open the left cabinet door and unlock the valve if necessary. Pull the dispose valve completely forward to start disposal.</p>
<p>DISPOSING</p>	<p>11. No action is required while the pump transfers the waste oil from the pan to the bulk oil waste tanks for four (4) minutes.</p>
<p>REMOVE PAN</p>	<p>12. Carefully pull the filter pan from the fryer.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ DANGER Open the filter pan slowly to avoid splashing of hot oil that may cause severe burns, slipping and falling.</p> </div>
<p>IS PAN EMPTY?</p>	<p>13. If the filter pan is empty press the ✓ (check) button. If the pan is not empty, press the X button and return to step 11 after inserting the filter pan.</p>
<p>INSERT PAN</p>	<p>14. Insert the filter pan.</p>
<p>CLOSE DISPOSE VALVE</p> 	<p>15. Close the dispose valve by pushing the valve handle toward the rear of the fryer until it stops. Relock the valve if required by your manager.</p>
<p>FILL VAT FROM BULK?</p>	<p>16. The vat is ready to be refilled with oil. Press the ✓ (check) button to continue otherwise press the X button to exit to step 20.</p>
<p>START FILLING? PRESS AND HOLD</p>	<p>17. Press and hold the button to fill the vat. The bulk oil refill pump uses a momentary switch. It only pumps as long as the switch is depressed.</p>
<p>RELEASE BUTTON WHEN FULL</p>	<p>18. Release the button when the vat is filled to the lower fill line.</p>

DISPLAY	ACTION
CONTINUE FILLING?	19. Press the √ (check) button to return to step 17 and continue filling. Otherwise press the X button once the vat is full to exit and return to OFF.
	20. The controller switches off.

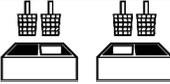
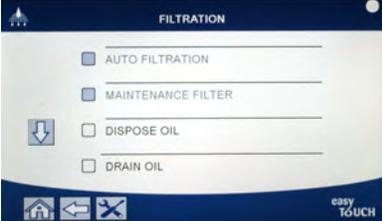
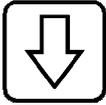
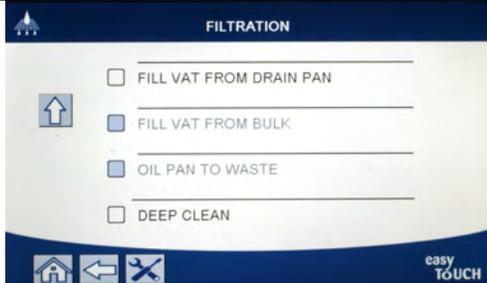
5.3.6 Drain Oil to Pan

The drain to pan function drains the oil from the vat to the filter pan.

DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button
	3. Select LEFT VAT or RIGHT VAT for split vats.
	4. Select DRAIN OIL.
DRAIN OIL TO PAN?	5. Press the √ (check) button to continue. If the X button is selected, the controller goes to OFF. If no pan is detected, the controller displays ENSURE OIL PAN AND COVER ARE IN PLACE until the pan is detected.
DRAINING IN PROGRESS	6. No action is required while the vat drains the oil into the filter pan.
IS VAT EMPTY?	7. Once the vat is empty, press the √ (check) button to continue.
FILL VAT FROM DRAIN PAN?	8. Press the √ (check) button to refill the vat, otherwise skip to step 10.
FILLING	9. No action is required while the vat is filling.
IS VAT FULL?	10. Press the X button to run the pump again if the oil level is below the top oil level full line. Press the √ (check) button once the vat is full and skip to step 15 to return to OFF.
REMOVE PAN	11. Carefully pull the filter pan from the fryer. <div style="border: 1px solid black; padding: 5px; text-align: center;">⚠ DANGER Open the filter pan slowly to avoid splashing of hot oil that may cause severe burns, slipping and falling.</div>
IS PAN EMPTY?	12. NOTE: A small quantity of oil may remain in the pan after refilling. If the filter pan is empty press the √ (check) button and skip to step 12. If the pan is not empty, press the X button and return to FILL VAT FROM DRAIN PAN? in step 7. If the pan is not empty and the fryer is using a bulk oil system, press the X button and continue to step 13.
INSERT PAN	13. Insert the filter pan and skip to step 14 to return to OFF.
PAN TO WASTE?	14. Press the √ (check) button to dispose of the oil to the bulk oil waste tanks. Skip to section 5.3.10 OIL PAN TO WASTE step 6.
	15. The controller switches off.

5.3.7 Fill Vat from Drain (Filter) Pan

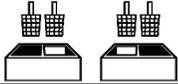
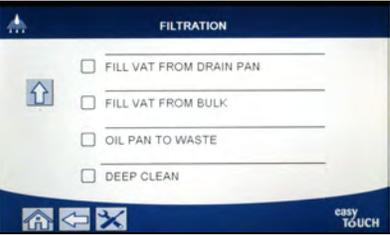
The drain to pan function drains the oil from the vat to the filter pan.

DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button
	3. Select LEFT VAT or RIGHT VAT for split vats.
 	4. Press the down arrow.
	5. Select FILL VAT FROM DRAIN PAN.
FILL VAT FROM DRAIN PAN?	6. Press the ✓ (check) button to continue. If the X button is selected, the controller goes to OFF. If no pan is detected, the controller displays INSERT PAN until the pan is detected.
FILLING	7. No action is required while the vat is filling.
IS VAT FULL?	8. Press the X button to run the pump again if the oil level is below the top oil level full line. Press the ✓ (check) button once the vat is full and to return to OFF.
	9. The controller switches off.

5.3.8 Fill Vat from Bulk

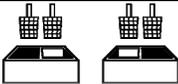
The drain to pan function drains the oil from the vat to the filter pan.

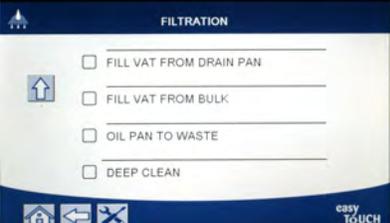
DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button

DISPLAY	ACTION
	3. Select LEFT VAT or RIGHT VAT for split vats.
	4. Press the down arrow.
	5. Select FILL VAT FROM BULK.
FILL VAT FROM BULK?	6. Press the ✓ (check) button to continue. If the X button is selected, the controller goes to OFF.
START FILLING? PRESS AND HOLD	7. Press and hold the button to fill the vat. The bulk oil refill pump uses a momentary switch. It only pumps as long as the switch is depressed.
RELEASE BUTTON WHEN FULL	8. Release the button when the vat is filled to the lower fill line.
CONTINUE FILLING?	9. Press the ✓ (check) button to continue filling. Otherwise press the X button once the vat is full to exit and return to OFF.
	10. The controller switches off.

5.3.9 Oil Pan to Waste

Pan to waste selection is an option that allows bulk oil systems to pump excess oil in the pan to the bulk oil waste tanks without draining the existing oil in the vat.

DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button
	3. Select LEFT VAT or RIGHT VAT for split vats.
	4. Press the down arrow.

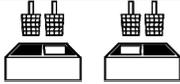
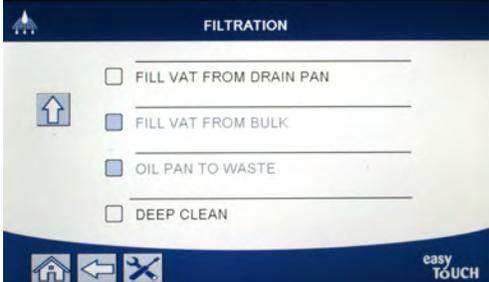
DISPLAY	ACTION
	<p>5. Select OIL PAN TO WASTE.</p>
<p>OIL PAN TO WASTE?</p>	<p>6. Press the √ (check) button to continue. If the X button is selected, the user returns to the filtration menu. If no pan is detected, the controller displays INSERT PAN until the pan is detected.</p>
<p>BULK TANK FULL?</p>	<p>7. Press the √ (check) button to acknowledge and call the bulk oil waste provider. The display returns to OFF.</p>
<p>OPEN DISPOSE VALVE</p> 	<p>8. Open the left cabinet door and unlock the valve if necessary. Pull the dispose valve completely forward to start disposal.</p>
<p>DISPOSING</p>	<p>9. No action is required while the pump transfers the waste oil from the pan to the bulk oil waste tanks for four (4) minutes.</p>
<p>REMOVE PAN</p>	<p>10. Carefully pull the filter pan from the fryer.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ DANGER Open the filter pan slowly to avoid splashing of hot oil that may cause severe burns, slipping and falling.</p> </div>
<p>IS PAN EMPTY?</p>	<p>11. If the filter pan is empty press the √ (check) button. If the pan is not empty, press the X button and return to step 9.</p>
<p>INSERT PAN</p>	<p>12. Insert the filter pan.</p>
<p>CLOSE DISPOSE VALVE</p> 	<p>13. Close the dispose valve by pushing the valve handle toward the rear of the fryer until it stops. Relock the valve if required by your manager.</p>
	<p>14. The controller switches off.</p>

5.3.10 Deep Clean (Boil-Out) for Non-Bulk Oil Systems

The deep clean mode is used to remove carbonized oil from the frypot.

