

# Service Bulletin

**Subject: Frypot Labor Time Allowance Revisions**

**Models: McDonald's LOV, (BIGLA, BIGL, BIELA, BIEL),  
OCF (FPGL, FPEL), FilterQuick (FQG30, FQE30), and  
H50/H52/H55 Fryers**

**4/24/2019**

Effective immediately, labor time allowance rates have been revised for some frypot replacements.

If there are any circumstances that require more hours claimed than are allowed, Frymaster will request that information to make a decision for payment.

Refer to pages G-26 and G-32 for the changes in the Domestic Warranty Book.

Refer to pages F-32 and F-39 for the changes in the International Warranty Book.

The revised pages are attached to this bulletin.

## DOMESTIC

### H50/McD52/H55 SERIES

	MAXIMUM HOURS	TARGET** HOURS
FRYPOT REPLACEMENT (NON- FILTER)	3.5	2.5
FRYPOT REPLACEMENT WITH FILTER SYSTEM	7.0	6.0
<b>** Under normal circumstances, a reasonably experienced technician can complete the task within this time.</b>		
COMPUTER OR CONTROLLER REPLACEMENT	1.0	1.0
PROBE, TEMPERATURE REPLACEMENT	1.0	1.0
HIGH-LIMIT THERMOSTAT	1.0	0.5
INTERFACE BOARD REPLACEMENT	1.0	1.0
IGNITION MODULE REPLACEMENT	1.0	1.0
IGNITOR PLUG REPLACEMENT	1.0	1.0
GAS VALVE REPLACEMENT	2.0	2.0
GAS VALVE REPLACEMENT, EUROPEAN MODELS	2.5	2.5
BLOWER MOTOR REPLACEMENT	1.0	0.5
BASKET LIFT RELAY REPLACEMENT	0.5	0.5
BASKET LIFT RODS REPLACEMENT	2.0	2.0
BASKET LIFT MICROSWITCH REPLACEMENT	1.0	1.0
BASKET LIFT MOTOR REPLACEMENT	1.5	1.5
FILTER MOTOR REPLACEMENT	2.0	1.5
FILTER PUMP REPLACEMENT	2.0	2.0
FILTER DRAIN SWITCH REPLACEMENT	0.5	0.5
FILTER RELAY REPLACEMENT	1.0	1.0
DRAIN VALVE REPLACEMENT (WITH FILTER)	1.5	1.5
DRAIN VALVE (WITHOUT FILTER) REPLACEMENT	0.5	0.5
FILTER OIL RETURN VALVE REPLACEMENT	2.0	2.0
BURNER & INSULATION REPLACEMENT (without filter)	1.5	1.5
BURNER & INSULATION REPLACEMENT, EUROPEAN MODELS (and filter models)	2.0	2.0
GAS VALVE <u>RELAY</u> REPLACEMENT	0.5	0.5
SOUND DEVICE REPLACEMENT	0.5	0.5
TRANSFORMER REPLACEMENT	1.0	1.0
SOLENOID VALVE REPLACEMENT	1.0	1.0
FILTER PUMP & FILTER SYSTEM HEATERS	1.5	1.5

**NOTE: Time allowance shown includes time to diagnose and perform service listed. Travel time is not included. These times are to be used as a guide for replacing single parts. If multiple parts are replaced, these times will be significantly reduced.**

## DOMESTIC

### LOW OIL VOLUME FRYER (McD LOV, OCF AND FILTERQUICK)

	MAXIMUM HOURS	TARGET** HOURS
FRYPOT REPLACEMENT (McD LOV/ FILTERQUICK) MAN HRS	10.5	8.5
FRYPOT REPLACEMENT (OCF) MAN HOURS	7.0	6.0
FRYPOT REPLACEMENT (OCF Single Units) MAN HOURS	5.0	4.0
<b>** Under normal circumstances, a reasonably experienced technician can complete the task within this time.</b>		
M3000 COMPUTER REPLACEMENT	1.5	1.0
MIB REPLACEMENT	1.5	1.0
AIF REPLACEMENT	1.5	1.0
ATO REPLACEMENT	1.5	1.0
LON REPLACEMENT	1.0	1.0
AIF PROBE REPLACEMENT	1.0	1.0
ATO PROBE REPLACEMENT	1.0	1.0
DATA/COMMUNICATION HARNESS REPLACEMENT	1.0	1.0
SHURFLO PUMP REPLACEMENT	1.5	1.0
HEATER TIME DELAY RELAY BOARD REPLACEMENT (GAS)	1.0	1.0
OIL LEVEL SENSOR (EGG) ASSEMBLY REPLACEMENT (GAS)	1.5	1.0
IGNITION MODULE REPLACEMENT (GAS)	1.0	0.45
FILTER PAN SENSOR REPLACEMENT	1.0	1.0
ACTUATOR REPLACEMENT	1.5	1.0
MOMENTARY RESET SWITCH REPLACEMENT	1.0	1.0
PROBE, TEMPERATURE REPLACEMENT	1.0	1.0
IGNITOR PLUG REPLACEMENT	1.5	1.0
INTERFACE BOARD REPLACEMENT	1.0	1.0
CONTACTOR REPLACEMENT	2.0	1.5
FILTER MOTOR REPLACEMENT	1.5	1.5
FILTER PUMP REPLACEMENT	1.5	1.5
HEATING ELEMENT REPLACEMENT	2.0	1.5
BLOWER MOTOR REPLACEMENT	1.0	0.45
BURNER REPLACEMENT (GAS)	4.0	3.0

