

Service Bulletin

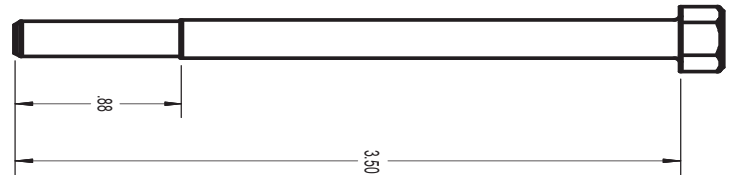
Subject: Filter Pump Bolts

11/5/2020—This bulletin has been revised to include 8261270, the kit for EU units.

Current models of Frymaster gas low-oil volume fryers use Beloit filter pump motors. These motors require 3.5" cap bolts to attach the 4GPM pump to the motor. Using 4" bolts, which were in kits for an earlier motor, will damage the motor.

If a fryer has a Beloit 4GPM pump/motor, the bolts attaching the pump to the motor must be (8091250) 3.5" bolts. These bolts are in new kits: 8261712 (120 volt), 8261756 (208 volt) and 8261270 (220-240V 50/60 Hz).

If you are replacing an earlier motor with a Beloit on a fryer with a 4GPM pump, the bolts must be 3.5" from the new kit. **DO NOT** use the original bolts, the ones that held the pump to the original motor.



Beloit pump motors on fryers with 4GPM pumps require 3.5" bolts to attach the pump to the motor. Four-inch or longer bolts will damage the motor.