NOTE: Refer to Kay Chemical “Fryer Deep Clean Procedure” instructions to clean the LOV™ fryer.

DISPLAY	ACTION
	<p>1. The fryer MUST be OFF.</p>

DISPLAY	ACTION
	2. Press the filtration menu button
	3. Select LEFT VAT or RIGHT VAT for split vats.
	4. Press the down arrow.
	5. Select DEEP CLEAN.
DEEP CLEAN?	6. Press the √ (check) button to continue. If the X button is selected, the user returns to the filtration menu. If no pan is detected, the controller displays INSERT PAN until the pan is detected.
IS VAT OIL REMOVED?	7. Press the X button if oil is in the vat. Press the √ (check) button if the vat is empty and skip to step 12.
INSERT DISPOSAL UNIT	8. Remove the filter pan and insert the disposal unit. <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p style="text-align: center;">⚠ DANGER</p> <p>Ensure a PMSDU (McDonald's Shortening Disposal Unit) or suitable metal container is in place under the drain with a capacity of FOUR (4) gallons (15 liters) or more.</p> </div>
IS DISPOSE UNIT IN PLACE?	9. Ensure the PMSDU or a METAL container with a capacity of FOUR gallons (15 liters) or larger is in place. Press the √ (check) button to continue. <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p style="text-align: center;">⚠ DANGER</p> <p>Allow oil to cool to 100°F (38°C) before draining into an appropriate METAL container for disposal.</p> </div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p style="text-align: center;">⚠ DANGER</p> <p>When draining oil into a disposal unit, do not fill above the maximum fill line located on the container.</p> </div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p style="text-align: center;">⚠ DANGER</p> <p>When draining oil into an appropriate PMSDU or METAL container, make sure the container will hold at least FOUR gallons (15 liters) or more. Otherwise oil could overflow and can cause injury.</p> </div>

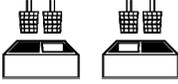
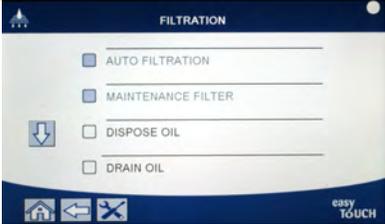
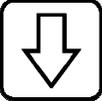
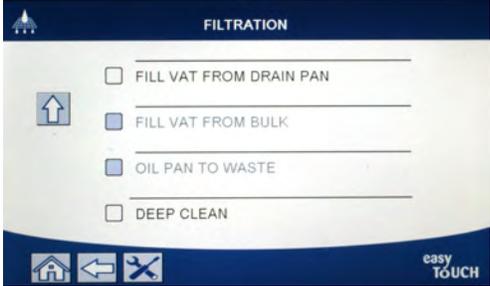
DISPLAY	ACTION
DRAINING IN PROGRESS	10. No action is required while the vat drains the oil into the disposal container.
IS VAT EMPTY?	11. Once the vat is empty, press the √ (check) button to continue.
SOLUTION ADDED?	12. Fill the vat to be cleaned with water and cleaning solution mix. Press the √ (check) button to start the cleaning procedure. Refer to the Deep Clean maintenance requirement card and Kay Chemical provided instructions "Fryer Deep Clean Procedure" for McDonald's deep clean (boil-out) procedure.
DEEP CLEANING	13. Scrub the vat and then let the solution soak while the vat heats to 195° F (91° C) for one hour.
CLEAN DONE	14. After one hour, the heater shuts off. Press the √ (check) button to silence the alarm.
IS SOLUTION REMOVED?	<p>15. Remove the filter pan and remove crumb basket, hold-down ring, filter pad and screen. Replace empty filter pan in fryer. Refer to Kay Chemical provided instructions "Fryer Deep Clean Procedure" for instructions on how to remove the cleaning solution.</p> <p>Press the √ (check) button once the cleaning solution is removed.</p> <div data-bbox="721 768 1495 879" style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ DANGER Allow deep-clean (boil-out) solution to cool to 100°F (38°C) before disposal, otherwise hot liquid can cause injury.</p> </div>
SCRUB VAT COMPLETE?	16. Press the √ (check) button once the vat is scrubbed.
DRAINING IN PROGRESS	17. No action is required while the vat drains the small amount of residual solution left in the vat.
RINSE COMPLETE?	18. Rinse excess solution from vat. Press the √ (check) button when the vat is completely rinsed.
REMOVE PAN	19. Remove the filter pan and dump the contents of the filter pan. Rinse the pan of any residual solution.
VAT AND PAN DRY?	<p>20. Ensure the vat and filter pan are completely dry.</p> <div data-bbox="721 1169 1495 1341" style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ DANGER Ensure that the frypot and filter pan are completely dry and free of water before filling with oil. Failure to do so will cause splattering of hot liquid when the oil is heated to cooking temperature.</p> </div>
INSERT PAN	21. Reinstall screen, filter pad, hold down ring and crumb basket removed in step 15. Insert the filter pan.
MANUALLY FILL VAT	22. Carefully pour oil into the vat until it reaches the low-level fill line in the fryer. Press the √ (check) button once the vat is full.
	23. The controller switches off.

5.3.11 Deep Clean (Boil-Out) for Bulk Oil Systems

The deep clean mode is used to remove carbonized oil from the frypot.

⚠ WARNING
Ensure a filter pad is in place prior to draining or disposing of oil. Failure to insert a filter pad may result in clogged lines and/or pumps.

NOTE: Refer to Kay Chemical "Fryer Deep Clean Procedure" instructions to clean the LOV™ fryer.

DISPLAY	ACTION
	1. The fryer MUST be OFF.
	2. Press the filtration menu button
	3. Select LEFT VAT or RIGHT VAT for split vats.
 	4. Press the down arrow.
	5. Select DEEP CLEAN.
DEEP CLEAN?	6. Press the ✓ (check) button to continue. If the X button is selected, the user returns to the filtration menu. If no pan is detected, the controller displays INSERT PAN until the pan is detected.
BULK TANK FULL?	7. This message is only displayed if the bulk tank is full. Press the ✓ (check) button to acknowledge and call the bulk oil waste provider. The display returns to OFF.
IS VAT OIL REMOVED?	8. Press the X button if oil is in the vat. Press the ✓ (check) button if the vat is empty and skip to step 17.
DRAINING IN PROGRESS	9. No action required as oil drains into filter pan.
VAT EMPTY?	10. Once the vat is empty, press the ✓ (check) button to continue.

