

## Service Bulletin

This bulletin addresses missing Pre-Filter O-Rings in Frymaster Touch screen fryers with serial #'s **2301 through 2401**.

**Subject: Pre-Filter O-Rings**

**Models: Frymaster Touch Screen Fryers LOV (BIELA14-T, BIGLA30-T), FilterQuick (FQ30/60/80/100/120) SN 2301 through 2401**

**01/25/2024**

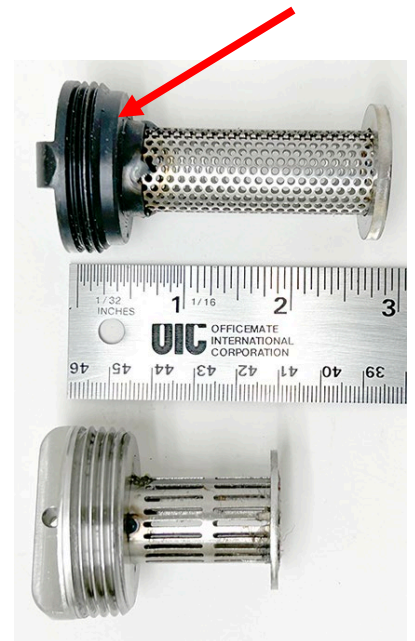
Frymaster Touch Screen fryers introduced a longer pre-filter (see top image in Figure 1) in January 2023 that is an inch longer than the previous pre-filter. The new prefilter has less threads and is notched, to incorporate the new internal O-ring in the female housing (see Figures 1, 2 & 3). Some fryers may have shipped without the internal O-ring. This shouldn't present an issue, as standard tightening should seal the filter from leaking. However, during filtration sometimes excess bubbling may occur, due to the missing O-ring.

This doesn't require a proactive service call, as we Frymaster will **NOT** pay for a service call specifically to inspect this. While performing PM's or other service calls, please inspect these fryers with serial numbers beginning with 2301 through 2401, for a missing pre-filter O-ring. Most pre-filters are incorporated into the filter pans, some are separate. If any are missing this O-ring, please send us the store address and we will send the O-ring free of charge to the store to install. If performing a large amount of PM's, contact us and we can ship you a package of O-rings.

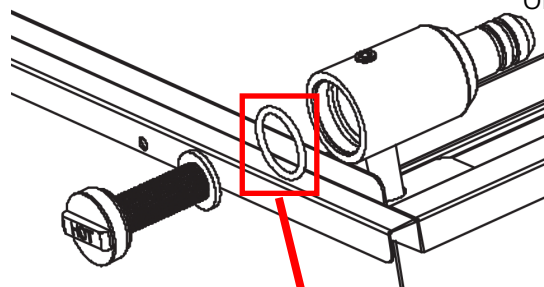
**NOTE: The pre-filter may be HOT. Wear protective gloves when handling the pre-filter.**

Wearing protective gloves, remove the pre-filter using the attached wrench (see Figure 4), rotating the pre-filter counter counter-clockwise.

An O-ring should be visible inside the pre-filter housing (see Figure 3).



**Figure 1** New Pre-Filter (Top)  
Older Pre-Filter (Bottom)



**Figure 2**



**Figure 3** O-Ring installed

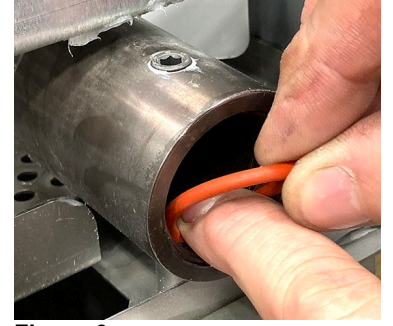


**Figure 4**

If the O-ring is missing (see Figure 5), install an O-ring (PN 8161213) into the notch inside the female housing (see Figure 6) directly behind the threads of the housing. Reattach pre-filter, ensuring that it is secured with the pre-filter wrench, to prevent air leaks during filtration.



**Figure 5** O-Ring Missing



**Figure 6**