**NOTE: Time allowance shown includes time to diagnose and perform service listed. Travel time is not included. These times are to be used as a guide for replacing single parts. If multiple parts are replaced, these times will be significantly reduced.**

# INTERNATIOAL

## FRYMASTER H50/McDH52/H55 SERIES

	MAXIMUM HOURS	TARGET** HOURS
FRYPOT REPLACEMENT (NON-FILTER)	3.5	2.5
FRYPOT REPLACEMENT WITH FILTER SYSTEM	7.0	6.0
<b>** Under normal circumstances, a reasonably experienced technician can complete the task within this time.</b>		
COMPUTER OR CONTROLLER REPLACEMENT	1.0	1.0
PROBE, TEMPERATURE REPLACEMENT	1.0	1.0
HIGH-LIMIT THERMOSTAT	1.0	0.5
INTERFACE BOARD REPLACEMENT	1.0	1.0
IGNITION MODULE REPLACEMENT	1.0	1.0
IGNITOR PLUG REPLACEMENT	1.0	1.0
GAS VALVE REPLACEMENT	2.0	2.0
GAS VALVE REPLACEMENT, EUROPEAN MODELS	2.5	2.5
BLOWER MOTOR REPLACEMENT	1.0	0.5
BASKET LIFT RELAY REPLACEMENT	0.5	0.5
BASKET LIFT RODS REPLACEMENT	2.0	2.0
BASKET LIFT MICROSWITCH REPLACEMENT	1.0	1.0
BASKET LIFT MOTOR REPLACEMENT	1.5	1.5
FILTER MOTOR REPLACEMENT	2.0	1.5
FILTER PUMP REPLACEMENT	2.0	2.0
FILTER DRAIN SWITCH REPLACEMENT	0.5	0.5
FILTER RELAY REPLACEMENT	1.0	1.0
DRAIN VALVE REPLACEMENT (WITH FILTER)	1.5	1.5
DRAIN VALVE (WITHOUT FILTER) REPLACEMENT	0.5	0.5
FILTER OIL RETURN VALVE REPLACEMENT	2.0	2.0
BURNER & INSULATION REPLACEMENT (without filter)	1.5	1.5
BURNER & INSULATION REPLACEMENT, EUROPEAN MODELS (and filter models)	2.0	2.0
GAS VALVE <u>RELAY</u> REPLACEMENT	0.5	0.5
SOUND DEVICE REPLACEMENT	0.5	0.5
TRANSFORMER REPLACEMENT	1.0	1.0
SOLENOID VALVE REPLACEMENT	1.0	1.0
FILTER PUMP & FILTER SYSTEM HEATERS	1.5	1.5

**NOTE: Time allowance shown includes time to diagnose and perform service listed. Travel time is not included. These times are to be used as a guide for replacing single parts. If multiple parts are replaced, these times will be significantly reduced.**

## INTERNATIONAL

### LOW OIL VOLUME FRYER (McD LOV, OCF, FILTERQUICK)

	MAXIMUM HOURS	TARGET** HOURS
FRYPOT REPLACEMENT (McD LOV/ FILTERQUICK) MAN HRS	10.5	8.5
FRYPOT REPLACEMENT (OCF) MAN HOURS	7.0	6.0
FRYPOT REPLACEMENT (OCF Single Units) MAN HOURS	5.0	4.0
<b>** Under normal circumstances, a reasonably experienced technician can complete the task within this time.</b>		
M3000 COMPUTER REPLACEMENT	1.5	1.0
MIB REPLACEMENT	1.5	1.0
AIF REPLACEMENT	1.5	1.0
ATO REPLACEMENT	1.5	1.0
LON REPLACEMENT	1.0	1.0
AIF PROBE REPLACEMENT	1.0	1.0
ATO PROBE REPLACEMENT	1.0	1.0
DATA/COMMUNICATION HARNESS REPLACEMENT	1.0	1.0
SHURFLO PUMP REPLACEMENT	1.5	1.0
HEATER TIME DELAY RELAY BOARD REPLACEMENT (GAS)	1.0	1.0
OIL LEVEL SENSOR (EGG) ASSEMBLY REPLACEMENT (GAS)	1.5	1.0
IGNITION MODULE REPLACEMENT (GAS)	1.0	0.45
FILTER PAN SENSOR REPLACEMENT	1.0	1.0
ACTUATOR REPLACEMENT	1.5	1.0
MOMENTARY RESET SWITCH REPLACEMENT	1.0	1.0
PROBE, TEMPERATURE REPLACEMENT	1.0	1.0
IGNITOR PLUG REPLACEMENT	1.5	1.0
INTERFACE BOARD REPLACEMENT	1.0	1.0
CONTACTOR REPLACEMENT	2.0	1.5
FILTER MOTOR REPLACEMENT	1.5	1.5
FILTER PUMP REPLACEMENT	1.5	1.5
HEATING ELEMENT REPLACEMENT	2.0	1.5
BLOWER MOTOR REPLACEMENT	1.0	0.45
BURNER REPLACEMENT (GAS)	4.0	3.0

**NOTE: Time allowance shown includes time to diagnose and perform service listed. Travel time is not included. These times are to be used as a guide for replacing single parts. If multiple parts are replaced, these times will be significantly reduced.**