DISPLAY	ACTION
<p>OPEN DISPOSE VALVE</p> 	<p>11. Open the left cabinet door and unlock the valve if necessary. Pull the dispose valve completely forward to start disposal.</p>
<p>DISPOSING</p>	<p>12. No action is required while the pump transfers the waste oil from the pan to the bulk oil waste tanks for four (4) minutes.</p>
<p>REMOVE PAN</p>	<p>13. Carefully pull the filter pan from the fryer.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ DANGER Open the filter pan slowly to avoid splashing of hot oil that may cause severe burns, slipping and falling.</p> </div>
<p>IS PAN EMPTY?</p>	<p>14. If the filter pan is empty press the √ (check) button. If the pan is not empty, press the X button and return to step 9.</p>
<p>INSERT PAN</p>	<p>15. Insert the filter pan.</p>
<p>CLOSE DISPOSE VALVE</p> 	<p>16. Close the dispose valve by pushing the valve handle toward the rear of the fryer until it stops. Relock the valve if required by your manager.</p>
<p>SOLUTION ADDED?</p>	<p>17. Fill the vat to be cleaned with water and cleaning solution mix. Press the √ (check) button to start the cleaning procedure. Refer to the Deep Clean maintenance requirement card and Kay Chemical provided instructions "Fryer Deep Clean Procedure" for McDonald's deep clean (boil-out) procedure.</p>
<p>DEEP CLEANING</p>	<p>18. Scrub the vat and then let the solution soak while the vat heats to 195° F (91° C) for one hour.</p>
<p>CLEAN DONE</p>	<p>19. After one hour, the heater shuts off. Press the √ (check) button to silence the alarm.</p>
<p>IS SOLUTION REMOVED?</p>	<p>20. Remove the filter pan and remove crumb basket, hold-down ring, filter pad and screen. Replace empty filter pan in fryer. Refer to Kay Chemical provided instructions "Fryer Deep Clean Procedure" for instructions on how to remove the cleaning solution. Press the √ (check) button once the cleaning solution is removed.</p> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>⚠ DANGER Allow deep-clean (boil-out) solution to cool to 100°F (38°C) before disposal, otherwise hot liquid can cause injury.</p> </div>
<p>SCRUB VAT COMPLETE?</p>	<p>21. Press the √ (check) button once the vat is scrubbed.</p>
<p>DRAINING IN PROGRESS</p>	<p>22. No action is required while the vat drains the small amount of residual solution left in the vat.</p>
<p>RINSE COMPLETE?</p>	<p>23. Rinse excess solution from vat. Press the √ (check) button when the vat is completely rinsed.</p>
<p>REMOVE PAN</p>	<p>24. Remove the filter pan and dump the contents of the filter pan. Rinse the pan of any residual solution.</p>

DISPLAY	ACTION
VAT AND PAN DRY?	25. Ensure the vat and filter pan are completely dry. <div style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p style="text-align: center;">⚠ DANGER</p> <p>Ensure that the frypot and filter pan are completely dry and free of water before filling with oil. Failure to do so will cause splattering of hot liquid when the oil is heated to cooking temperature.</p> </div>
INSERT PAN	26. Reinstall screen, filter pad, hold down ring and crumb basket removed in step 15. Insert the filter pan.
FILL VAT FROM BULK?	27. Press the √ (check) button to continue. If the X button is selected, the user returns to the filtration menu.
START FILLING? PRESS AND HOLD	28. Press and hold the button to fill the vat. The bulk oil refill pump uses a momentary switch. It only pumps as long as the switch is depressed.
RELEASE BUTTON WHEN FULL	29. Release the button when the vat is filled to the lower fill line.
CONTINUE FILLING?	30. Press the √ (check) button to continue filling. Otherwise press the X button once the vat is full to exit and return to OFF.
	31. The controller switches off.

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CHAPTER 6: PREVENTATIVE MAINTENANCE

6.1 Fryer Preventive Maintenance Checks and Service

 **DANGER**

The crumb tray in fryers equipped with a filter system must be emptied into a fireproof container at the end of frying operations each day. Some food particles can spontaneously combust if left soaking in certain shortening material.

 **DANGER**

Never attempt to clean the fryer during the frying process or when the frypot is filled with hot oil. If water comes in contact with oil heated to frying temperature, it will cause spattering of the oil, which can result in severe burns to nearby personnel.

 **WARNING**

Use McDonald's All-Purpose Concentrate. Read the directions for use and precautionary statements before use. Particular attention must be paid to the concentration of cleaner and the length of time the cleaner remains on the food contact surfaces.

6.2 DAILY CHECKS AND SERVICE

6.2.1 Inspect Fryer and Accessories for Damage

Look for loose or frayed wires and cords, leaks, foreign material in frypot or inside cabinet, and any other indications that the fryer and accessories are not ready and safe for operation.

6.2.2 Clean Inside and Outside of the Fryer Cabinet - Daily

Clean inside the fryer cabinet with a dry, clean cloth. Wipe all accessible metal surfaces and components to remove accumulated oil and dust.

Clean the outside of the fryer cabinet with a clean, damp cloth soaked with McDonald's All-Purpose Concentrate. Wipe with a clean, damp cloth.

6.2.3 Clean the Built-In Filtration System - Daily

 **WARNING**

Never operate the filter system without oil in the system.

 **WARNING**

Never use the filter pan to transport old oil to the disposal area.

 **WARNING**

Never drain water into the filter pan. Water will damage the filter pump.

There are no periodic preventive maintenance checks and services required for your FootPrint Pro Filtration System other than daily cleaning of the filter pan with a solution of hot water and McDonald's All-Purpose Concentrate.

If you notice that the systems is pumping slowly or not at all, verify that the filter pan screen is on the bottom of the filter pan, with the pad on top of the screen. Verify that the two O-ring(s) on the fitting at the right front of the filter pan are present and in good condition.

6.2.4 Clean around AIF and ATO sensors

1. Clean the sediment from around the AIF and ATO sensors during maintenance filtration when the oil is drained from the frypot.
2. Use a screwdriver or other similar object which allows access around the probe (see photo right). Use caution to ensure that the probe is not damaged.
3. Return the oil once the maintenance filtration is complete.



6.3 WEEKLY CHECKS AND SERVICE

6.3.1 Clean Behind Fryers

Clean behind fryers in accordance with the procedure detailed in maintenance requirement card.

WARNING

To ensure the safe and efficient operation of the fryer and hood, the electrical plug for the 120-volt line, which powers the hood, must be fully engaged and locked in its pin and sleeve socket.

6.3.2 Clean Filter Pan, Detachable Parts and Accessories

Wipe all detachable parts and accessories with a clean, dry cloth. Use a clean cloth saturated with a solution of McDonald's All-Purpose Concentrate to remove accumulated carbonized oil on detachable parts and accessories. Rinse the parts and accessories thoroughly with clean water and wipe dry before reinstalling. **DO NOT** use steel wool or abrasive pads to clean these parts. The scratches that result from such scrubbing make subsequent cleanings more difficult.

6.4 BI-WEEKLY CHECKS AND SERVICE

6.4.1 Check M4000 Controller Set Point Accuracy

1. Insert a good-grade thermometer or pyrometer probe into the oil, with the end touching the fryer temperature-sensing probe.
2. When the controller displays "START" (indicating that the frypot contents are within the cooking range), press



the button once to display the temperature and setpoint of the oil as sensed by the temperature probe.

3. Note the temperature on the thermometer or pyrometer. Actual temperature and pyrometer readings should be within $\pm 5^{\circ}\text{F}$ (3°C) of each other after allowing the heat to cycle on and off three (3) times. If the temperature is still out of tolerance, contact a Factory Authorized Servicer for assistance.

6.5 QUARTERLY CHECKS AND SERVICE

6.5.1 Clean the Frypot and Heating Elements

DANGER

Never operate the appliance with an empty frypot. The frypot must be filled to the fill line with water or cooking oil before energizing the elements. Failure to do so will result in irreparable damage to the elements and may cause a fire.

6.5.2 Replace the O-rings

Refer to McDonald's MRC cards for specific details on replacing the O-rings on the filter connection.

6.5.3 Deep Clean (Boiling Out) the Frypot

After the fryer has been in use for a period of time, a hard film of caramelized cooking oil will form on the inside of the frypot. This film should be periodically removed by following the deep-clean (boil-out) procedure contained in Kay Chemical "Fryer Deep Clean Procedure" instructions. Refer to pages 5-15 through 5-20 for specific details on setting up the controller for deep clean (boil-out) operation.

⚠ DANGER
Allow oil to cool to 100°F (38°C) or lower before draining to an appropriate container for disposal.

⚠ WARNING
Never leave the fryer unattended during this process. If the solution overflows, press the ON/OFF switch to the OFF position immediately.

⚠ DANGER
Ensure that the frypot is completely free of water before filling with oil. When the oil is heated to cooking temperature, water in the frypot will cause splattering.

6.5.4 Pre-filter Maintenance

The pre-filter requires regular maintenance. Every 90 days, or more frequently if the flow of oil slows, remove the cap and clean the attached screen.

1. Wearing protective gloves use the supplied wrench to remove the cap from the pre-filter (**Figure 1**).
2. Use a small brush to clear debris from the attached screen (**Figure 2**).
3. Clean under a water tap and thoroughly dry.
4. Return the cap to the pre-filter housing and tighten.



Figure 1



Figure 2

⚠ WARNING
DO NOT remove the pre-filter cap when a filter cycle is under way. **DO NOT** operate the filter system with the cap removed. Wear protective gloves when handling the cap. The metal and the exposed oil are hot.

6.6 Annual/Periodic System Inspection

This appliance should be inspected and adjusted periodically by qualified service personnel as part of a regular kitchen maintenance program.

Frymaster recommends that a Factory Authorized Servicer inspect this appliance at least annually as follows:

6.6.1 Fryer

- Inspect the cabinet inside and out, front and rear for excess oil.
- Verify that the heating element wires are in good condition and that leads have no visible fraying or insulation damage and that they are free of oil.
- Verify that heating elements are in good condition with no carbon/caramelized oil build-up. Inspect the elements for signs of extensive dry-firing.
- Verify that the tilt mechanism is working properly when lifting and lowering elements and that the element wires are not binding and/or chafing.
- Verify the heating-element amp-draw is within the allowed range as indicated on the appliance's rating plate.

- Verify that the temperature and high-limit probes are properly connected, tightened and functioning properly, and that mounting hardware and probe guards are present and properly installed.
- Verify that component box and contactor box components (i.e. computer/controller, relays, interface boards, transformers, contactors, etc.) are in good condition and free from oil and other debris.
- Verify that component box and contactor box wiring connections are tight and that wiring is in good condition.
- Verify that all safety features (i.e. contactor shields, reset switches, etc.) are present and functioning properly.
- Verify that the frypot is in good condition and free of leaks and that the frypot insulation is in serviceable condition.
- Verify that all wiring harnesses and connections are tight and in good condition.

6.6.2 Built-In Filtration System

- Inspect all oil-return and drain lines for leaks and verify that all connections are tight.
- Inspect the filter pan for leaks and cleanliness. If there is a large accumulation of crumbs in the crumb basket, advise the owner/operator that the crumb basket should be emptied into a fireproof container and cleaned daily.
- Verify that all O-rings and seals are present and in good condition. Replace O-rings and seals if worn or damaged.
- Check filtration system integrity as follows:
 - Verify that filter pan cover is present and properly installed.
 - With the filter pan empty, place each vat into fill vat from drain pan selection (see section 5.3.8 on page 5-12), one at a time. Verify proper functioning of each oil return valve by activating the filter pump using the fill vat from drain pan selection. Verify that the pump activates and that bubbles appear in the cooking oil of the associated frypot.
 - Verify that the filter pan is properly prepared for filtering, then drain a frypot of oil heated to 350°F (177°C) into the filter pan by using the drain to pan selection (see section 5.3.7 on page 5-11). Now using the fill vat from pan drain pan selection (see section 5.3.8 on page 5-12), allow all oil to return to the frypot (indicated by bubbles in the cooking oil). Press the check button when all oil is returned. The frypot should have refilled in approximately 2 minutes and 30 seconds.

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CHAPTER 7: OPERATOR TROUBLESHOOTING

7.1 Introduction

This section provides an easy reference guide to some of the common problems that may occur during the operation of this equipment. The troubleshooting guides that follow are intended to help correct, or at least accurately diagnose, problems with this equipment. Although the chapter covers the most common problems reported, you may encounter problems that are not covered. In such instances, the Frymaster Technical Services staff will make every effort to help you identify and resolve the problem.

When troubleshooting a problem, always use a process of elimination starting with the simplest solution and working through to the most complex. Never overlook the obvious – anyone can forget to plug in a cord or fail to close a valve completely. Most importantly, always try to establish a clear idea of why a problem has occurred. Part of any corrective action involves taking steps to ensure that it doesn't happen again. If a controller malfunctions because of a poor connection, check all other connections, too. If a fuse continues to blow, find out why. Always keep in mind that failure of a small component may often be indicative of potential failure or incorrect functioning of a more important component or system.

Before calling a service agent or the Frymaster HOTLINE (1-800-24-FRYER):

- **Verify that electrical cords are plugged in and that circuit breakers are on.**
- **Have your fryer's model and serial numbers ready to give to the technician assisting you.**



Hot oil will cause severe burns. Never attempt to move this appliance when filled with hot oil or to transfer hot oil from one container to another.



This equipment should be unplugged when servicing, except when electrical circuit tests are required. Use extreme care when performing such tests.

This appliance may have more than one electrical power supply connection point. Disconnect all power cords before servicing.

Inspection, testing, and repair of electrical components should be performed by an authorized service agent only.

7.2 Troubleshooting

7.2.1 Controller and Heating Problems

Problem	Probable Causes	Corrective Action
No Display on Controller.	A. No power to fryer. B. Failed controller or another component	A. Verify that the fryer is plugged in and that the circuit breaker is not tripped. B. Call your FAS for assistance.
M4000 displays IS VAT FULL? YES NO after a filtration.	A filter error has occurred due to dirty or clogged filter pad or paper, clogged pre-filter, improperly installed filter pan components, worn or missing O-rings, cold oil or filter motor thermal tripped, failed return valve or actuator, failed drain valve or actuator or clogged filter pump.	Follow instructions on the screen to clear the error. See section 5.2 for instructions to change the filter; section 6.5.4 to clean the pre-filter, or 5.3.2 to locate filter motor overload. If problem persists, call your FAS for assistance.
M4000 displays CHANGE FILTER PAD?	Filter error has occurred, filter pad/paper clogged, 25-hour filter pad/paper change prompt has occurred or change filter pad/paper was ignored on a prior prompt.	Change the filter pad/paper and ensure the filter pan has been removed from the fryer for a minimum of 30 seconds. Do NOT ignore CHANGE FILTER PAD/PAPER prompts.
Fryer does not heat.	A. Main power cord not plugged in.	A. Verify that both the main power cord and 120V is fully seated in its receptacle, locked into place and that circuit breaker is not tripped
	B. Controller or other components have failed.	B. Call your FAS for assistance.
Fryer heats until high-limit trips with heat indicator ON.	Temperature probe or controller has failed.	Call your FAS for assistance.
Fryer heats until high-limit trips without heat indicator ON.	Contact or controller has failed	Call your FAS for assistance.
M4000 displays MISCONFIGURED ENERGY TYPE	Energy type in fryer setup is incorrect.	Ensure that the fryer is configured properly for the correct energy type.
M4000 displays VAT ID CONNECTOR NOT CONNECTED	Controller locator missing or disconnected.	Ensure the 6-pin locator is connected to rear of controller and it properly grounded in control box.
Controller locks up.	Controller error.	Remove and restore power to the controller. If problem persists, call your FAS for assistance.

7.2.2 Error Messages and Display Problems

Problem	Probable Causes	Corrective Action
M4000 display s E19 HEATING FAILURE.	Failed controller, failed transformer, failed SIB board, open high-limit thermostat.	Call your FAS for assistance.
M4000 display is in wrong temperature scale (Fahrenheit or Celsius).	Incorrect display option programmed.	Toggle between F° to C° by entering Manager settings, temperature and toggling the temperature scale. Turn the controller on to check temperature. If the desired scale is not displayed, repeat.
M4000 displays HOT-HI-1.	Frypot temperature is more than 410°F (210°C) or, in CE countries, 395°F (202°C).	Shut the fryer down immediately and call your FAS for assistance.

Problem	Probable Causes	Corrective Action
M4000 displays HELP HI-2 or HIGH LIMIT FAILURE DISCONNECT POWER.	Failed high limit	Shut the fryer down immediately and call your FAS for assistance.
M4000 displays TEMPERATURE PROBE FAILURE.	Problem with the temperature measuring circuitry including the probe or damaged controller wiring harness or connector.	Shut the fryer down and call your FAS for assistance.
Heating indicator is on, but fryer is not heating.	Three phase power cord unplugged or circuit breaker is tripped.	Verify that both the main power cord and 120V is fully seated in its receptacle, locked into place and that circuit breaker is not tripped. If the problem continues call your FAS for assistance.
M4000 displays RECOVERY FAULT and alarm sounds.	Recovery time exceeded maximum time limit.	Clear error and silence the alarm by pressing the √ button. Maximum recovery time for electric is 1:40. If this error continues call your FAS for assistance.
M4000 displays NO MENU GROUP AVAILABLE FOR SELECTION	All menu groups have been deleted.	Create a new MENU group. Once a new menu is created, add recipes to the group (see section 4.10).
M4000 displays SERVICE REQUIRED followed by an error message.	An error has occurred which requires a service technician.	Press * (2 NO) to continue cooking and call your FAS for assistance. In some cases, cooking may not be available.

7.3 Troubleshooting the Auto Filtration

Problem	Probable Causes	Corrective Action
Fryer filters after each cook cycle.	Filter after setting incorrect.	Change or overwrite the filter after setting by re-entering the filter after value in Manager Settings, Filter Attributes in section 4.8.
MAINTENANCE FILTER won't start.	Temperature too low.	Ensure fryer is at setpoint before starting MAINTENANCE FILTER.
M4000 display shows FILTER BUSY.	A. Another filtration cycle or filter pad change is still in process. B. Filter interface board has not cleared checking system.	A. Wait until the previous filtration cycle ends to start another filtration cycle. Change filter pad if prompted. B. Wait 15 minutes and try again.
Filter pump won't start or pump stops during filtering.	A. Power cord is not plugged in or circuit breaker is tripped. B. Pump motor has overheated causing the thermal overload switch to trip. C. Blockage in filter pump.	A. Verify that the power cord is fully plugged in and the circuit breaker is not tripped. B. If the motor is too hot to touch for more than a few seconds, the thermal overload switch has probably tripped. Allow the motor to cool at least 45 minutes then press the Pump Reset Switch (see page 5-5). C. Call your FAS for assistance.
Drain valve or return valve stays open.	A. VIB board has failed. B. Actuator has failed.	Call your FAS for assistance.

Problem	Probable Causes	Corrective Action
<p>M4000 display shows INSERT pan.</p>	<p>A. Filter pan is not fully set into fryer. B. Missing filter pan magnet. C. Defective filter pan switch.</p>	<p>A. Pull filter pan out and fully reinsert into fryer. Ensure controller does not display P. B. Ensure the filter pan magnet is in place and replace if missing. C. If the filter pan magnet is fully against the switch and controller continues to display INSERT PAN, switch is possibly defective.</p>
<p>Auto filtration won't start.</p>	<p>A. Oil level too low. B. Oil temperature is too low. C. Filter Pan out. D. Filtration in recipe settings is set to OFF. E. Filter relay has failed.</p>	<p>A. Ensure oil level is at the top oil fill line (at the top oil level sensor). B. Ensure the oil temperature is at setpoint. C. Ensure controller does not display P. Ensure the filter pan is fully seated into fryer. Power cycle the fryer. D. Set filtration in recipes to ON. E. Call your FAS for assistance.</p>
<p>Filter Pump runs, but oil return is very slow.</p>	<p>A. Improperly installed or prepared filter pan components. B. Pre-filter screen may be clogged.</p>	<p>A. Remove the oil from the filter pan and replace the filter pad/paper, ensuring that the filter screen is in place under the pad/paper. Verify, if using a pad, that the rough side is facing up. Verify that O-rings are present and in good condition on filter pan connection fitting. B. Clean pre-filter (see section 6.5.4).</p>
<p>M4000 display shows CLOSE DISPOSE VALVE</p>	<p>Dispose valve is open</p>	<p>Close the dispose valve by ensuring the valve handle is fully pressed towards the rear of the fryer as far as possible. If the issue continues after ensuring the dispose handle is fully depressed, call your FAS for assistance.</p>

7.3.1 Incomplete Filtration

Should the auto filtration procedure fail an error message is generated. Follow the instructions on the screen to return the oil and clear the error.

DISPLAY	ACTION
IS VAT FULL?	1. Press the √ (check) button if the vat is full to continue. The controller returns to idle cook mode or  . Press X if vat is not filled completely.
FILLING IN PROGRESS	2. No action required as the pump runs.
IS VAT FULL?	3. Press the √ (check) button if the vat is full to continue. The controller returns to idle cook mode or  . Press X if vat is not filled completely.
FILLING IN PROGRESS	4. No action required as the pump runs.
IS VAT FULL?	5. Press the √ (check) button if the vat is full to continue. The controller returns to idle cook mode or  . Press X if vat is not filled completely. If this is the sixth consecutive sequence of incomplete filtration skip to step 10.
CHANGE FILTER PAD?	6. Press the √ (check) button to continue. Pressing X advances to  .
REMOVE PAN	7. Remove the filter pan.
CHANGE FILTER PAD	8. Change the filter pad and ensure the filter pan has been pulled forward, out of the cabinet for at least 30 seconds. Once the pan has been out for 30 seconds the controller returns to idle cook mode. Ensure the pan is dry and assembled correctly. Push the filter pan back into the fryer. Ensure "P" is not displayed on the controller.
IS VAT FULL?	9. Press the √ (check) button if the vat is full to continue. The controller returns to idle cook mode. Press X if vat is not full and the controller advances to  .
SERVICE REQUIRED	10. If a filtration error occurs six consecutive times, the return valve closes. Press the √ (check) button to silence alarm and continue.
ERROR PUMP NOT FILLING	11. The system detects oil is not returning to the vat and service is required. Call your FAS.
SYSTEM ERROR FIXED?	12. Press the X button to continue cooking if possible. Call your FAS to repair and reset the fryer. The error will be re-displayed every 15 minutes until the issue is repaired. Auto filtration and auto top off are disabled until the fryer is reset.
ENTER CODE	13. FAS tech enters tech code to reset fryer.
FILL VAT FROM DRAIN PAN?	14. Press the √ (check) button to fill the vat from filter pan to continue. Follow prompts once the vat is full. Press X to skip filling from drain pan.
REMOVE PAN	15. Remove the filter pan.
IS PAN EMPTY?	16. Press the √ (check) button if the filter pan is empty and continue to next step. Press X to continue filling the vat. Follow the prompts once the vat is full.
	17. The controller switches off.

7.3.2 Filter Busy

When **FILTER BUSY** is displayed the filter interface board is waiting on another vat to be filtered or waiting on another function to finish. Wait 15 minutes to see if problem is corrected. If not, call your local FAS.

7.4 Troubleshooting Auto Top Off Issues

PROBLEM	PROBABLE CAUSES	CORRECTIVE ACTION
Frypots top off cold.	Incorrect setpoint.	Ensure setpoint is correct.
One vat doesn't top off.	<ul style="list-style-type: none"> A. Filter error exists. B. Service required error exists C. Solenoid, pump, pin issue, RTD or ATO issue. 	<ul style="list-style-type: none"> A. Clear filter error properly. If problem persists call your FAS for assistance. B. Call your FAS for assistance. C. Call your FAS for assistance.
Frypots won't top off.	<ul style="list-style-type: none"> A. Fryer temperature too low. B. Oil is too cold. C. Yellow top off oil indicator illuminated D. Service required error exists E. Melting unit switch is off (only on solid shortening units) F. Blown fuse. 	<ul style="list-style-type: none"> A. Fryer temperature must be at setpoint. B. Ensure that the oil in the top off reservoir is above 70°F (21°C). C. Ensure the top off reservoir is not out of oil. Replace top off reservoir or fill from bulk and reset top off system. If problem persists call your FAS for assistance. D. Call your FAS for assistance. E. Ensure the switch on the melting unit is in the ON position. F. Check the fuse on the left of the ATO box. If using a solid shortening melting unit, check the fuse below the melting unit switch.

7.5 Troubleshooting Bulk Oil System Problems

PROBLEM	PROBABLE CAUSES	CORRECTIVE ACTION
Top off reservoir won't fill.	<ul style="list-style-type: none"> A. Incorrect setup procedure. B. Another function is in process. C. Dispose valve not completely closed. D. Bulk oil tank is empty. E. Solenoid, pump or switch issue. 	<ul style="list-style-type: none"> A. Power cycle fryer by disconnecting and reconnecting 5-pin bulk oil control power cord on rear of fryer. B. If a filtration or any other filter menu function is in process or FILTER NOW? YES/NO, CONFIRM YES/NO, or SKIM VAT are displayed, wait until the process is complete and try again. C. Ensure the dispose valve handle is pushed fully closed. D. Call your bulk oil provider. E. Call you FAS for assistance.
Top off reservoir or vat filling slow.	<ul style="list-style-type: none"> A. Pump or line issues beyond the scope of operator troubleshooting. 	<ul style="list-style-type: none"> A. Contact your bulk oil provider.

PROBLEM	PROBABLE CAUSES	CORRECTIVE ACTION
Frypot won't fill.	A. Incorrect setup procedure. B. Dispose valve not completely closed. C. Bulk oil tank is empty. D. RTI pump issue.	A. Power cycle fryer by disconnecting and reconnecting 5-pin bulk oil control power cord on rear of fryer. B. Ensure the dispose valve handle is pushed fully closed. C. Call your bulk oil provider. D. Call you FAS for assistance.

7.6 Error Log Codes

See section 4.13.2.1 for instructions to access the Error Log.

Code	ERROR MESSAGE	EXPLANATION
E13	TEMPERATURE PROBE FAILURE	TEMP Probe reading out of range
E16	HIGH LIMIT 1 EXCEEDED	High limit temperature is past more than 410°F (210°C), or in CE countries, 395°F (202°C)
E17	HIGH LIMIT 2 EXCEEDED	High limit switch has opened.
E18	HIGH LIMIT PROBLEM DISCONNECT POWER	Vat temperature exceeds 460°F (238°C) and the high limit has failed to open. Immediately disconnect power to the fryer and call service.
E19	HEATING FAILURE – XXX F or XXX C	Heating Control latch circuit failed. Heat Contactor failed to latch.
E25	HEATING FAILURE - BLOWER	The air pressure switch(s) failed to close.
E27	HEATING FAILURE - PRESSURE SWITCH - CALL SERVICE	The air pressure switch has failed closed.
E28	HEATING FAILURE – XXX F or XXX C	The fryer has failed to ignite and has locked out the ignition module.
E29	TOP OFF PROBE FAILURE - CALL SERVICE	ATO RTD reading out of range
E32	DRAIN VALVE NOT OPEN - FILTRATION AND TOP OFF DISABLED - CALL SERVICE	Drain valve was trying to open and confirmation is missing
E33	DRAIN VALVE NOT CLOSED - FILTRATION AND TOP OFF DISABLED - CALL SERVICE	Drain valve was trying to close and confirmation is missing
E34	RETURN VALVE NOT OPEN - FILTRATION AND TOP OFF DISABLED - CALL SERVICE	Return valve was trying to open and confirmation is missing
E35	RETURN VALVE NOT CLOSED - FILTRATION AND TOP OFF DISABLED - CALL SERVICE	Return valve was trying to close and confirmation is missing
E36	VALVE INTERFACE BOARD FAILURE - FILTRATION AND TOP OFF DISABLED - CALL SERVICE	Valve Interface Board connections lost or board failure.
E37	AUTOMATIC INTERMITTENT FILTRATION PROBE FAILURE - FILTRATION DISABLED - CALL SERVICE	AIF RTD reading out of range.
E39	CHANGE FILTER PAD	25 hour timer has expired or dirty filter logic has activated.
E41	OIL IN PAN ERROR	The system detects that oil may be present in the filter pan.
E42	CLOGGED DRAIN	Vat did not empty during filtration
E43	OIL SENSOR FAILURE - CALL SERVICE	Oil level sensor may have failed.
E44	RECOVERY FAULT	Recovery time exceeded maximum time limit.
E45	RECOVERY FAULT – CALL SERVICE	Recovery time exceeded maximum time limit for two or more cycles.
E46	SYSTEM INTERFACE BOARD 1 MISSING - CALL SERVICE	SIB board 1 connection lost or board failure.
E51	DUPLICATE BOARD ID - CALL SERVICE	Two or more controllers have the same location ID.
E52	USER INTERFACE CONTROLLER ERROR - CALL SERVICE	The controller has an unknown error.

Code	ERROR MESSAGE	EXPLANATION
E53	CAN BUS ERROR - CALL SERVICE	Communications are lost between boards.
E54	USB ERROR	USB connection lost during an update.
E55	SYSTEM INTERFACE BOARD 2 MISSING - CALL SERVICE	SIB board 2 connection lost or board failure.
E61	MISCONFIGURED ENERGY TYPE	The fryer is configured for the incorrect energy type.
E62	VAT NOT HEATING - CHECK ENERGY SOURCE - XXXF OR XXXC	The vat is not heating properly.
E63	RATE OF RISE	Rate of rise error occurred during a recovery test.
E64	FILTRATION INTERFACE BOARD FAILURE - FILTRATION AND TOP OFF DISABLED - CALL SERVICE	Filtration Interface Board connections lost or board failure.
E65	CLEAN OIB SENSOR - XXX F OR XXX C - CALL SERVICE or OIL LEVEL NOT DETECTED.	Gas -The oil is back sensor does not detect oil. Ensure the vat is full of oil and it's above the sensor and press X (NO). Press √ (YES) to clean the oil sensor (see section 6.6.2).
E66	DRAIN VALVE OPEN - XXXF OR XXXC	Drain valve is opened during cooking.
E67	SYSTEM INTERFACE BOARD NOT CONFIGURED - CALL SERVICE	Controller is turned on when the SIB board is not configured.
E68	OIB FUSE TRIPPED - CALL SERVICE	The VIB board OIB fuse has tripped and didn't reset.
E69	RECIPES NOT AVAILABLE - CALL SERVICE	The controller has not been programmed with product recipes. Replace controller with factory programmed controller.
E70	OQS TEMP HIGH	Oil temperature is too high for a valid OQS reading. Filter at a temperature between 300°F (149°C) and 375°F (191°C).
E71	OQS TEMP LOW	Oil temperature is too low for a valid OQS reading. Filter at a temperature between 300°F (149°C) and 375°F (191°C).
E72	TPM RANGE LOW	The TPM is too low for a valid OQS reading. This may also be seen with fresh new oil. The incorrect oil type may be selected in the setup menu. The sensor may not be calibrated for the oil type. See oil type chart in instruction document 8197316. If issue continues contact a FAS.
E73	TPM RANGE HIGH	The TPM reading is too high for a valid OQS reading. Dispose the oil.
E74	OQS ERROR	The OQS has an internal error. If issue continues contact a FAS.
E75	OQS AIR ERROR	The OQS is detecting air in the oil. Check the O-rings and check/tighten prescreen filter to ensure no air is entering the OQS sensor. If issue continues contact a FAS.
E76	OQS ERROR	The OQS sensor has a communication error. Check connections to the OQS sensor. Power cycle the entire fryer battery. If issue continues contact a FAS.
E84	OIL LEVEL CAN NOT BE DETECTED	Gas -The oil is back sensor does not detect oil. Clean oil sensor (see section 6.6.2). If issue continues contact a FAS.

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APPENDIX A: RTI (BULK OIL) INSTRUCTIONS

NOTE: The instructions in this manual for using a bulk oil system for filling and discarding oil are for an RTI system. These instructions may not be applicable to other bulk oil systems.

C.1.1 Bulk Oil Systems

Bulk oil systems have large oil storage tanks, typically located in the rear of the restaurant, that are connected to a rear manifold on the fryer. Waste oil is pumped from the fryer, via the fitting located on the bottom, to the disposal tanks and fresh oil is pumped from the tanks, thru the fitting located on the top, to the fryer (see Figure 1). Remove the plate exposing the RTI connection and connect the RTI connection to the fryer (see Figure 2).

It is necessary that the fryer system be completely power cycled after changing oil system type from JIB to Bulk.

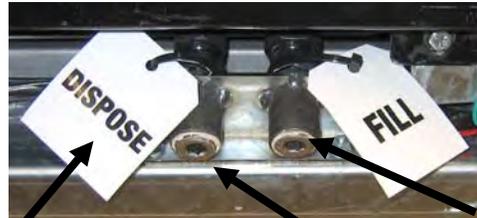


Figure 1

Fresh Oil Connection

Waste Oil Connection

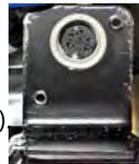


Figure 2

RTI wiring connection (behind Dispose tag)



The LOV™ fryers, equipped for use with bulk oil systems, have an onboard fresh oil jug supplied by RTI. Remove the cap and insert the standard fitting into the jug with the metal cap resting on the lip of the jug. The oil is pumped in and out of the jug through the same fitting (see Figure 3).



Figure 3

The momentary switch used to reset the top off reservoir low indicator is also used to fill the jug in an RTI system. After pressing the button to reset the top off system, pressing and holding the momentary switch, located above the top off reservoir, allows the operator to fill the jug from the bulk oil storage tank (see Figure 4).

To fill the jug, press and hold the top off reset button until the jug is full, then release.*

NOTE: Do NOT overfill the jug.

For instructions on filling the vat from bulk, see Section 5.3.9.



Figure 4

* **NOTE:** It takes approximately twelve seconds from the time the top off reset button is pressed until the RTI pump starts. It may take up to 20 seconds before the level in the top off reservoir begins to rise. Typically, it takes approximately three minutes to fill the reservoir. It takes approximately one minute to fill a split vat and two minutes to fill a full vat.

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APPENDIX B: JIB Preparation with Solid Shortening Option

1. Open second or third door from the left of fryer and remove brace in JIB cabinet.
2. Attach alignment bracket to bottom of ATO box brace with provided nuts. See Figure 1.
3. Position melting unit in front of cabinet.
4. Slide the melting unit tabs into the alignment guide slots. See Figure 2.
5. With the melting unit inserted into the alignment guide bracket, insert the inner oil reservoir pan into the tray. See Figure 3.
6. Place the melting unit lid on the unit and slide the oil pickup tube nipple into the female suction receptacle. See Figure 4.
7. Use the provided screws to attach the melting unit to the bottom of the interior rails on both sides using the existing holes. See Figure 5.
8. On the back side of the melter, attach the white two-pin connectors and plug in the black connector to the outlet box shown in Figure 6.
9. Ensure the melting unit power switch is in the "ON" position. See Figure 7.



Figure 1: Attach alignment bracket to bottom of ATO box brace.

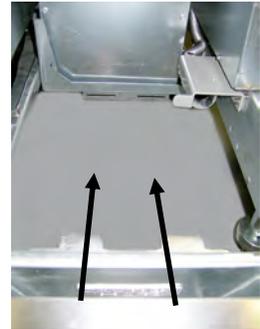


Figure 2: Position the melter in the cabinet and insert tabs into alignment guide slots.



Figure 3: Insert the inner oil reservoir pan into the melting unit.



Figure 4: Place the lid on the pan and slide the oil pickup tube into the female suction receptacle.

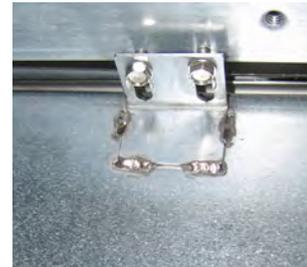


Figure 5: Attach the melting unit to the rails on both sides.



Figure 6: Attach the two-pin white connectors and plug the black connector into the utility box as shown. * **Note the position of the black connection may differ from photo.**

Orange button resets system after a low oil display.



Figure 7: The assembled melting unit

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APPENDIX C: Solid Shortening Melting Unit Use

Reset oil reservoir system

- Ensure shortening melting unit is on.
- Fill melting unit with shortening.
- Allow 2-3 hours for solid shortening to melt. **DO NOT** press the orange reset button until the shortening has had time to melt. The low oil reservoir light will come on if the fryer calls for oil before the shortening in the melting unit is liquid.
- Once the shortening is fully melted, press and hold the orange reset button to turn off the light and reset the top off system.
- **DO NOT ADD** hot oil to the shortening melter. The temperature of the oil reservoir should not exceed 140°F (60°C). Add small amounts of solid shortening to the reservoir to ensure it has sufficient oil to operate the top-off system.
- For best results, **DO NOT TURN OFF** the solid shortening melting unit overnight.
- The power switch for the melting unit is also used as a reset switch if the system's high limit temperature is reached.



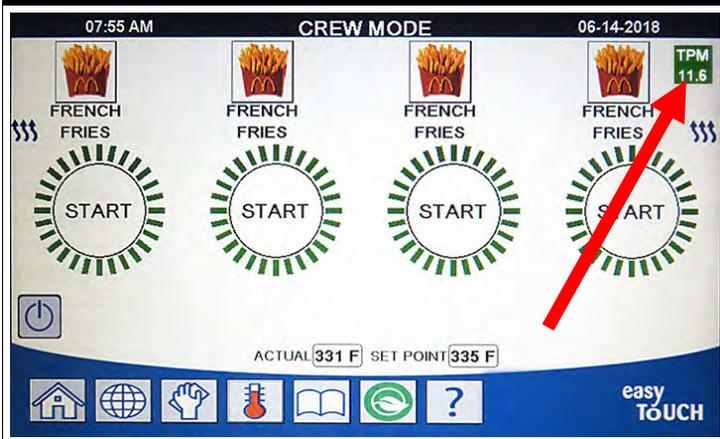
WARNING

The surfaces of the solid shortening heater are hot. Do not touch with bare hands. Wear protective clothing when adding shortening to the melting unit.

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APPENDIX D: Using the Oil Quality Sensor (OQS)

D.1 Check TPM Value

DISPLAY	ACTION
	<p>The TPM button, in the upper right corner, displays the last TPM measurement. Pressing the TPM button displays the last 30 days of TPM measurements. Press the back-arrow button to return to main screen.</p>

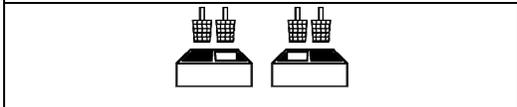
D.2 Maintenance Filter with OQS or End of Day Filter

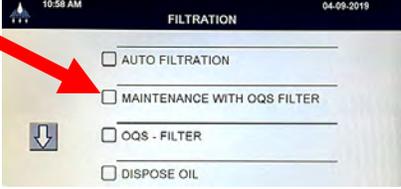
Ensure that the filter pad or paper is replaced daily to keep the system operating correctly. For proper operation in high volume or 24-hour stores, the filter pad or paper must be changed twice a day.

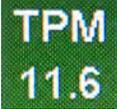
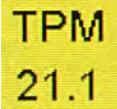
If CLOSE DISPOSE VALVE is displayed, close the dispose valve. Press the X button to exit.

NOTICE
The filter pad or paper must be replaced daily.

WARNING
Do not drain more than one frypot at a time into the built-in filtration unit to avoid overflow and spillage of hot oil that may cause severe burns, slipping and falling.

DISPLAY	ACTION
	<ol style="list-style-type: none"> The fryer MUST be at setpoint temperature. Press the filtration menu button.
	<ol style="list-style-type: none"> Select LEFT VAT or RIGHT VAT for split vats.

DISPLAY	ACTION
	<p>3. Select MAINTENANCE WITH OQS FILTER.</p>
<p>MAINTENANCE FILTRATION?</p>	<p>4. Press the √ (check) button to start filtration. If the X button is selected, filtering is cancelled, and the fryer resumes normal operation.</p>
<p>WEAR PROTECTIVE GLOVES – PRESS CONFIRM WHEN COMPLETE</p>	<p>5. Press the √ (check) button once all personal protection equipment including heat resistant gloves are in place.</p>
<p>ENSURE OIL PAN AND COVER ARE IN PLACE</p>	<p>6. Press the √ (check) button if the oil pan and cover are in place.</p>
<p>DRAINING IN PROGRESS</p>	<p>7. No action required as oil drains into filter pan.</p>
<p>SCRUB VAT COMPLETE?</p>	<p>8. Scrub the vat. If electric clean in between the elements. Press the √ (check) button when complete.</p> <div data-bbox="769 697 1544 806" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p style="text-align: center;">⚠ DANGER</p> <p>Keep all items out of drains. Closing actuators may cause damage or injury.</p> </div>
<p>CLEAN SENSORS?</p>	<p>9. (Gas Only) Clean the oil level sensor with a no scratch pad (see section 6.6.2 in the IO manual). (All Fryers) Clean around AIF and ATO sensors with a screwdriver or similar object to remove any sediment from around the sensors (see section 6.2.4 in the IO manual) and press the √ (check) button when complete.</p>
<p>WASH VAT?</p>	<p>10. Press the √ (check) button.</p>
<p>WASHING IN PROGRESS</p>	<p>11. No action required while the return valve opens, and the vat is flushed with oil from the filter pan.</p>
<p>WASH AGAIN?</p>	<p>12. The filter pump shuts off. If the vat is clean of debris, press the X button to continue. If crumbs are still present, press the √ (check) button and the filter pump runs again. This cycle repeats until the X button is pressed.</p>
<p>RINSING IN PROGRESS</p>	<p>13. No action required while the drain valve closes, and the filter pump refills the vat. The drain valve opens and rinses the vat.</p>
<p>RINSE AGAIN?</p>	<p>14. If the vat is clean of debris, press the X button to continue. If an additional rinse is desired, press the √ (check) button and the rinse repeats until the X button is pressed.</p>
<p>POLISH IN PROGRESS</p>	<p>15. No action required while the drain and return valves are open and oil is pumped through the frypot for three minutes.</p>
<p>FILLING IN PROGRESS</p>	<p>16. No action required while the OQS sensor is filled.</p>
<p>MEASURING OIL QUALITY</p>	<p>17. No action required while the OQS sensor calculates the oil quality value of the oil.</p>
<p>POLISH IN PROGRESS</p>	<p>18. No action required while the drain and return valves are open and oil is pumped through the frypot for an additional two minutes.</p>
<p>FILLING IN PROGRESS</p>	<p>19. No action required while the vat is refilled.</p>
<p>IS VAT FULL?</p>	<p>20. Press the X button to run the pump again if the oil level is below the top oil level full line. * Press the √ (check) button once the oil level is at the top oil level full line. If the vat oil level is not completely filled, check the filter pan to see if most of the oil has returned. The pan may have a small amount of oil. Press the √ (check) button once no oil remains in the filter pan.</p>

DISPLAY	ACTION
TPM VALUE - ##.#	21. Press the √ (check - YES) button to continue. If the TPM is below the OQS SETUP-DISCARD SOON and OQS SETUP - DISCARD limits proceed to step 24. If the TPM is above OQS SETUP DISCARD SOON limits proceed to step 22. If the TPM reading is above OQS SETUP - DISCARD limits, proceed to step 23.
DISCARD SOON 	22. Press the √ (check -YES) button to continue. Skip to step 24.
DISCARD NOW 	23. Press the √ (check -YES) button to continue. Proceed to DISPOSE in section 5.3.4/5. Press X (NO) to delay the DISPOSE.
	24. The controller switches off.
  	25. If OQS = Text and if TPM reading is below OQS SETUP - DISCARD NOW and DISCARD SOON limits, the TPM value is shown in the green TPM box in upper right corner. If OQS = Text and if TPM reading is below OQS SETUP - DISCARD NOW but above DISCARD SOON limits, the TPM value is shown in the yellow TPM box in upper right corner. If OQS = Text and if TPM reading is above OQS SETUP - DISCARD NOW limits; the TPM value is shown in the orange TPM box in upper right corner. The oil needs to be discarded.

***NOTE: After a maintenance filtration it is normal to leave some oil in the pan and the level of oil may not return to the level prior to starting maintenance filtration. Answering YES after two attempts at refilling the vat enables auto top off to compensate for any loss of oil during filtration.**

D.3 OQS (Oil Quality Sensor) Filter

The OQS filter is a function that filters the vat that takes an oil reading to test the TPM (Total Polar Materials) in the oil using the built in OQS sensor. This function is used to determine when the oil has reached the end of its life and when to dispose. Ensure that the filter pad or paper is replaced daily to keep the system operating correctly. For proper operation in high volume or 24-hour stores, the filter pad or paper must be changed twice a day.

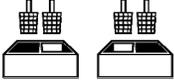
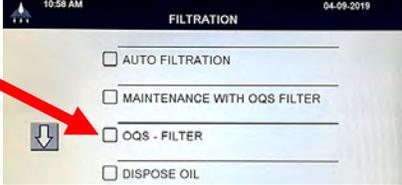
If CLOSE DISPOSE VALVE is displayed, close the dispose valve. Press the X (NO) button to exit.

NOTICE

The filter pad or paper must be replaced daily.

WARNING

Do not drain more than one frypot at a time into the built-in filtration unit to avoid overflow and spillage of hot oil that may cause severe burns, slipping and falling.

DISPLAY	ACTION
	<ol style="list-style-type: none"> The fryer MUST be at setpoint temperature. Press the filtration menu button.
	<ol style="list-style-type: none"> Select LEFT VAT or RIGHT VAT for split vats.
	<ol style="list-style-type: none"> Select OQS (Oil Quality Sensor) - FILTER.
OQS – FILTER NOW?	<ol style="list-style-type: none"> Press the √ (check - YES) button to start filtration. If the X (NO) button is selected, filtering is cancelled, and the fryer resumes normal operation.
OIL LEVEL TOO LOW	<ol style="list-style-type: none"> Displayed if the oil level in the frypot is too low. Press the √ (check - YES) button to acknowledge issue and return to idle cook mode. Ensure the frypot oil level is between the two-level lines at the rear of the frypot. Check to see if the JIB is low on oil. If JIB is not low and this continues to occur, contact your FAS.
SKIM DEBRIS FROM VAT PRESS CONFIRM WHEN COMPLETE	<ol style="list-style-type: none"> Skim the crumbs from the oil with the skimmer using a front to back motion, removing as many crumbs as possible from each vat. This is critical to optimizing usable oil life and quality of the oil. Press the √ (check- YES) button when complete. Press the X button to cancel the filter.
DRAINING IN PROGRESS	<ol style="list-style-type: none"> No action required as oil drains into filter pan.
WASHING IN PROGRESS	<ol style="list-style-type: none"> No action required while the return valve opens, and the vat is flushed with oil from the filter pan. <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p style="text-align: center;">DANGER</p> <p>Keep all items out of drains. Closing actuators may cause damage or injury.</p> </div>

DISPLAY	ACTION
FILLING IN PROGRESS	9. No action required while the OQS sensor is filled.
MEASURING OIL QUALITY	10. No action required while the OQS sensor calculates the oil quality value of the oil.
FILLING IN PROGRESS	11. No action required while the vat is refilled.
TPM VALUE- ##.##	12. Press the ✓ (check - YES) button to continue. If the TPM is below the OQS SETUP-DISCARD SOON and OQS SETUP – DISCARD limits proceed to step 15. If the TPM is above OQS SETUP DISCARD SOON limits proceed to step 13. If the TPM reading is above OQS SETUP – DISCARD limits, proceed to step 14.
DISCARD SOON 	13. Press the ✓ (check -YES) button to continue. Skip to step 15.
DISCARD NOW 	14. Press the ✓ (check -YES) button to continue. Proceed to DISPOSE in section 5.3.4/5. Press X (NO) to delay the DISPOSE.
PREHEAT	15. No action required as the fryer heats to setpoint.
	16. Fryer is ready for use. Displayed once fryer reaches setpoint.
	17. If OQS = Text and if TPM reading is below OQS SETUP – DISCARD NOW and DISCARD SOON limits, the TPM value is shown in the green TPM box in upper right corner. If OQS = Text and if TPM reading is below OQS SETUP – DISCARD NOW but above DISCARD SOON limits, the TPM value is shown in the yellow TPM box in upper right corner. If OQS = Text and if TPM reading is above OQS SETUP – DISCARD NOW limits; the TPM value is shown in the orange TPM box in upper right corner. The oil needs to be discarded.

NOTE: If the oil isn't completely returned during filtration, the system may proceed to an incomplete filtration function.

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Welbilt offers fully-integrated kitchen systems. Welbilt's portfolio of award-winning brands includes Cleveland™, Convotherm®, Crystal Tips®, Dean®, Delfield®, Fabristeel®, Frymaster®, Garland®, Inducs®, Koldtech®, Kolpak®, Lincoln®, McCann's™, Merco®, Merrychef®, Multiplex®, RDI®, SerVend™, SunFire®, U.S. Range™, and WMaxx™. Supported by service brands: FitKitchen®, kitchen systems; and KitchenConnect®, cloud-based open platform.

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